

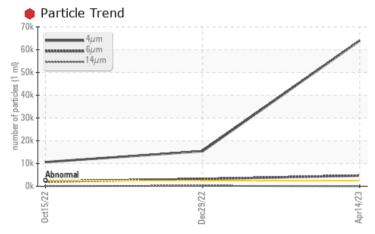
## **PROBLEM SUMMARY**

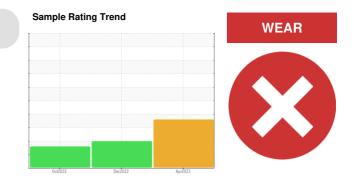
## Steering Gears Machine Id Steering Gear Starboard

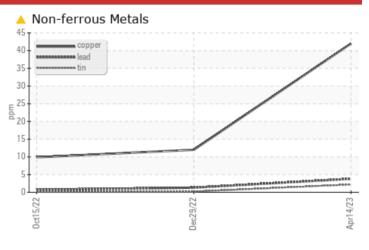
Component Rear Right Steering

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

## COMPONENT CONDITION SUMMARY







## RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

## PROBLEMATIC TEST RESULTS

THOBELMATIO TEOTHEODETO								
Sample Status				SEVERE	ABNORMAL	ABNORMAL		
Copper	ppm	ASTM D5185(m)	>50	<u> </u>	12	10		
Tin	ppm	ASTM D5185(m)	>5	<u> </u>	<1	<1		
Particles >4µm		ASTM D7647	>2500	63977	<b>1</b> 5396	<b>1</b> 0627		
Particles >6µm		ASTM D7647	>640	🔺 4684	<b>A</b> 3175	<b>2</b> 081		
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>e</b> 23/19/11	<b>1</b> /19/15	<u> </u>		

Customer Id: VMASSEY Sample No.: WC0763476 Lab Number: 02552851 Test Package: MAR 2



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*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDE	D ACTIONS			
Action	Status	Date	Done By	Description
Change Filter	MISSED	Aug 16 2023	?	We recommend you service the filters on this component.
Resample	MISSED	Aug 16 2023	?	Resample in 30-45 days to monitor this situation.
Check Breathers	MISSED	Aug 16 2023	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	MISSED	Aug 16 2023	?	Check seals and/or filters for points of contaminant entry.

## HISTORICAL DIAGNOSIS



## 29 Dec 2022 Diag: Kevin Marson

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >14 $\mu$ m are abnormally high. Particles >21 $\mu$ m are abnormally high. Particles >6 $\mu$ m are abnormally high. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



# ISO

## 15 Oct 2022 Diag: Wes Davis

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.







## **OIL ANALYSIS REPORT**

## Steering Gears **Steering Gear Starboard** Component

**Rear Right Steering** Fluid

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

## DIAGNOSIS

#### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

#### A Wear

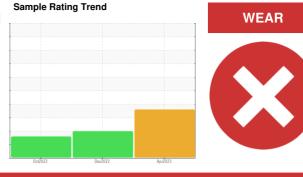
Copper and tin ppm levels are noted. All other component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the fluid.

#### Fluid Condition

The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0763476	WC0763490	WC0707623
Sample Date		Client Info		14 Apr 2023	29 Dec 2022	15 Oct 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Oil Added	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>50	1	<1	1
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>5	<1	<1	0
Lead	ppm	ASTM D5185(m)	>10	4	1	<1
Copper	ppm	ASTM D5185(m)	>50	<u> </u>	12	10
Tin	ppm	ASTM D5185(m)	>5	<u> </u>	<1	<1
Antimony	ppm	ASTM D5185(m)		<1	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	0
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	1	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	100	108	108	105
Phosphorus	ppm	ASTM D5185(m)	670	718	710	711
Zinc	ppm	ASTM D5185(m)	850	861	852	839
Sulfur	ppm	ASTM D5185(m)	1600	1687	1711	1667
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	63977	15396	<b>1</b> 0627
Particles >6µm		ASTM D7647	>640	<u> </u>	<b>A</b> 3175	<b>A</b> 2081
Particles >14µm		ASTM D7647	>80	13	<b>2</b> 05	<b>)</b> 90
Particles >21µm		ASTM D7647	>20	3	<b>4</b> 7	23
Particles >38µm		ASTM D7647	>4	1	3	0
Particles >71µm		ASTM D7647	>3	1	1	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	• 23/19/11	<b>1</b> /19/15	<b>2</b> 1/18/14
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
	1/011/			0.00		

Acid Number (AN)

mg KOH/g ASTM D974\* 0.60

0.80

0.92 0.82 Submitted By: Vincent Massey

Report Id: VMASSEY [WCAMIS] 02552851 (Generated: 08/16/2023 14:50:19) Rev: 1



# **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	47.8	47.9	47.5
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom				6		

