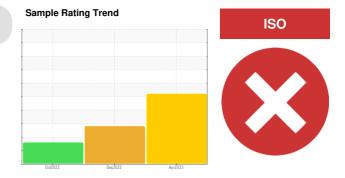


## **PROBLEM SUMMARY**

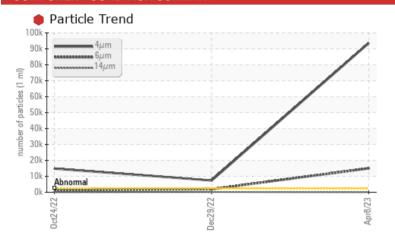
# Steering Gears **Steering Gear Port**

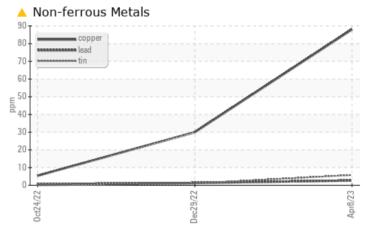
**Rear Left Steering** 

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)



### **COMPONENT CONDITION SUMMARY**





### **RECOMMENDATION**

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS									
Sample Status				SEVERE	ABNORMAL	ABNORMAL			
Copper	ppm	ASTM D5185(m)	>50	<u>^</u> 88	<b>△</b> 30	5			
Tin	ppm	ASTM D5185(m)	>5	<u>^</u> 6	1	0			
Particles >4µm		ASTM D7647	>2500	93616	<b>△</b> 7359	<b>14873</b>			
Particles >6µm		ASTM D7647	>640	<b>15010</b>	<u> </u>	<u>1260</u>			
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>4</b> 24/21/12	<b>2</b> 0/18/15	<u>^</u> 21/17/14			

Customer Id: VMASSEY Sample No.: WC0763478 Lab Number: 02552853 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter	MISSED	Aug 16 2023	?	We recommend you service the filters on this component.		
Resample	MISSED	Aug 16 2023	?	Resample in 30-45 days to monitor this situation.		
Information Required	MISSED	Aug 16 2023	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers	MISSED	Aug 16 2023	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Seals	MISSED	Aug 16 2023	?	Check seals and/or filters for points of contaminant entry.		

### HISTORICAL DIAGNOSIS

### 29 Dec 2022 Diag: Kevin Marson

A

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Copper ppm levels are noted. All other component wear rates are normal. Oil Cleanliness are abnormally high. Particles >14µm are abnormally high. Particles >6µm are abnormally high. Particles >21µm are notably high. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



### 24 Oct 2022 Diag: Wes Davis

ISO



The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles  $>4\mu m$  are abnormally high. Particles  $>6\mu m$  are notably high. Particles  $>14\mu m$  are notably high. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





## **OIL ANALYSIS REPORT**



# Steering Gears **Steering Gear Port**

**Rear Left Steering** 

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

### **DIAGNOSIS**

### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

Copper and tin ppm levels are abnormal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the fluid.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

			ISO
			X
0ct2022	Dec2022	Apr2023	

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0763478	WC0763489	WC0707622
Sample Date		Client Info		08 Apr 2023	29 Dec 2022	24 Oct 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Oil Added	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>50	3	2	<1
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>5	<1	0	0
Lead	ppm	ASTM D5185(m)	>10	3	1	<1
Copper	ppm	ASTM D5185(m)	>50	<u>^</u> 88	<b>△</b> 30	5
Tin	ppm	ASTM D5185(m)	>5	<u>^</u> 6	1	0
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	0	0
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese		ASTM D5185(m)	1	0	0	0
	ppm	A3110103(111)	1	_	O	U
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	<1
Magnesium Calcium		( )				
-	ppm	ASTM D5185(m)	0	<1	<1	<1
Calcium	ppm	ASTM D5185(m) ASTM D5185(m)	0	<1 100	<1 101	<1 107
Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 100 670	<1 100 719	<1 101 703	<1 107 708
Calcium Phosphorus Zinc	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 100 670 850	<1 100 719 843	<1 101 703 845	<1 107 708 848
Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm	ASTM D5185(m) method	0 100 670 850	<1 100 719 843 1695	<1 101 703 845 1593	<1 107 708 848 1669
Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 100 670 850 1600	<1 100 719 843 1695 <1	<1 101 703 845 1593 <1	<1 107 708 848 1669 <1
Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185(m) method	0 100 670 850 1600	<1 100 719 843 1695 <1	<1 101 703 845 1593 <1 history1	<1 107 708 848 1669 <1 history2
Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)  MEthod ASTM D5185(m)	0 100 670 850 1600 limit/base >15	<1 100 719 843 1695 <1 current	<1 101 703 845 1593 <1 history1	<1 107 708 848 1669 <1 history2
Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)  METHOD  METHOD  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)	0 100 670 850 1600 limit/base >15	<1 100 719 843 1695 <1 current <1 <1 0	<1 101 703 845 1593 <1 history1 <1 <1	<1 107 708 848 1669 <1 history2
Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)  METHOD  ASTM D5185(m)	0 100 670 850 1600 limit/base >15 >20 limit/base >2500	<1 100 719 843 1695 <1 current <1 0 current  93616	<1 101 703 845 1593 <1 history1 <1 <1 <1 <1 <1  history1  ^7359	<1 107 708 848 1669 <1 history2 1 0 0 history2  ▲ 14873
Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)  METHOD  ASTM D5185(m)	0 100 670 850 1600 limit/base >15 >20 limit/base >2500 >640	<1 100 719 843 1695 <1 current <1 <1 0 current   93616 15010	<1 101 703 845 1593 <1 history1 <1 <1 <1 <1  1	<1 107 708 848 1669 <1 history2 1 0 history2  ▲ 14873 ▲ 1260
Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)  METHOD  ASTM D5185(m)  ASTM D5185(m)  METHOD  ASTM D5185(m)  ASTM D7647 ASTM D7647 ASTM D7647	0 100 670 850 1600 limit/base >15 >20 limit/base >2500 >640 >80	<1 100 719 843 1695 <1 current <1 <1 0 current  93616 15010 21	<1 101 703 845 1593 <1 history1 <1 <1 <1 <1 7359  1939 168	<1 107 708 848 1669 <1 history2 1 0 0 history2 △ 14873 △ 1260 △ 87
Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINANTS Silicon Sodium Potassium  FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)  METHOD  METHOD  ASTM D5185(m)  ASTM D7647  ASTM D7647  ASTM D7647	0 100 670 850 1600 limit/base >15 >20 limit/base >2500 >640 >80 >20	<1 100 719 843 1695 <1 current <1 <1 0 current   93616 15010	<1 101 703 845 1593 <1 history1 <1 <1 <1 <1 <1 <1 6 history1  A 7359 A 1939 A 168 A 40	<1 107 708 848 1669 <1 history2 1 0 history2  ▲ 14873 ▲ 1260
Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINANTS Silicon Sodium Potassium  FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)  METHOD  METHOD  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D5185(m)  ASTM D7647  ASTM D7647  ASTM D7647  ASTM D7647  ASTM D7647  ASTM D7647	0 100 670 850 1600 limit/base >15 >20 limit/base >2500 >640 >80 >20 >4	<1 100 719 843 1695 <1 current <1 <1 0 current  93616 15010 21 4 0	<1 101 703 845 1593 <1 history1 <1 <1 <1 <1 <1 <1 68 40 2	<1 107 708 848 1669 <1 history2 1 0 0 history2  14873 1260 87 21 0
Calcium Phosphorus Zinc Sulfur Lithium  CONTAMINANTS Silicon Sodium Potassium  FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)  METHOD  METHOD  ASTM D5185(m)  ASTM D7647  ASTM D7647  ASTM D7647	0 100 670 850 1600 limit/base >15 >20 limit/base >2500 >640 >80 >20 >4	<1 100 719 843 1695 <1 current <1 <1 0 current  93616 15010 21 4	<1 101 703 845 1593 <1 history1 <1 <1 <1 <1 <1 <1 6 history1  A 7359 A 1939 A 168 A 40	<1 107 708 848 1669 <1 history2  1 0 0 history2  14873  1260  87 21

FLUID DEGRADATION

Acid Number (AN)

mg KOH/g ASTM D974\* 0.60

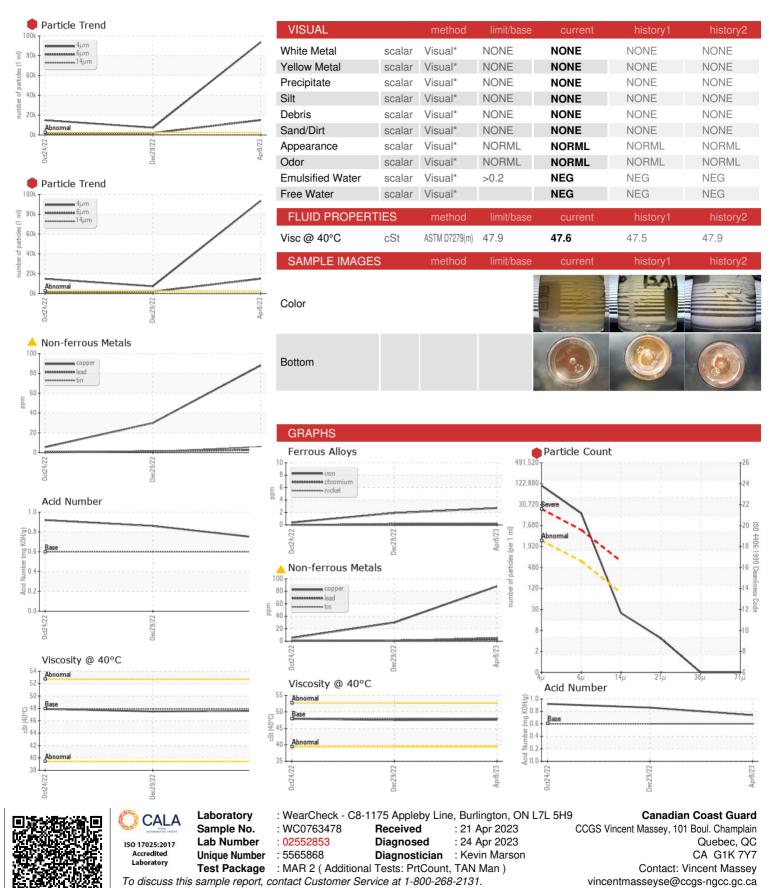
0.74

Submitted By: Vincent Massey

0.92



### **OIL ANALYSIS REPORT**



Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

F:

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