

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id DHKCEWARTK5001421 Component

Gearbox Fluid

DOOSAN 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

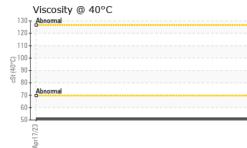
Viscosity of sample indicates oil is within SAE 75W80 range, advise investigate. The condition of the oil is acceptable for the time in service.

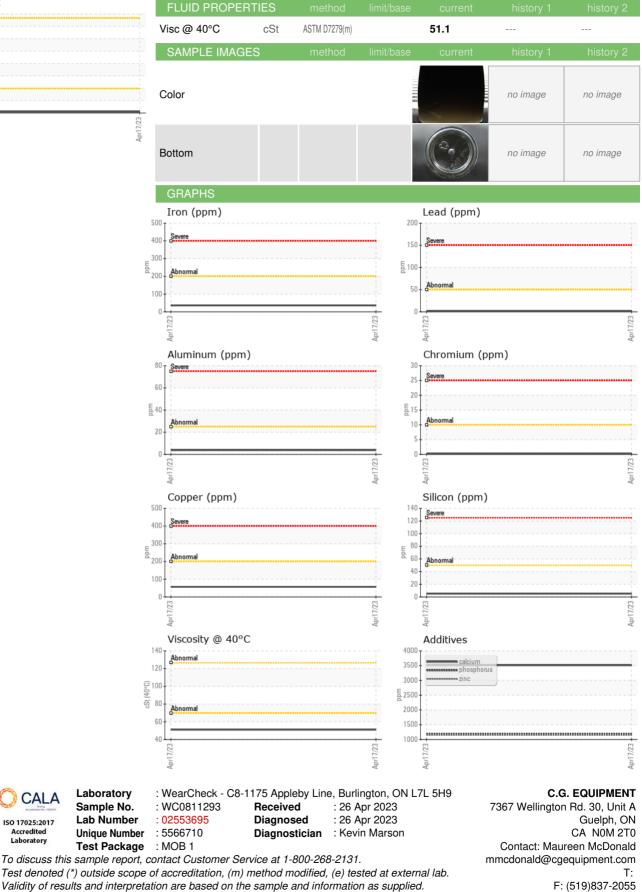
SAMPLE INFORM	IATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		WC0811293		
Sample Date		Client Info		17 Apr 2023		
Machine Age	hrs	Client Info		416		
Oil Age	hrs	Client Info		416		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185(m)	>200	36		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		<1		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	4		
Lead	ppm	ASTM D5185(m)	>50	2		
Copper	ppm	ASTM D5185(m)	>200	57		
Tin	ppm	ASTM D5185(m)	>10	1		
Antimony	ppm	ASTM D5185(m)	>5	<1		
Vanadium	ppm	ASTM D5185(m)		<1		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		<1		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185(m)		5		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		32		
Magnesium	ppm	ASTM D5185(m)		9		
Calcium	ppm	ASTM D5185(m)		3514		
Phosphorus	ppm	ASTM D5185(m)		1196		
Zinc	ppm	ASTM D5185(m)		1152		
Sulfur	ppm	ASTM D5185(m)		9688		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185(m)	>50	5		
Sodium	ppm	ASTM D5185(m)		31		
Potassium	ppm	ASTM D5185(m)	>20	20		
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	VLITE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.2	NEG		
Free Water	scalar	Visual*		NEG ontact/Location:		

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Accredited Laboratory

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