



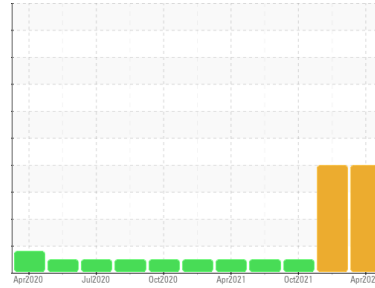
# COOLANT REPORT

Sample Rating Trend

SCAS



Machine Id  
**LIDM04BE (S/N GZJ00279)**  
 Component  
**Jacket Water Coolant**  
 Fluid  
**CHEVRON HEAVY DUTY PF COOLANT (2000 LTR)**



## DIAGNOSIS

### Recommendation

Nous recommandons que vous vidangiez le système et que vous le remplissiez avec un mélange 50/50 eau/antigel. Nous vous conseillons de reconstituer les additifs refroidisseurs supplémentaires, (SCA - supplemental coolant additives) et d'en ajouter selon les indications du fabricant. Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition.

### Corrosion

Les concentrations de tous les métaux sont normales indiquant qu'il n'y a pas de corrosion dans le système de refroidissement.

### Contaminants

Il n'y a aucun indice de contamination dans l'agent de refroidissement.

### Coolant Condition

La réserve d'alcalinité de ce fluide est anormalement basse. Le bas niveau de nitrites indique une réduction de la protection contre la cavitation qui peut entraîner de la corrosion et la formation d'ammoniaque. Le pH est bas et peut entraîner la formation de rouille.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0772252</b>	WC0661852	WC0625767
Sample Date	Client Info		<b>25 Apr 2023</b>	10 May 2022	22 Oct 2021
Machine Age	hrs	Client Info	<b>43283</b>	74295	70128
Oil Age	hrs	Client Info	<b>43283</b>	74295	0
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status			<b>ABNORMAL</b>	ABNORMAL	NORMAL

## PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Specific Gravity	ASTM D1298*	1.065	<b>1.063</b>	1.064	1.066
pH	Scale 0-14	ASTM D1287*	<b>7.74</b>	7.16	7.63
Nitrites	ppm	Alcan Test Kit*	<b>600</b>	800	1160
Reserve Alkalinity	Scale 0-20	ASTM D1121*	<b>3.3</b>	2.4	3.1
Percentage Glycol	%	ASTM D3321*	<b>46.7</b>	47.5	49.0
Freezing Point	°C	ASTM D3321*	<b>-26</b>	-28	-35
Carboxylate			---	---	---

## CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	<b>54</b>	51	15
Phosphorus	ppm	ASTM D5185(m)	<b>19</b>	14	4
Boron	ppm	ASTM D5185(m)	<b>381</b>	408	359
Molybdenum	ppm	ASTM D5185(m)	<b>231</b>	247	226

## CORROSION

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	<b>1</b>	1	<1
Aluminum	ppm	ASTM D5185(m)	<b>3</b>	3	2
Copper	ppm	ASTM D5185(m)	<b>4</b>	2	<1
Lead	ppm	ASTM D5185(m)	<b>0</b>	1	<1
Tin	ppm	ASTM D5185(m)	<b>0</b>	<1	0
Silver	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Zinc	ppm	ASTM D5185(m)	<b>1</b>	2	<1

## CARRIER SALTS

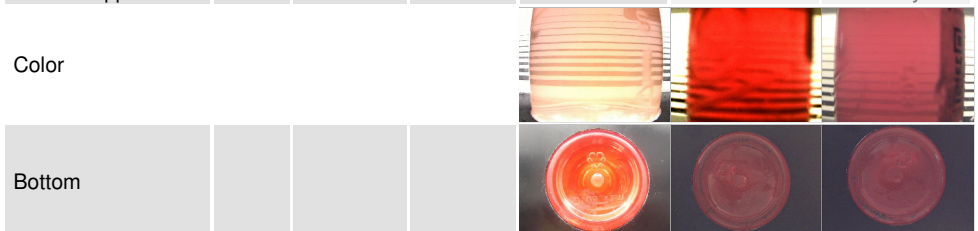
	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)	<b>2063</b>	1721	1787
Potassium	ppm	ASTM D5185(m)	<b>50</b>	52	38

## SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	<b>4</b>	12	1
Magnesium	ppm	ASTM D5185(m)	<b>2</b>	2	1
Hardness	mg/L CaCO3	In-house*	<b>20</b>	38	---

## VISUAL

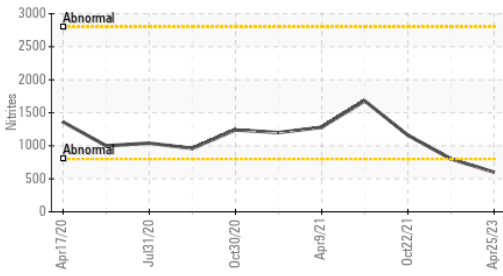
	method	limit/base	current	history1	history2
Coolant Color	Visual*	Purple	<b>Pink</b>	Pink	Pink
Coolant Appearance	Visual*	Clear	<b>Clear</b>	Clear	Cloudy



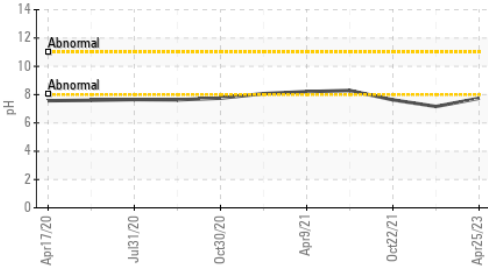


# COOLANT REPORT

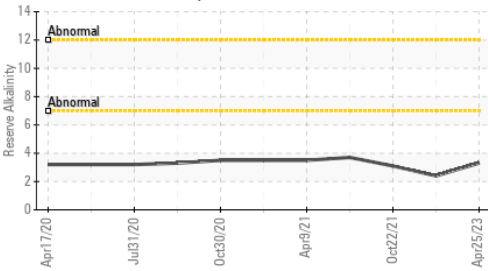
## Nitrites



## pH

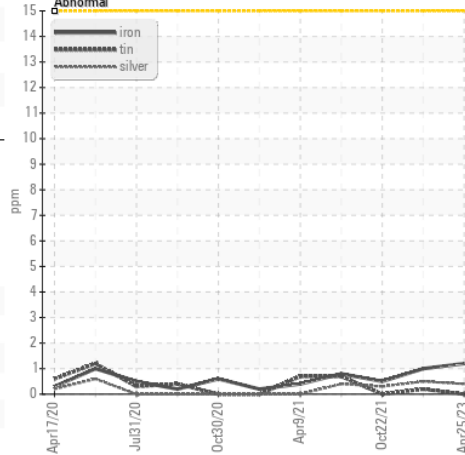


## Reserve Alkalinity

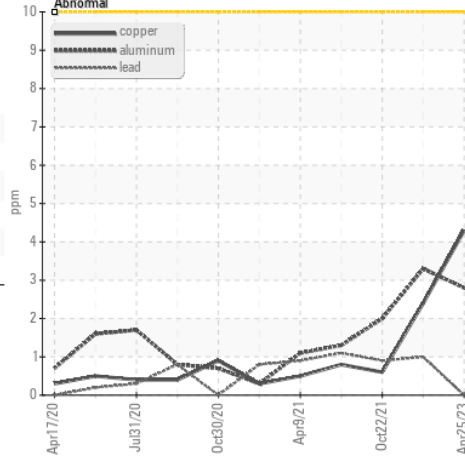


## GRAPHS

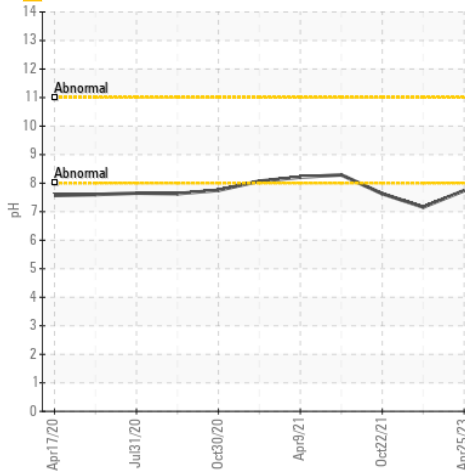
### Iron/Tin/Silver



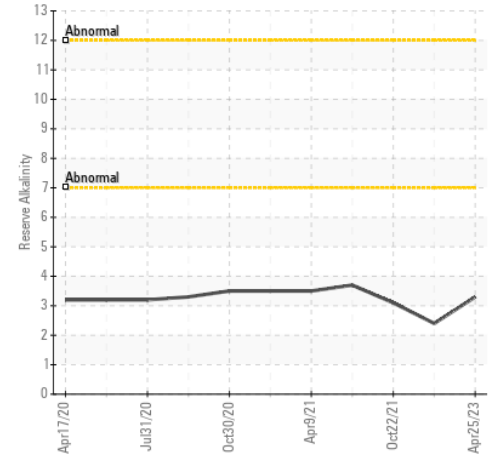
### Copper/Aluminum/Lead



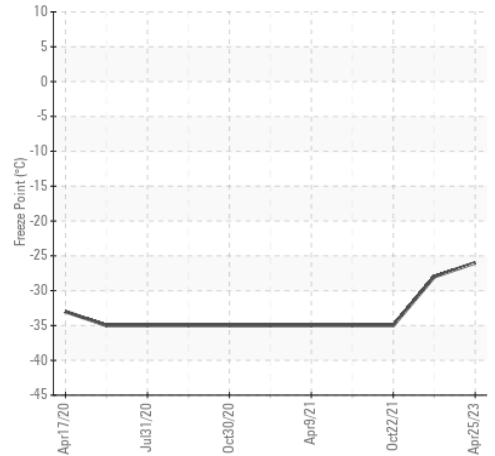
## pH



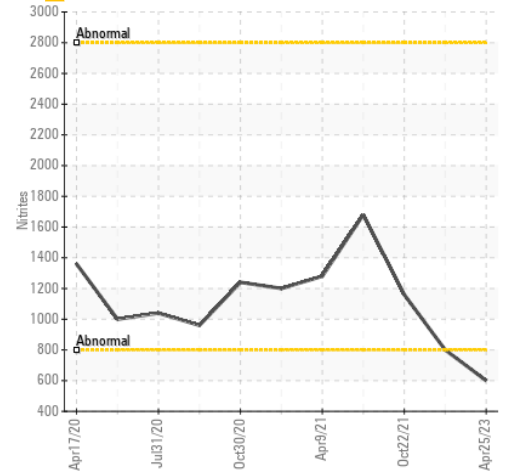
## Reserve Alkalinity



## Freeze Point



## Nitrites



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0772252 **Received** : 27 Apr 2023  
**Lab Number** : 02553986 **Diagnosed** : 27 Apr 2023  
**Unique Number** : 5567001 **Diagnostician** : Kevin Marson  
**Test Package** : COOL

**EDL NA Recips-Lydia**  
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 LACHUTE, QC  
 CA J8H 2C5  
 Contact: Eloi Legault  
 eloi.legault@energydi.com  
 T: (450)526-4001  
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.