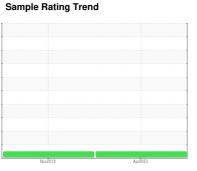


HPU 1008

Hydraulic System

OIL ANALYSIS REPORT

SIS REPORT





DIAGNOSIS

Component

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MOB 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid.

SHELL TELLUS S2 MX 32 (--- LTR)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component(unconfirmed).

Fluid Condition

The condition of the oil is acceptable for the time in service.

			Nov2018	Apr2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0304897	WC0286908	
Sample Date		Client Info		24 Apr 2023	13 Nov 2018	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	1	<1	
Chromium	ppm	ASTM D5185(m)	>10	0	0	
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	2	
Aluminum	ppm	ASTM D5185(m)	>10	0	<1	
Lead	ppm	ASTM D5185(m)	>10	<1	<1	
Copper	ppm	ASTM D5185(m)	>75	4	8	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)		<1	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	
Barium	ppm	ASTM D5185(m)		0	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		0	<1	
Magnesium	ppm	ASTM D5185(m)		18	<1	
Calcium	ppm	ASTM D5185(m)		35	36	
Phosphorus	ppm	ASTM D5185(m)		303	269	
Zinc	ppm	ASTM D5185(m)		321	334	
Sulfur	ppm	ASTM D5185(m)		669	997	
Lithium	ppm	ASTM D5185(m)		<1	0	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	5	2	
Sodium	ppm	ASTM D5185(m)		0	0	
Potassium	ppm	ASTM D5185(m)	>20	<1	0	

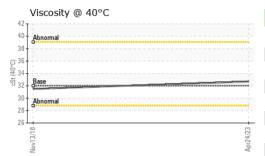


OIL ANALYSIS REPORT

cSt

ASTM D7279(m) 32.0

Visc @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	
FLUID PROPERTIES		method	limit/base	current	history1	history2

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			Final (Fin		no image
Bottom					no image
CDADHS					

32.7

31.5





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number : 5568077 Test Package : MOB 1

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0304897 : 02555062

Recieved Diagnosed

: 03 May 2023 Diagnostician : Wes Davis

: 03 May 2023

Vale - Copper Cliff Smelter COPPER CLIFF SMELTER WAREHOUSE, 155 BALSAM ST.

COPPER CLIFF, ON CA P0M 1N0

Contact: Andy Kozachanko andrew.kozachanko@vale.com

T: (705)682-6687 F: (705)682-6939

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Andy Kozachanko - INCOCCSMR