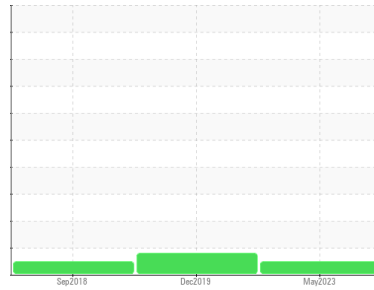




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
T5 BALER #1

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | PP | PP | PP |
| Sample Date | Client Info | | | 02 May 2023 | 02 Dec 2019 | 28 Sep 2018 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | ABNORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|---------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185(m) | >20 | <1 | <1 | 1 |
| Chromium | ppm | ASTM D5185(m) | >20 | 0 | <1 | 0 |
| Nickel | ppm | ASTM D5185(m) | >20 | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185(m) | | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >20 | <1 | <1 | 0 |
| Lead | ppm | ASTM D5185(m) | >20 | 1 | 2 | <1 |
| Copper | ppm | ASTM D5185(m) | >20 | 12 | 18 | 3 |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|---------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) | 5 | <1 | <1 | <1 |
| Barium | ppm | ASTM D5185(m) | 5 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 5 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185(m) | 25 | <1 | <1 | <1 |
| Calcium | ppm | ASTM D5185(m) | 200 | 95 | 114 | 123 |
| Phosphorus | ppm | ASTM D5185(m) | 300 | 263 | 246 | 231 |
| Zinc | ppm | ASTM D5185(m) | 370 | 273 | 302 | 311 |
| Sulfur | ppm | ASTM D5185(m) | 2500 | 612 | 635 | 624 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | 0 |

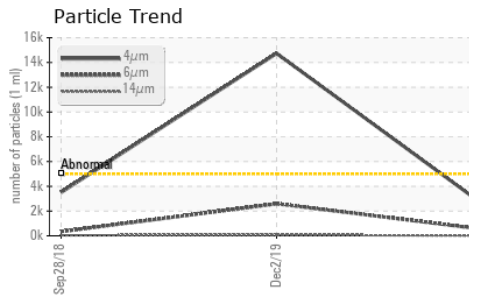
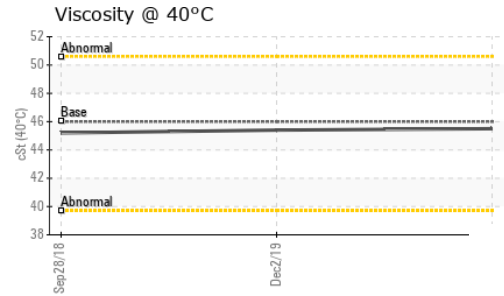
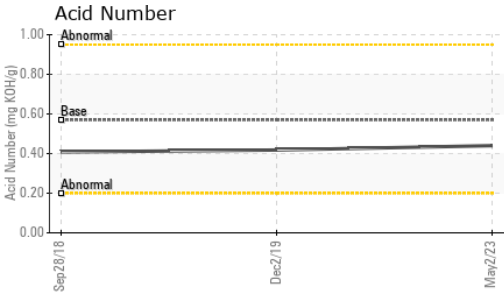
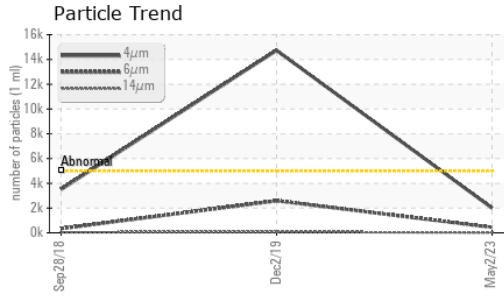
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|---------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) | >15 | 4 | 5 | 5 |
| Sodium | ppm | ASTM D5185(m) | | <1 | 0 | <1 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | <1 | 0 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|------------|----------|
| Particles >4µm | | ASTM D7647 | >5000 | 2000 | ▲ 14733 | 3502 |
| Particles >6µm | | ASTM D7647 | >1300 | 443 | ▲ 2588 | 342 |
| Particles >14µm | | ASTM D7647 | >160 | 14 | 70 | 39 |
| Particles >21µm | | ASTM D7647 | >40 | 4 | 19 | 16 |
| Particles >38µm | | ASTM D7647 | >10 | 1 | 3 | 1 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 18/16/11 | ▲ 21/19/13 | 19/16/12 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.57 | 0.44 | 0.418 | 0.408 |



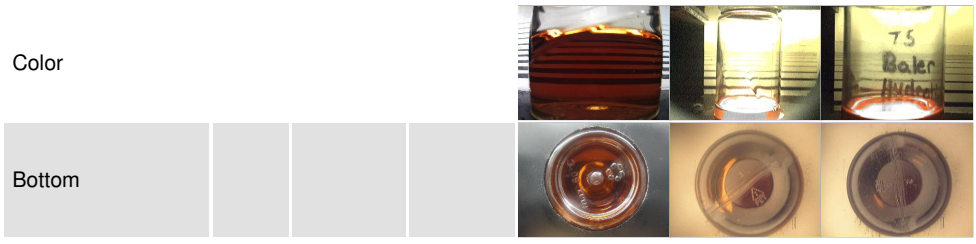
OIL ANALYSIS REPORT



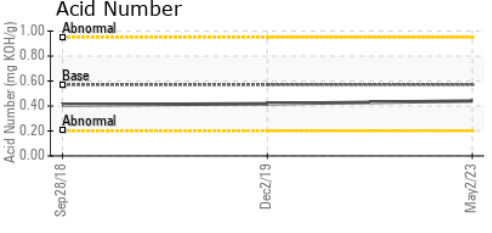
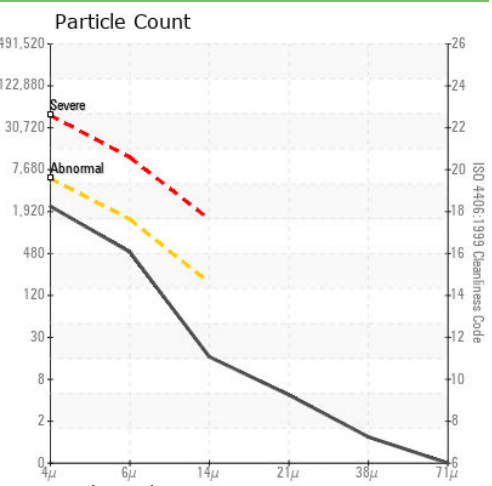
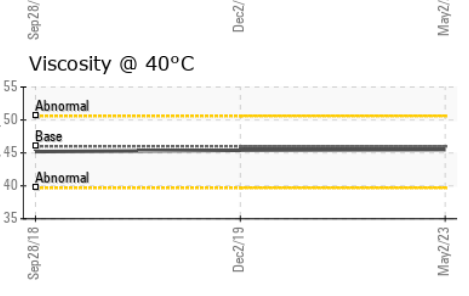
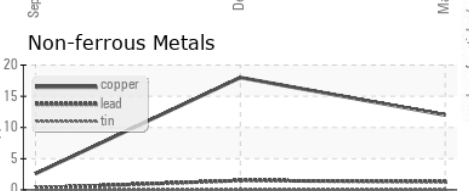
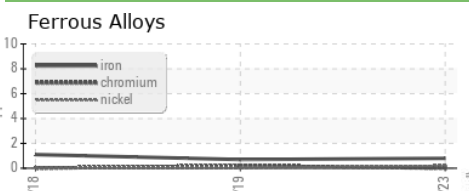
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | VLITE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 46 | 45.5 | 45.4 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP **Received** : 03 May 2023
Lab Number : 02555081 **Diagnosed** : 04 May 2023
Unique Number : 5568096 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: TAN Man)

MOLSON TORONTO
 1 CARLINGVIEW DRIVE
 TORONTO, ON
 CA M9W 5E5
 Contact: Brian Goddard
 brian.goddard@molsoncoors.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.