

OIL ANALYSIS REPORT

WEAR

Machine Id

TOYOTA LANDCRUISER FMC028

Front Differential Fluid SAE 80W90 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend an early resample to monitor this condition. Please note that the oil was too thick to perform some of the normal laboratory tests.

A Wear

We have assumed that the oil was taken hot, according to the sampling instructions. Iron ppm levels are severe. PQ levels are severe. Chromium ppm levels are abnormal. Aluminum ppm levels are noted. Titanium ppm levels are marginal. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.

Contamination

Lithium (Li) level severe at 476ppm., indicates possible grease contamination. There is a moderate concentration of water present in the oil. Free water present. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

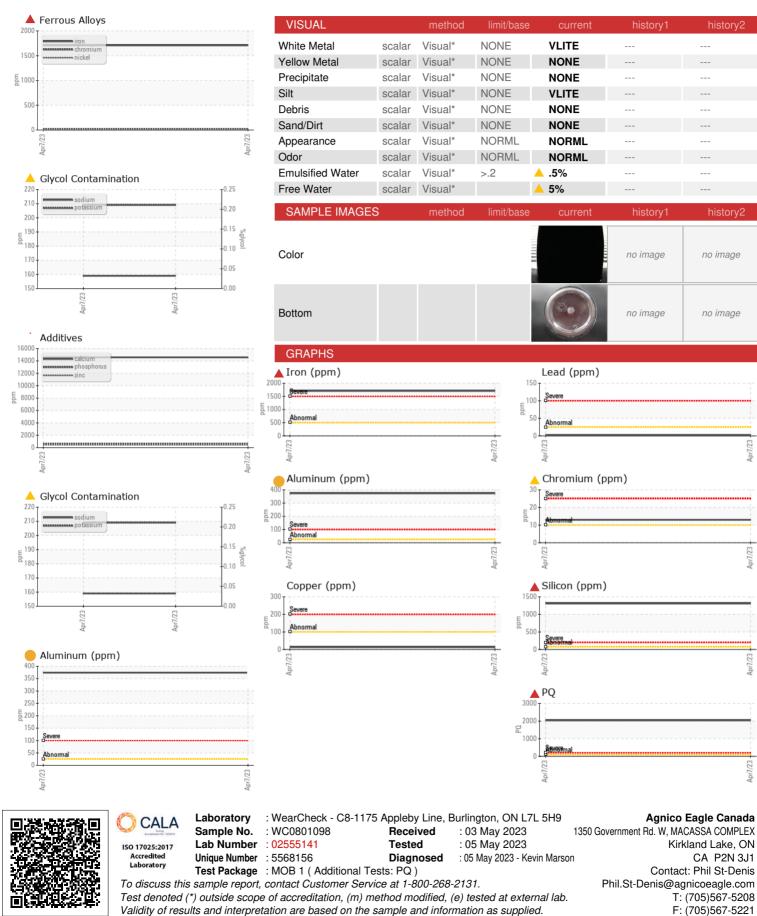
Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0801098		
Sample Date		Client Info		07 Apr 2023		
Machine Age	hrs	Client Info		988		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
CONTAMINATIC	DN	method	limit/base	current	history1	history2
Water		WC Method	>.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		2042		
Iron	ppm	ASTM D5185(m)	>500	1708		
Chromium	ppm	ASTM D5185(m)	>10	1 3		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		<u> </u>		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	9374		
Lead	ppm	ASTM D5185(m)	>25	1		
Copper	ppm	ASTM D5185(m)	>100	13		
Tin	ppm	ASTM D5185(m)	>10	<1		
Antimony	ppm	ASTM D5185(m)	>5	6		
Vanadium	ppm	ASTM D5185(m)		1		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	200	741		
Barium	ppm	ASTM D5185(m)	0	19		
Molybdenum	ppm	ASTM D5185(m)	0	723		
Manganese	ppm	ASTM D5185(m)		21		
Magnesium	ppm	ASTM D5185(m)	0	166		
Calcium	ppm	ASTM D5185(m)	20	14574		
Phosphorus	ppm	ASTM D5185(m)	1000	635		
Zinc	ppm	ASTM D5185(m)	20	441		
Sulfur	ppm	ASTM D5185(m)	22000	9871		
Lithium	ppm	ASTM D5185(m)		4 76		
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>75	1 310		
Sodium	ppm	ASTM D5185(m)	>50	<u> </u>		
Potassium	ppm	ASTM D5185(m)	>20	209		



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