

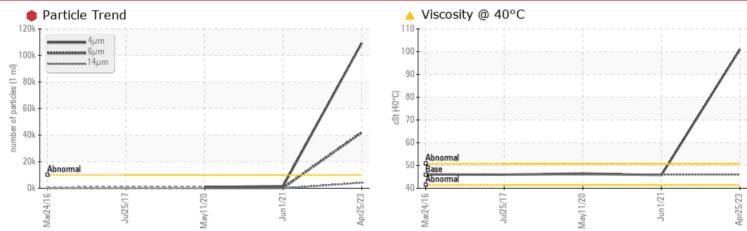
PROBLEM SUMMARY

BFP - UNIT 5 THRUST BEARING (S/N 375301)

Circulating Thrust Bearing

SHELL TURBO T ISO 46 (30 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

PROBLEMATIC TEST RESULTS

TROBLEMATIOT	LOTINE	.00110				
Sample Status				SEVERE	NORMAL	NORMAL
Particles >4µm		ASTM D7647	>10000	🛑 109396	1650	837
Particles >6µm		ASTM D7647	>2500	e 41979	343	170
Particles >14µm		ASTM D7647	>160	🛑 4162	33	26
Particles >21µm		ASTM D7647	>40	🛑 1297	7	12
Particles >38µm		ASTM D7647	>10	<u> </u>	1	1
Oil Cleanliness		ISO 4406 (c)	>20/18/14	e 24/23/19	18/16/12	17/15/12
Appearance	scalar	Visual*	NORML	🔺 WGOIL	NORML	NORML
Free Water	scalar	Visual*		 1%	NEG	NEG
Visc @ 40°C	cSt	ASTM D7279(m)	46	<u> </u>	45.8	46.5
				COUNT SEAMER.		State of the second

PrtFilter

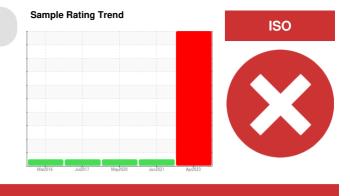
Customer Id: NALGRA Sample No.: WC0701183 Lab Number: 02556553 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED	ACTIONS			
Action	Status	Date	Done By	Description
Resample			?	We advise an early resample to confirm this situation.
Alert			?	NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

HISTORICAL DIAGNOSIS



01 Jun 2021 Diag: Kevin Marson

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

11 May 2020 Diag: Kevin Marson



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

25 Jul 2017 Diag: Wes Davis





Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

BFP - UNIT 5 THRUST BEARING (S/N 375301)

Circulating Thrust Bearing Fluid SHELL TURBO T ISO 46 (30 LTR)

DIAGNOSIS

Recommendation

Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.

Wear

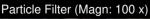
All component wear rates are normal.

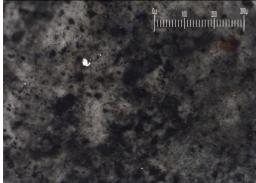
Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. There is a moderate concentration of water present in the oil. Free water present.

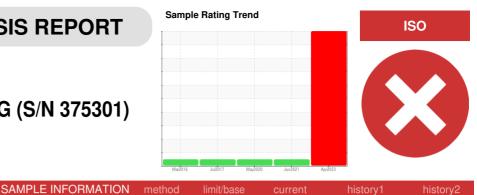
Fluid Condition

Viscosity of sample indicates oil is within ISO 100 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





Report Id: NALGRA [WCAMIS] 02556553 (Generated: 07/26/2023 07:30:48) Rev: 1



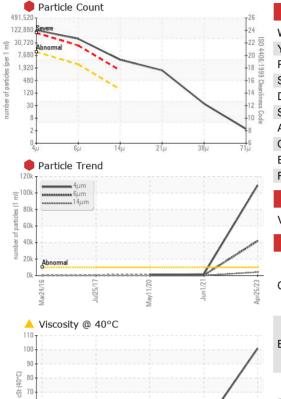
SAMPLE INFORM	VIATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0701183	WC0509216	WC0455066
Sample Date		Client Info		25 Apr 2023	01 Jun 2021	11 May 2020
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	NORMAL	NORMAL
			11 11 11			
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>85	11	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>40	0	0	<1
Lead	ppm	ASTM D5185(m)	>60	0	0	0
Copper	ppm	ASTM D5185(m)	>7	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>40	5	<1	0
Antimony	ppm	ASTM D5185(m)		<1	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	ourropt	history1	biotony?
			IIIIII/Dase	current		history2
Boron	ppm	ASTM D5185(m)	4.0	0	<1	0
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		<1	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	0	<1
Calcium	ppm	ASTM D5185(m)	0	0	6	3
Phosphorus	ppm	ASTM D5185(m)	2.1	0	46	24
Zinc	ppm	ASTM D5185(m)	2.0	1	53	30
Sulfur	ppm	ASTM D5185(m)	1300	161	146	231
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon			>20	<1	0	0
	ppm	ASTM D5185(m)	>20	0		0
Sodium Potassium	ppm	ASTM D5185(m) ASTM D5185(m)	>20	0	<1 <1	<1
Potassium	ppm	A9110 D9109(11)	>20	U	<1	< 1
FLUID CLEANLIN	VESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	e 109396	1650	837
Particles >6µm		ASTM D7647	>2500	41979	343	170
Particles >14μm		ASTM D7647	>160	4162	33	26
Particles >21μm		ASTM D7647	>40	1297	7	12
Particles >38µm		ASTM D7647	>10	3 3	1	1
Particles >71µm		ASTM D7647		2	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	2 4/23/19	18/16/12	17/15/12
		()				
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.05	0.05	0.08	0.08
·20·48) Dov: 1					Submitted I	Dy: Earl MacNai

Submitted By: Earl MacNeil

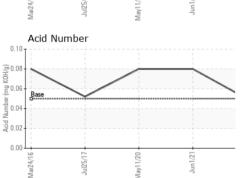


70 60 50

OIL ANALYSIS REPORT

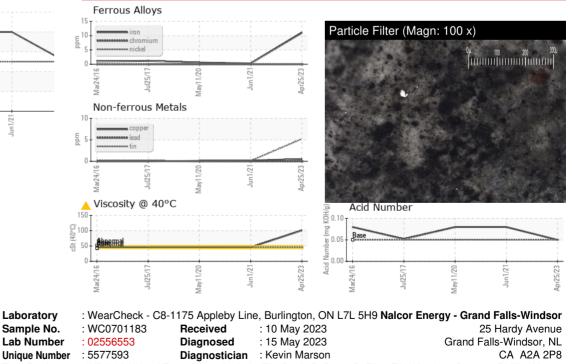


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	🔺 WGOIL	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	.2%	NEG	NEG
Free Water	scalar	Visual*		<u> </u>	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	1 01	45.8	46.5
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color						
Bottom						0
PrtFilter						





Apr25/23 -



 Laboratory
 Test Package
 : IND 2 (Additional Tests: BottomAnalysis, FilterPatch, PrtCount, PrtFilter, TAN Man)

 To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

 Validity of results and interpretation are based on the sample and information as supplied.

25 Hardy Avenue Grand Falls-Windsor, NL CA A2A 2P8 Contact: Phillip Winsor philipwinsor@nlh.nl.ca T: (709)486-8714 F:



CALA

ISO 17025:2017