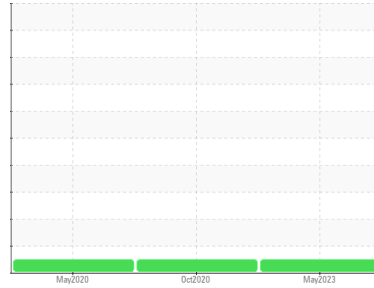




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
BUILDING 46 - GRAIN ELEVATOR
 Machine Id
CONV. TRUCK LEG GEAR BOX (S/N 46CTL-GB)

Component
Gearbox
 Fluid
LUBRICATION ENG DUOLEC 1605 GEAR OIL 220 (10 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0582731	WC0498960	WC0435423
Sample Date	Client Info		08 May 2023	22 Oct 2020	25 May 2020
Machine Age	hrs	Client Info	0	30	730
Oil Age	hrs	Client Info	0	1	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	12	0
Iron	ppm	ASTM D5185(m) >200	51	26	16
Chromium	ppm	ASTM D5185(m) >15	<1	<1	<1
Nickel	ppm	ASTM D5185(m) >15	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	<1	<1
Aluminum	ppm	ASTM D5185(m) >25	<1	<1	<1
Lead	ppm	ASTM D5185(m) >100	<1	<1	<1
Copper	ppm	ASTM D5185(m) >200	<1	<1	<1
Tin	ppm	ASTM D5185(m) >25	0	0	0
Antimony	ppm	ASTM D5185(m) >5	0	0	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	36	38	39
Barium	ppm	ASTM D5185(m)	2	2	2
Molybdenum	ppm	ASTM D5185(m)	0	0	<1
Manganese	ppm	ASTM D5185(m)	<1	<1	<1
Magnesium	ppm	ASTM D5185(m)	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	7	9	10
Phosphorus	ppm	ASTM D5185(m)	595	535	567
Zinc	ppm	ASTM D5185(m)	4	4	4
Sulfur	ppm	ASTM D5185(m)	7387	7378	7808
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

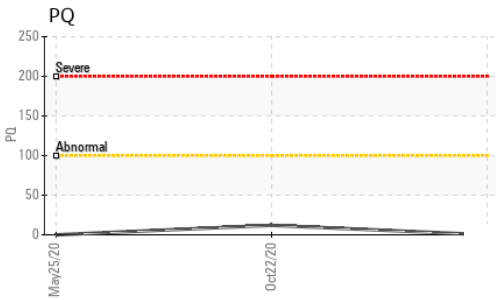
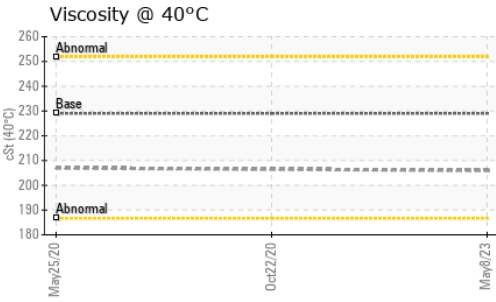
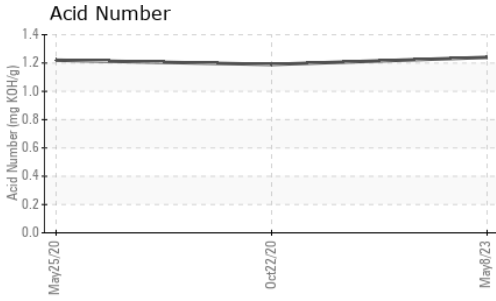
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	2	2	2
Sodium	ppm	ASTM D5185(m)	5	4	3
Potassium	ppm	ASTM D5185(m) >20	<1	<1	<1

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	1.24	1.19	1.22



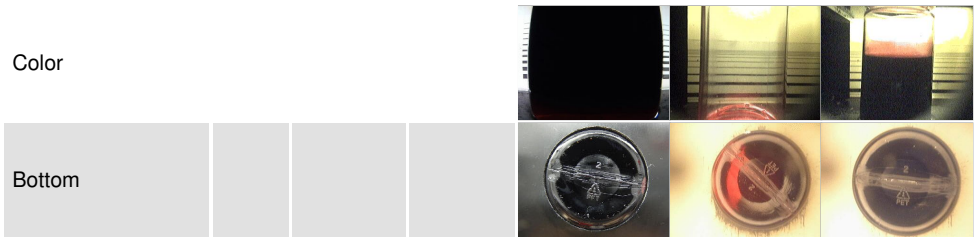
OIL ANALYSIS REPORT



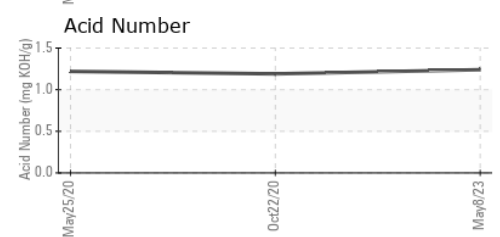
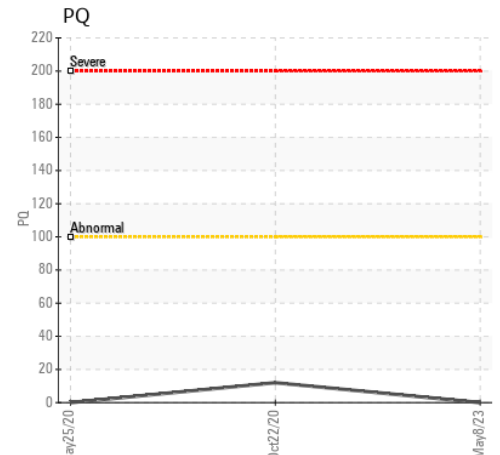
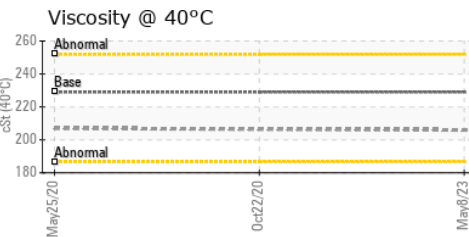
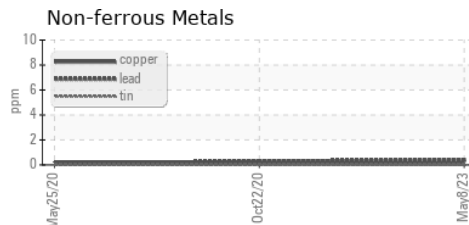
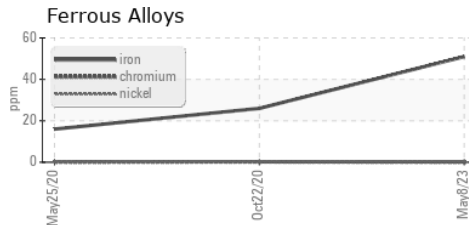
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	229.0	206	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0582731
Lab Number : 02557305
Unique Number : 5578345
Test Package : IND 2 (Additional Tests: PQ, TAN Man)

Received : 12 May 2023
Diagnosed : 12 May 2023
Diagnostician : Wes Davis

HIRAM WALKER & SONS LTD.
 2072 RIVERSIDE DRIVE EAST, BOX 2518
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 Contact: Matt Morand
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 T: (519)561-5359
 F: (519)971-5719

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.