

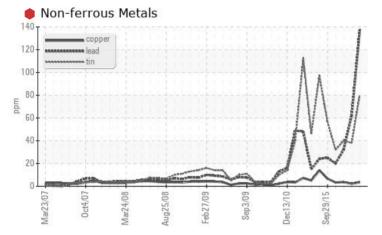
PROBLEM SUMMARY

DIAMINE Machine Id #410 - #2 ADN PumpCC

Pump Fluid

ESSO TERESSTIC ISO 150 (20 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	ATTENTION	ATTENTION		
Lead	ppm	ASTM D5185(m)	>12	e 137	<mark>▲</mark> 62	<mark>▲</mark> 32		
Tin	ppm	ASTM D5185(m)	>9	• 80	38	40		
Antimony	ppm	ASTM D5185(m)		<u> </u>	4 9	7		

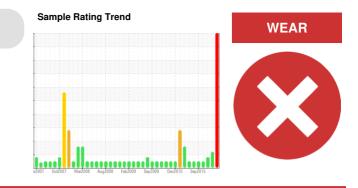
Customer Id: DUPMAI Sample No.: WC0736062 Lab Number: 02557316 Test Package: IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDE	COMMENDED ACTIONS				
Action	Status	Date	Done By	Description	
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.	
Resample			?	We recommend an early resample to monitor this condition.	

HISTORICAL DIAGNOSIS



27 Apr 2022 Diag: Kevin Marson

We recommend an early resample to monitor this condition.Lead and antimony ppm levels are noted. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

31 May 2019 Diag: Kevin Marson



Resample at the next service interval to monitor.Lead ppm levels are noted. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

31 Mar 2016 Diag: Kevin Marson





Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







OIL ANALYSIS REPORT

Area DIAMINE Machine Id #410 - #2 ADN PumpCC

Pump Fluid

ESSO TERESSTIC ISO 150 (20 GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

🛑 Wear

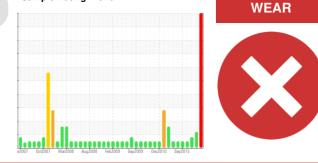
Lead and tin ppm levels are severe. Antimony ppm levels are abnormal. Bearing and/or bushing wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.



Sample Rating Trend

					Sep2015	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0736062	WC969305	WC969312
Sample Date		Client Info		09 May 2023	27 Apr 2022	31 May 2019
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ATTENTION	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>90	10	8	10
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>3	0	0	0
Silver	ppm	ASTM D5185(m)	>3	0	0	0
Aluminum	ppm	ASTM D5185(m)	>7	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>12	• 137	62	A 32
Copper	ppm	ASTM D5185(m)	>30	4	2	4
Tin	ppm	ASTM D5185(m)	>9	e 80	38	40
Antimony	ppm	ASTM D5185(m)		<u> </u>	4 9	7
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	0	<1	0
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)	0	0	0	<1
Calcium	ppm	ASTM D5185(m)	1.3	0	<1	<1
Phosphorus	ppm	ASTM D5185(m)	0	2	2	2
Zinc	ppm	ASTM D5185(m)	0	<1	1	1
Sulfur	ppm	ASTM D5185(m)		2868	2778	2941
Lithium	ppm	ASTM D5185(m)		<1	<1	0
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>60	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	0	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE

NORML

NORML

NORML

NORML

NEG

NEG

scalar Visual*

scalar Visual*

scalar Visual*

scalar

Visual*

Appearance

Emulsified Water

Odor

NORML

NORML

NEG

NEG

NORML

NEG

NEG

NORML

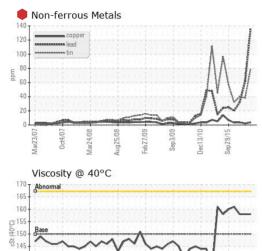


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OIL ANALYSIS REPORT

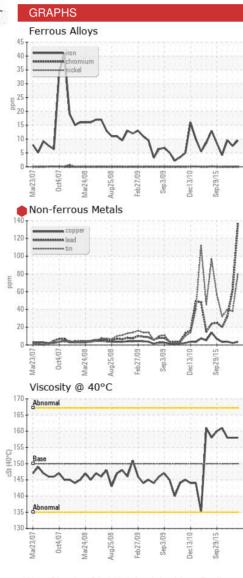


PU/LCHa

Dec13/10

en29/15





Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. : WC0736062 Received : 12 May 2023 Lab Number : 02557316 Diagnosed : 12 May 2023 ISO 17025:2017 Accredited Laboratory Unique Number : 5578356 Diagnostician : Kevin Marson Test Package : IND 1 To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

INVISTA 1400 COUNTY ROAD # 2 EAST MAITLAND, ON CA K0E 1P0 Contact: Shaun Wilkinson Shaun.Wilkinson@invista.com T: (613)348-4447 F: (613)348-3180



Contact/Location: Shaun Wilkinson - DUPMAI