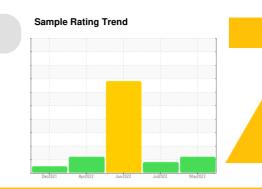


OIL ANALYSIS REPORT



FUEL

Machine Id **202095** Component **Diesel Engine**

DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Light fuel dilution occurring.

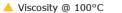
Fluid Condition

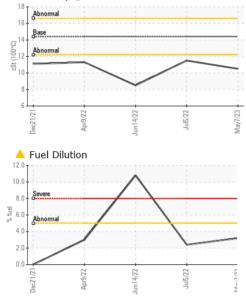
Fuel is present in the oil and is lowering the viscosity. The condition of the oil is acceptable for the time in service.

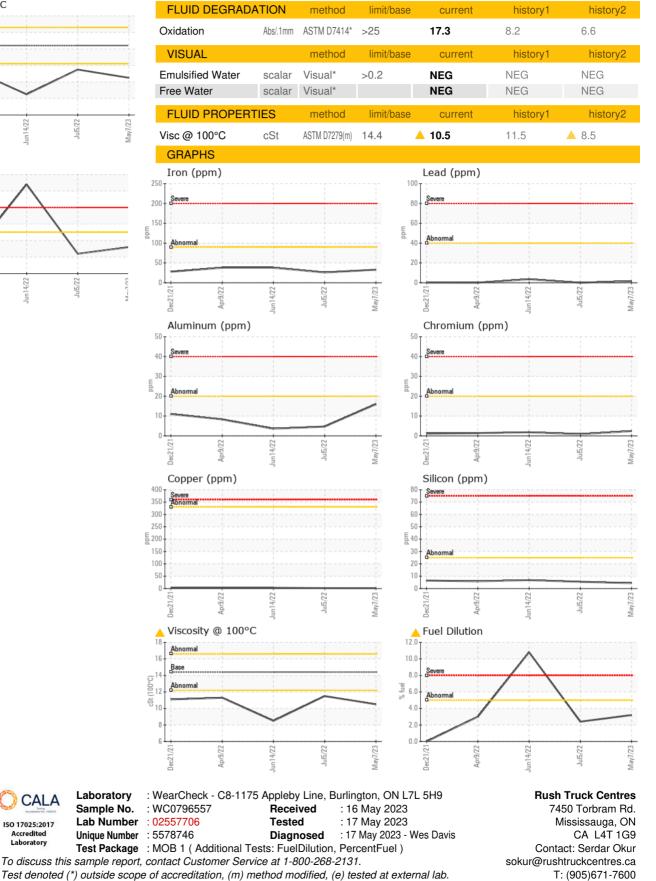
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0796557	WC0702579	WC0702643
Sample Date		Client Info		07 May 2023	05 Jul 2022	14 Jun 2022
Machine Age	kms	Client Info		210048	165619	162584
Oil Age	kms	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				ABNORMAL	MARGINAL	SEVERE
CONTAMINATION	J	method	limit/base	current	history1	history2
Water	•	WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method	20.L	NEG	NEG	0.011
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>90	33	26	38
Chromium	ppm	ASTM D5185(m)		2	<1	2
Nickel	ppm	ASTM D5185(m)	>2	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>2	<1	<1	0
Silver	ppm	ASTM D5185(m)	>2	0	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	16	5	4
Lead	ppm	ASTM D5185(m)	>40	2	0	4
Copper	ppm	ASTM D5185(m)		1	2	3
Tin	ppm	ASTM D5185(m)	>15	<1	<1	<1
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)				
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	10	34	31
Barium	ppm	ASTM D5185(m)	10	0	0	0
Molybdenum	ppm	ASTM D5185(m)	100	59	6	5
Manganese	ppm	ASTM D5185(m)		<1	<1	<1
Magnesium	ppm	ASTM D5185(m)	450	914	676	652
Calcium	ppm	ASTM D5185(m)	3000	1090	1364	1241
Phosphorus	ppm	ASTM D5185(m)	1150	1025	686	▲ 667
Zinc	ppm	ASTM D5185(m)	1350	1161	780	▲ 723
Sulfur	ppm	ASTM D5185(m)	4250	2565	2529	2288
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	4	6	7
Sodium	ppm	ASTM D5185(m)	>158	2	4	12
Potassium	ppm	ASTM D5185(m)	>20	35	6	1 9
Fuel	%	ASTM D7593*	>5	<mark>▲</mark> 3.2	<u> </u>	10.8
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>6	0.2	0	0
Nitration	Abs/cm	ASTM D7624*	>20	10.3	5.2	4.2
Sulfation	Abs/.1mm	ASTM D7415*	>30	20.6	15.5	15.1



OIL ANALYSIS REPORT







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Laboratory

Sample No.

Validity of results and interpretation are based on the sample and information as supplied.

CALA

ISO 17025:2017 Accredited Laboratory

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