

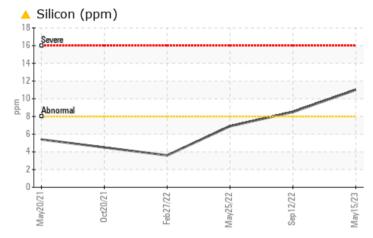
# **PROBLEM SUMMARY**

### Area (C-GMNM) Machine Id [C-GMNM] BEECHCRAFT KINGAIR BEB200 PCE-94301 Component

Left Jet Turbine

## EASTMAN TURBO OIL 2380 (12 QTS)

## COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status		ABNORMAL	ABNORMAL	NORMAL			
Silicon	ppm	ASTM D5185(m)	>8	🔺 11	<u> </u>	7	

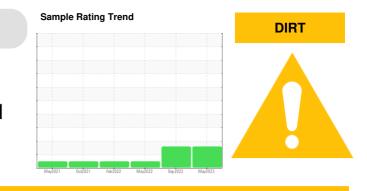
Customer Id: FASWIN Sample No.: WC0817296 Lab Number: 02558045 Test Package: AVI 3



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*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Resample			?	We recommend an early resample to monitor this condition.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			

### HISTORICAL DIAGNOSIS



### 12 Sep 2022 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We recommend an early resample to monitor this condition.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Elemental level of silicon (Si) above normal indicating ingress of seal material. The water content is negligible. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



### 25 May 2022 Diag: Kevin Marson





Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. The water content is negligible. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

#### 27 Feb 2022 Diag: Kevin Marson





Resample at the next service interval to monitor.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

#### view report





## **OIL ANALYSIS REPORT**

## (C-GMNM) Machine Id [C-GMNM] BEECHCRAFT KINGAIR BEB200 PCE-94301

Component -Left Jet Turbine

EASTMAN TURBO OIL 2380 (12 QTS)

### DIAGNOSIS

### A Recommendation

Check seals and/or filters for points of contaminant entry. We recommend an early resample to monitor this condition.

### Wear

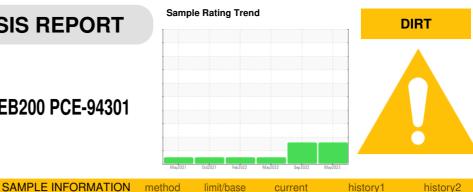
All component wear rates are normal. The directreading & analytical ferrographic results are normal indicating no abnormal wear in the system.

### Contaminants

Elemental level of silicon (Si) above normal indicating ingress of seal material. The water content is negligible.

### **Oil Condition**

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



Sample Number		Client Info	WC0817296	WC0740150	WC0698304
Sample Date		Client Info	15 May 2023	12 Sep 2022	25 May 2022
TSN	hrs	Client Info	10696	11363	11165
TSO	hrs	Client Info	1387	784	784
Oil Age	hrs	Client Info	1387	784	784
Oil Changed		Client Info	Not Changd	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	NORMAL

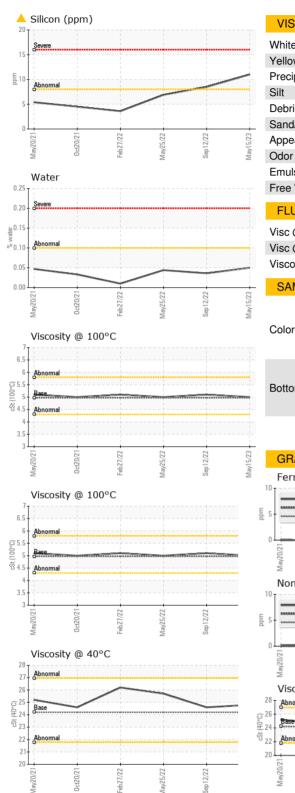
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>8	0	0	0
Chromium	ppm	ASTM D5185(m)	>2	0	0	0
Nickel	ppm	ASTM D5185(m)	>2	0	0	0
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	0
Aluminum	ppm	ASTM D5185(m)	>2	0	0	0
Lead	ppm	ASTM D5185(m)	>3	0	<1	0
Copper	ppm	ASTM D5185(m)	>3	0	0	<1
Tin	ppm	ASTM D5185(m)	>2	<1	0	0
Antimony	ppm	ASTM D5185(m)		<1	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base 0	current <1	history1 1	<mark>history2</mark> <1
	ppm ppm		0			
Boron		ASTM D5185(m)	0	<1	1	<1
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	0	<1 0	1	<1 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0	<1 0 0	1 0 0	<1 0 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	<1 0 0 0	1 0 0 0	<1 0 0 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0	<1 0 0 0 0	1 0 0 0 0	<1 0 0 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 0	<1 0 0 0 0 0	1 0 0 0 0 0	<1 0 0 0 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 0 0 2500	<1 0 0 0 0 0 2607	1 0 0 0 0 0 2089	<1 0 0 0 0 <1 1557
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 0 2500 0	<1 0 0 0 0 0 2607 1	1 0 0 0 0 0 2089 2	<1 0 0 0 0 <1 1557 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 0 2500 0	<1 0 0 0 0 0 2607 1 2	1 0 0 0 0 0 2089 2 2 212	<1 0 0 0 0 <1 1557 1 65
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 0 0 2500 0 0 0 0 0 0 0 0 0	<1 0 0 0 0 2607 1 2 2 <1	1 0 0 0 0 2089 2 212 <1	<1 0 0 0 <1 1557 1 65 0

CONTAMINANTS	<b>,</b>	methou	iiiiii/base	current	Thistory I	Thistory 2
Silicon	ppm	ASTM D5185(m)	>8	<b>1</b> 1	▲ 8	7
Sodium	ppm	ASTM D5185(m)		<1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
Water	%	ASTM D6304*	>0.1	0.050	0.036	0.044
ppm Water	ppm	ASTM D6304*	>1000	507.1	362.0	447.6
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.43	0.33	0.25	0.16

Report Id: FASWIN [WCAMIS] 02558045 (Generated: 08/28/2023 11:34:14) Rev: 1

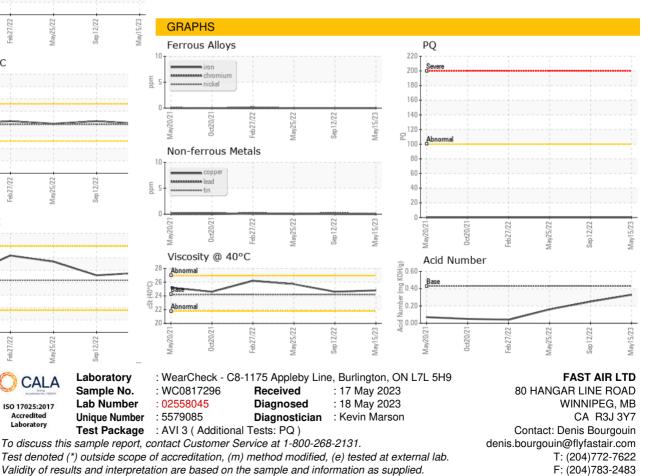


# **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	24.2	24.8	24.6	25.7
Visc @ 100°C	cSt	ASTM D7279(m)	4.97	5	5.1	5
Viscosity Index (VI)	Scale	ASTM D2270*	134	130	140	122
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						

Bottom



Accredited

Laboratory

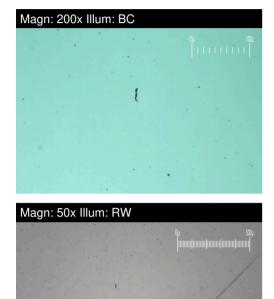
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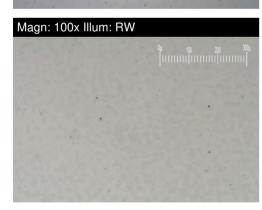
# FERROGRAPHY REPORT

### Area (C-GMNM) [C-GMNM] BEECHCRAFT KINGAIR BEB200 PCE-94301 Component

Left Jet Turbine

EASTMAN TURBO OIL 2380 (12 QTS)

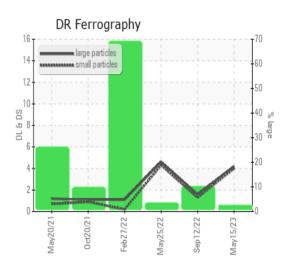




DR-FERROGRAP	ΉY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		4.2	1.6	4.6
Small Particles		DR-Ferr*		4.0	1.3	4.3
Total Particles		DR-Ferr*	>	8.2	2.9	8.9
Large Particles Percentage	%	DR-Ferr*		2.4	10.3	3.4
Severity Index		DR-Ferr*		1	0	1
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1		1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	1	1

### WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



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