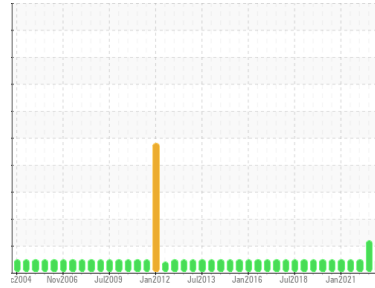




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Press 3**  
 Machine Id  
**PRESS #3 STRETCHER**  
 Component  
**Pump Hydraulic System**  
 Fluid  
**PETRO CANADA HYDREX AW 46 (700 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0796116</b>	WC0748834	WC0609125
Sample Date	Client Info		<b>16 May 2023</b>	03 Oct 2022	25 Feb 2022
Machine Age	mths	Client Info	<b>119</b>	119	119
Oil Age	mths	Client Info	<b>119</b>	119	119
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ATTENTION	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >30	<b>4</b>	4	4
Chromium	ppm	ASTM D5185(m) >2	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185(m) >2	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m) >2	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m) >10	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185(m) >25	<b>12</b>	8	8
Tin	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Antimony	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<b>1</b>	2	2
Barium	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m) 0	<b>4</b>	4	4
Calcium	ppm	ASTM D5185(m) 50	<b>98</b>	97	90
Phosphorus	ppm	ASTM D5185(m) 330	<b>344</b>	343	305
Zinc	ppm	ASTM D5185(m) 430	<b>380</b>	375	355
Sulfur	ppm	ASTM D5185(m) 760	<b>794</b>	772	713
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

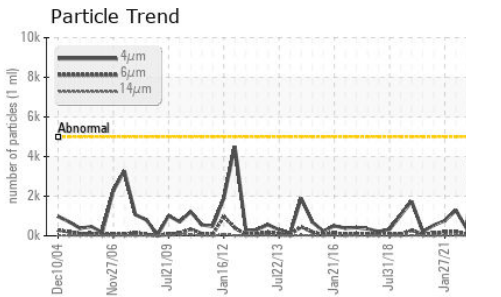
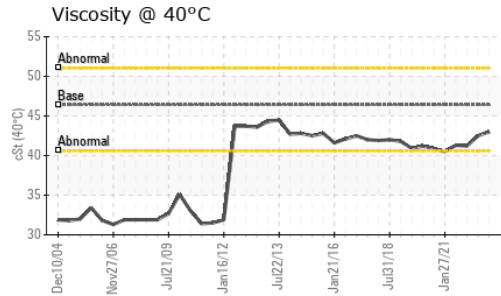
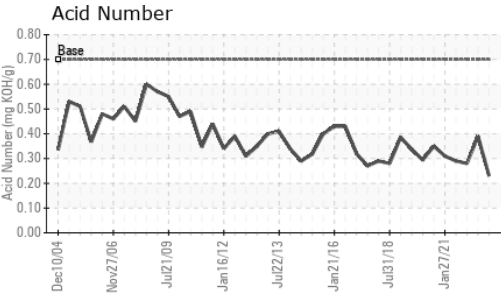
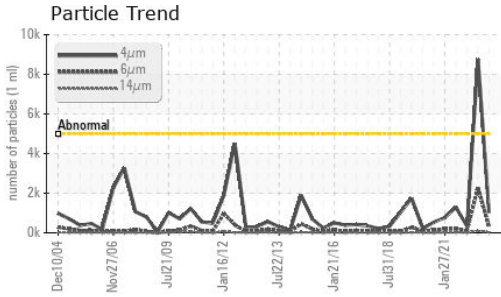
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m) >20	<b>0</b>	0	<1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1021</b>	▲ 8764	333
Particles >6µm	ASTM D7647	>1300	<b>327</b>	▲ 2272	95
Particles >14µm	ASTM D7647	>160	<b>26</b>	89	11
Particles >21µm	ASTM D7647	>40	<b>7</b>	27	4
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/16/12</b>	▲ 20/18/14	16/14/11

# OIL ANALYSIS REPORT

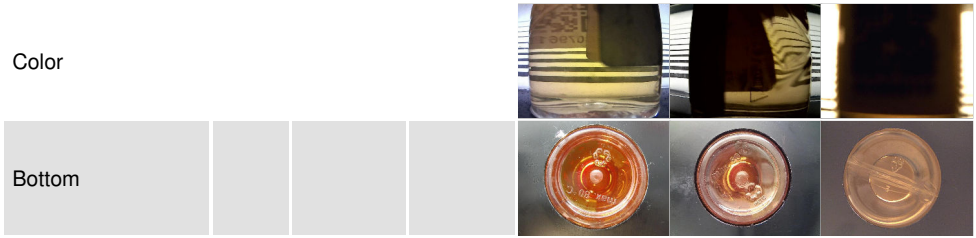


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	<b>0.23</b>	0.39	0.28

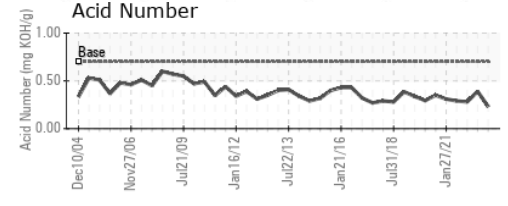
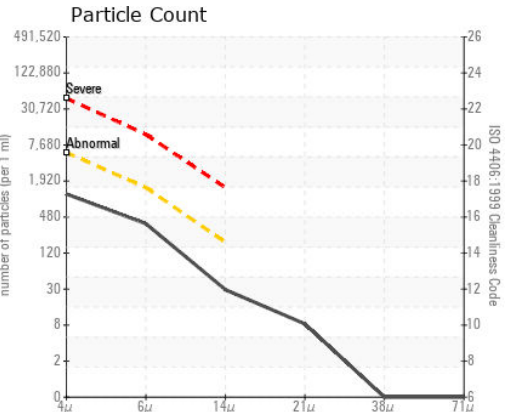
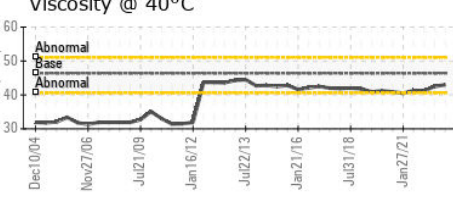
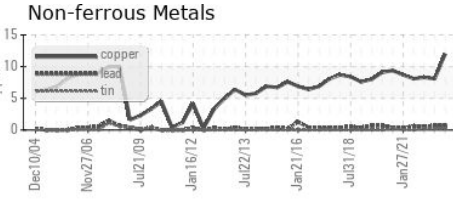
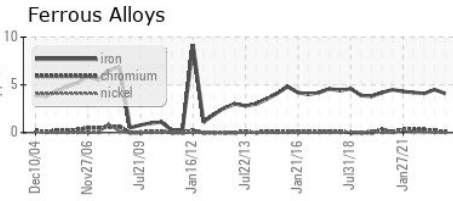
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	<b>43.0</b>	42.5	41.2

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **CAN ART ALUMINUM EXTRUSION INC**  
**Sample No.** : WC0796116 **Received** : 17 May 2023 **428 JUTRAS DRIVE SOUTH**  
**Lab Number** : **02558074** **Diagnosed** : 18 May 2023 **TECUMSEH, ON**  
**Unique Number** : 5579114 **Diagnostician** : Wes Davis **CA N8N 5C5**  
**Test Package** : IND 2 **Contact:** Angelo Bertoia  
**angelo@canart.com**  
**T: (519)727-4399**  
**F: (519)727-6434**

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.