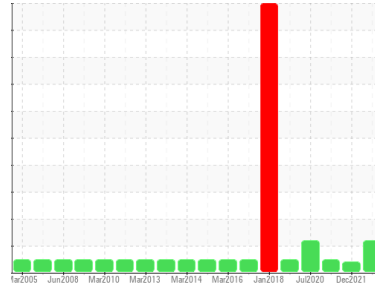




PROBLEM SUMMARY

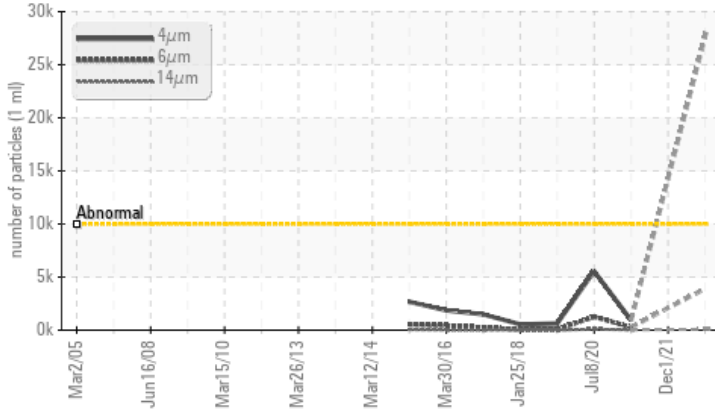
Area
MANITOU FALLS GS
 Machine Id
FP2G4
 Component
Thrust Bearing
 Fluid
ESSO TERESSO ISO 46 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



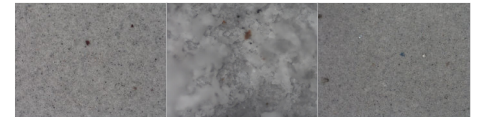
RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	NORMAL
Particles >4µm	ASTM D7647	>10000	▲ 27641	---	939
Particles >6µm	ASTM D7647	>2500	▲ 3906	---	276
Oil Cleanliness	ISO 4406 (c)	>20/18/14	▲ 22/19/14	---	17/15/12

PrtFilter



Customer Id: ONTKEE
 Sample No.: WC0806469
 Lab Number: 02559004
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

01 Dec 2021 Diag: Kevin Marson

VIS DEBRIS



This is a baseline read-out on the submitted sample. {not applicable} a light concentration of debris was filtered from the sample. {not applicable}

view report



NORMAL



29 Mar 2021 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



VISUAL METAL



08 Jul 2020 Diag: Kevin Marson

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Light concentration of visible metal present. All other component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. NOTE: An increase in the particle count is noted. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

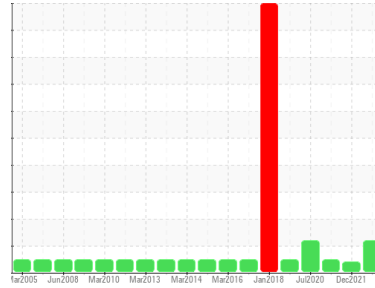
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
MANITOU FALLS GS
 Machine Id
FP2G4
 Component
Thrust Bearing
 Fluid
ESSO TERESSO ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0806469	PP	WC0560629
Sample Date	Client Info	09 May 2023	01 Dec 2021	29 Mar 2021
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >2	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184*	0	---	---
Iron	ppm ASTM D5185(m) >85	1	35	11
Chromium	ppm ASTM D5185(m) >20	<1	0	0
Nickel	ppm ASTM D5185(m) >20	0	<1	<1
Titanium	ppm ASTM D5185(m)	0	0	0
Silver	ppm ASTM D5185(m)	0	0	<1
Aluminum	ppm ASTM D5185(m) >40	0	<1	<1
Lead	ppm ASTM D5185(m) >60	<1	5	2
Copper	ppm ASTM D5185(m) >7	2	2	2
Tin	ppm ASTM D5185(m) >40	<1	1	<1
Antimony	ppm ASTM D5185(m)	0	<1	<1
Vanadium	ppm ASTM D5185(m)	0	0	0
Beryllium	ppm ASTM D5185(m)	0	0	0
Cadmium	ppm ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 0	0	<1	<1
Barium	ppm ASTM D5185(m)	0	0	0
Molybdenum	ppm ASTM D5185(m) 0	0	0	0
Manganese	ppm ASTM D5185(m)	0	<1	<1
Magnesium	ppm ASTM D5185(m) 0	0	0	0
Calcium	ppm ASTM D5185(m) 0	0	<1	<1
Phosphorus	ppm ASTM D5185(m) 2.4	2	4	2
Zinc	ppm ASTM D5185(m) 0	2	<1	1
Sulfur	ppm ASTM D5185(m)	663	1922	1958
Lithium	ppm ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

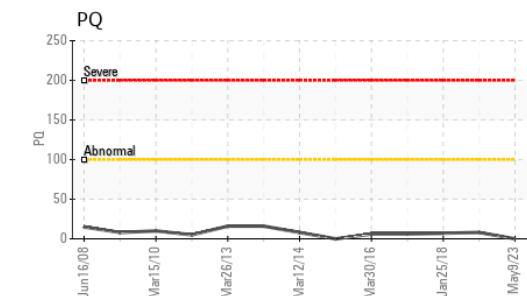
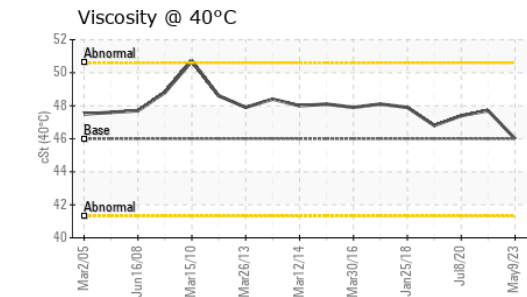
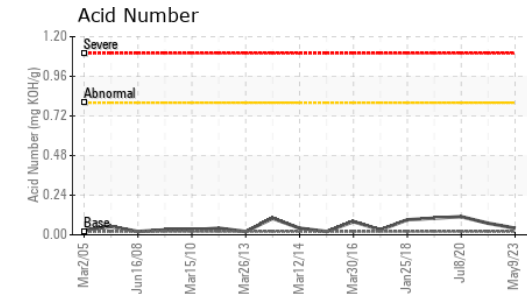
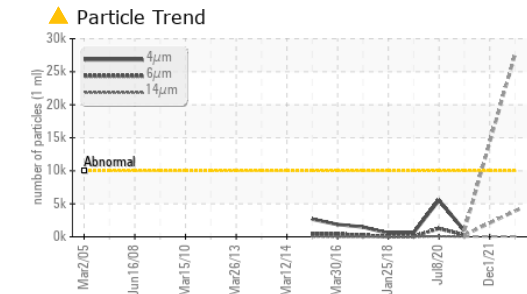
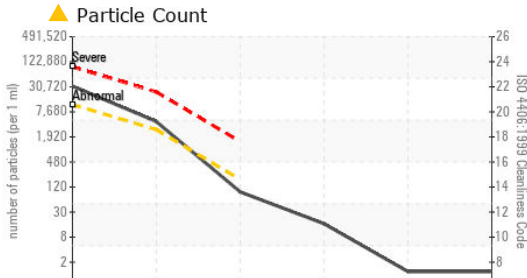
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >20	3	14	10
Sodium	ppm ASTM D5185(m)	<1	2	<1
Potassium	ppm ASTM D5185(m) >20	0	<1	<1

Particle Filter (Magn: 200 x)





OIL ANALYSIS REPORT



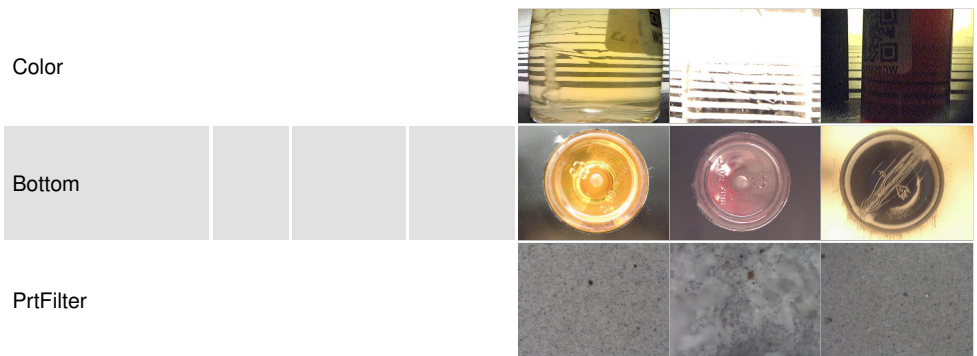
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 27641	---	939
Particles >6µm	ASTM D7647	>2500	▲ 3906	---	276
Particles >14µm	ASTM D7647	>160	81	---	24
Particles >21µm	ASTM D7647	>40	14	---	4
Particles >38µm	ASTM D7647	>10	1	---	0
Particles >71µm	ASTM D7647	>3	1	---	0
Oil Cleanliness	ISO 4406 (c)	>20/18/14	▲ 22/19/14	---	17/15/12

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974*	0.02	0.04	---	0.07

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar Visual*	NONE	NONE	NONE	NONE
Silt	scalar Visual*	NONE	NONE	NONE	NONE
Debris	scalar Visual*	NONE	NONE	▲ LIGHT	NONE
Sand/Dirt	scalar Visual*	NONE	NONE	NONE	NONE
Appearance	scalar Visual*	NORML	NORML	NORML	NORML
Odor	scalar Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar Visual*	>2	NEG	---	NEG
Free Water	scalar Visual*		NEG	---	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	46	46.0	---	47.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0806469 **Received** : 23 May 2023
Lab Number : 02559004 **Diagnosed** : 24 May 2023
Unique Number : 5580044 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: BottomAnalysis, FilterPatch, PrtCount, PrtFilter, TAN Man)

Ontario Power Generation
 KENORA PRODUCTION CENTRE, 200-60 FOURTEENTH ST. N.
 KENORA, ON
 CA P9N 4M9
 Contact: Josh Robinson
 josh.robinson@opg.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.