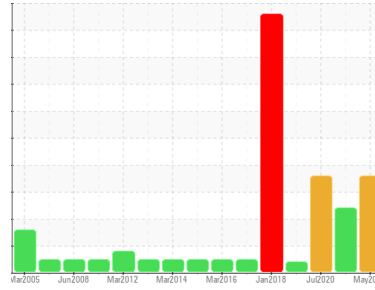




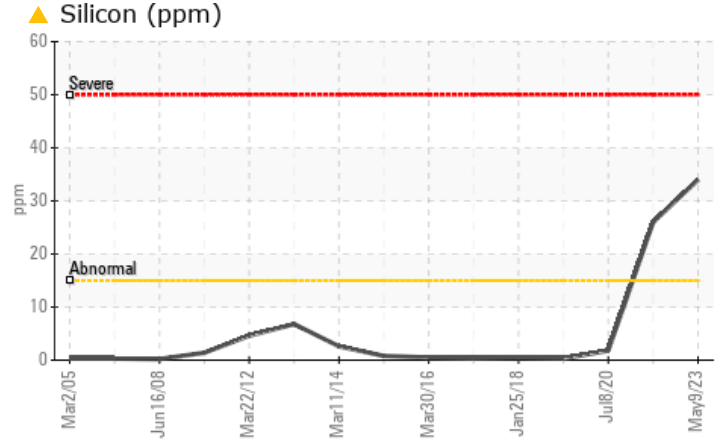
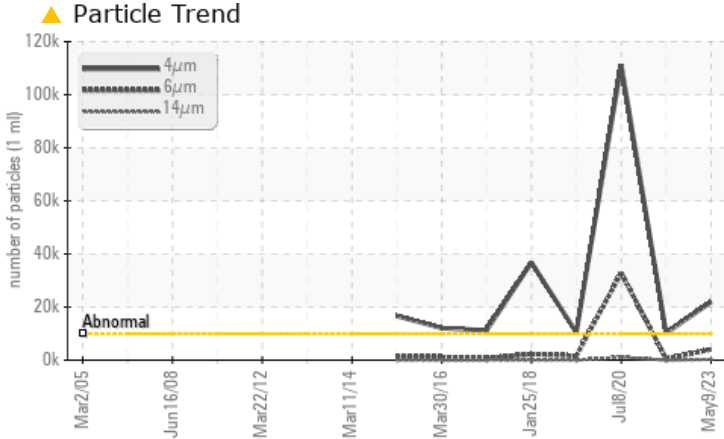
PROBLEM SUMMARY

Sample Rating Trend



Area
MANITOU FALLS GS
 Machine Id
FP2G5
 Component
Turbine Bearing
 Fluid
ESSO TERESSO ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM D5185(m)	ABNORMAL	ABNORMAL	SEVERE
Silicon ppm	>15	▲ 34	▲ 26	2
Particles >4µm	ASTM D7647 >10000	▲ 21854	▲ 10217	● 111296
Particles >6µm	ASTM D7647 >2500	▲ 4046	485	● 32818
Particles >14µm	ASTM D7647 >160	▲ 286	3	▲ 1095
Particles >21µm	ASTM D7647 >40	▲ 91	1	▲ 227
Oil Cleanliness	ISO 4406 (c) >20/18/14	▲ 22/19/15	▲ 21/16/9	● 24/22/17

Customer Id: ONTKEE
 Sample No.: WC0806473
 Lab Number: 02559011
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
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To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

DIRT



11 Jul 2022 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

[view report](#)



ISO



08 Jul 2020 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles >6µm are severely high. Particles >4µm are severely high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



ISO



09 May 2019 Diag: Wes Davis

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

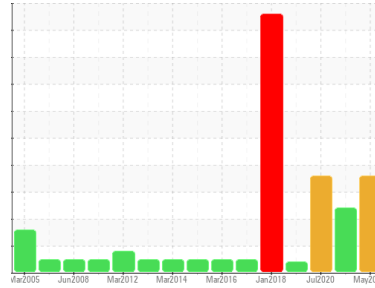
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



Area
MANITOU FALLS GS
 Machine Id
FP2G5
 Component
Turbine Bearing
 Fluid
ESSO TERESSO ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0806473	WC0686288	WC0481719
Sample Date	Client Info		09 May 2023	11 Jul 2022	08 Jul 2020
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	---	---
Iron	ppm	ASTM D5185(m) >20	<1	<1	4
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	0	<1	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >20	<1	<1	<1
Lead	ppm	ASTM D5185(m) >20	<1	<1	1
Copper	ppm	ASTM D5185(m) >20	<1	<1	<1
Tin	ppm	ASTM D5185(m) >20	<1	<1	<1
Antimony	ppm	ASTM D5185(m)	0	<1	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

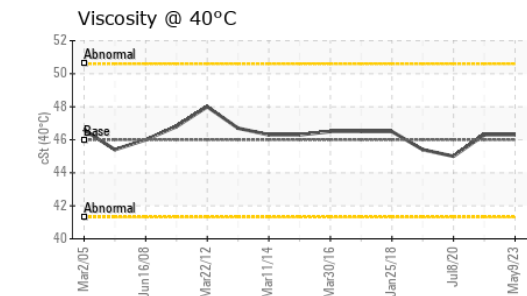
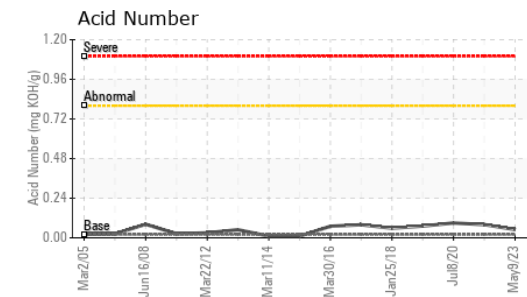
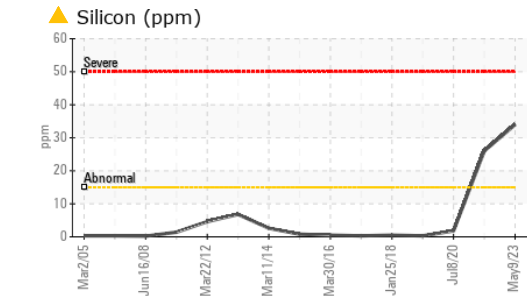
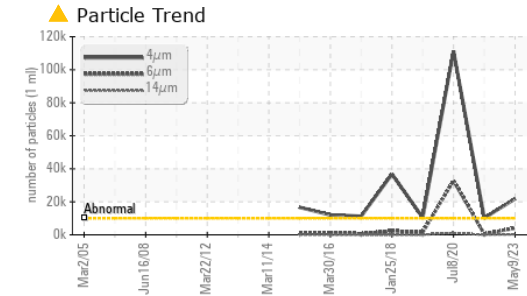
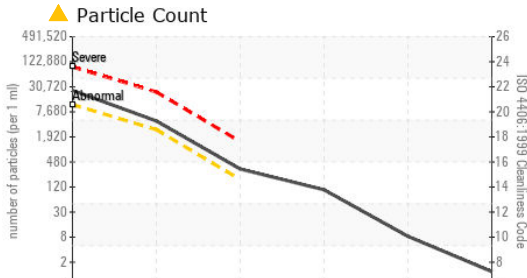
	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	0	0	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m)	<1	0	<1
Magnesium	ppm	ASTM D5185(m) 0	0	0	<1
Calcium	ppm	ASTM D5185(m) 0	0	<1	1
Phosphorus	ppm	ASTM D5185(m) 2.4	3	4	6
Zinc	ppm	ASTM D5185(m) 0	4	4	6
Sulfur	ppm	ASTM D5185(m)	661	643	1683
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	▲ 34	▲ 26	2
Sodium	ppm	ASTM D5185(m)	<1	0	<1
Potassium	ppm	ASTM D5185(m) >20	0	<1	2



OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 21854	▲ 10217	● 111296
Particles >6µm	ASTM D7647	>2500	▲ 4046	485	● 32818
Particles >14µm	ASTM D7647	>160	▲ 286	3	▲ 1095
Particles >21µm	ASTM D7647	>40	▲ 91	1	▲ 227
Particles >38µm	ASTM D7647	>10	7	0	4
Particles >71µm	ASTM D7647	>3	1	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/14	▲ 22/19/15	▲ 21/16/9	● 24/22/17

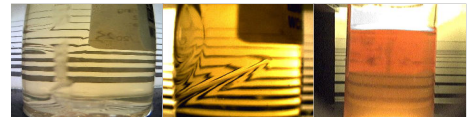
FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	0.05	0.08	0.09

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	46.3	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color



Bottom



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0806473
Lab Number : 02559011
Unique Number : 5580051
Test Package : IND 2 (Additional Tests: PrtCount, TAN Man)

Ontario Power Generation
 KENORA PRODUCTION CENTRE, 200-60 FOURTEENTH ST. N.
 KENORA, ON
 CA P9N 4M9
 Contact: Josh Robinson
 josh.robinson@opg.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.