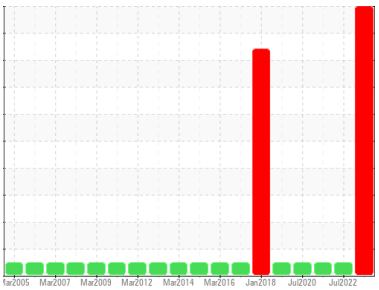
PROBLEM SUMMARY

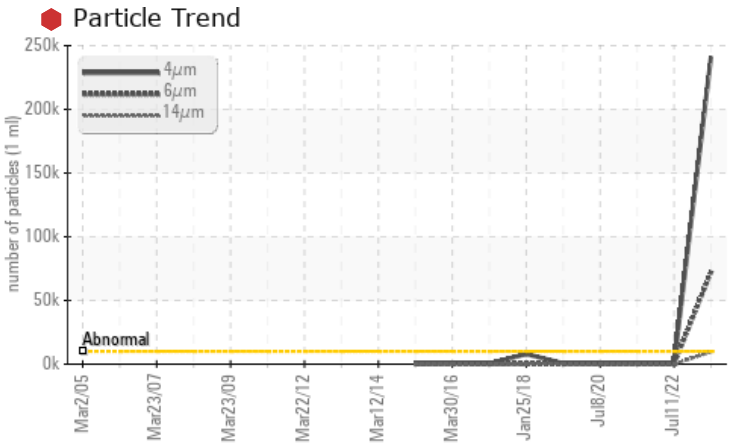
Sample Rating Trend



ISO

Area
MANITOU FALLS GS
Machine Id
FP2G1
Component
Thrust Bearing
Fluid
ESSO TERESSO ISO 46 (--- GAL)

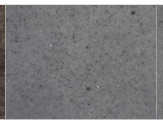
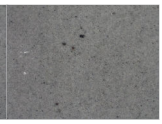
COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	NORMAL	NORMAL
Particles >4µm		ASTM D7647	>10000	**241083**	190	443
Particles >6µm		ASTM D7647	>2500	**72326**	36	155
Particles >14µm		ASTM D7647	>160	**9725**	4	24
Particles >21µm		ASTM D7647	>40	**3042**	2	6
Particles >38µm		ASTM D7647	>10	**58**	1	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	**25/23/20**	15/12/9	16/14/12
White Metal	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**LIGHT**	NONE	NONE
PrtFilter						

Customer Id: ONTKEE
Sample No.: WC0806462
Lab Number: 02559013
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Check For Visual Metal	---	---	?	We advise that you check for visible metal particles in the oil.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

11 Jul 2022 Diag: Kevin Marson

NORMAL

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

29 Mar 2021 Diag: Kevin Marson

NORMAL

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

08 Jul 2020 Diag: Kevin Marson

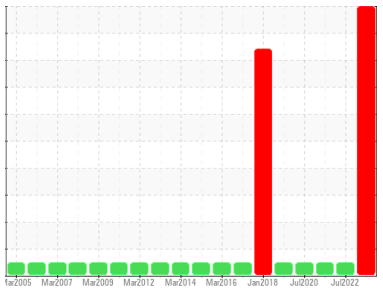
NORMAL

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
MANITOU FALLS GS
Machine Id
FP2G1
Component
Thrust Bearing
Fluid
ESSO TERESSO ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Light concentration of visible metal present.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The white residue present in the sample is oil additive precipitate. The AN level is acceptable for this fluid.

Particle Filter (Magn: 200 x)

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0806462**	WC0686275	WC0560626
Sample Date		Client Info		**09 May 2023**	11 Jul 2022	29 Mar 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>85	**11**	4	2
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	<1
Aluminum	ppm	ASTM D5185(m)	>40	**<1**	<1	<1
Lead	ppm	ASTM D5185(m)	>60	**0**	0	0
Copper	ppm	ASTM D5185(m)	>7	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>40	**<1**	<1	0
Antimony	ppm	ASTM D5185(m)		**<1**	<1	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

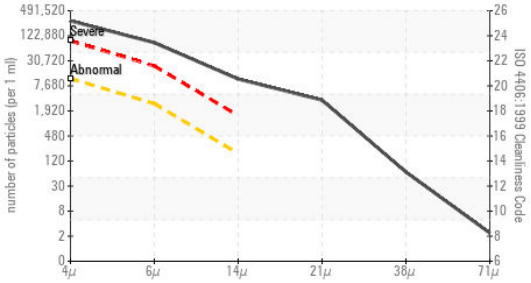
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**0**	0	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**0**	0	0
Calcium	ppm	ASTM D5185(m)	0	**0**	0	<1
Phosphorus	ppm	ASTM D5185(m)	2.4	**3**	3	3
Zinc	ppm	ASTM D5185(m)	0	**3**	2	1
Sulfur	ppm	ASTM D5185(m)		**2056**	1971	1880
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	**8**	8	6
Sodium	ppm	ASTM D5185(m)		**1**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**0**	0	<1
Water	%	ASTM D6304*	>2	**0.419**	---	---
ppm Water	ppm	ASTM D6304*		**4197.7**	---	---

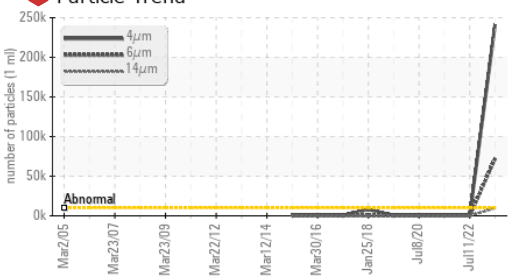
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**241083**	190	443
Particles >6µm		ASTM D7647	>2500	**72326**	36	155
Particles >14µm		ASTM D7647	>160	**9725**	4	24
Particles >21µm		ASTM D7647	>40	**3042**	2	6
Particles >38µm		ASTM D7647	>10	**58**	1	0
Particles >71µm		ASTM D7647	>3	**2**	1	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	**25/23/20**	15/12/9	16/14/12

OIL ANALYSIS REPORT

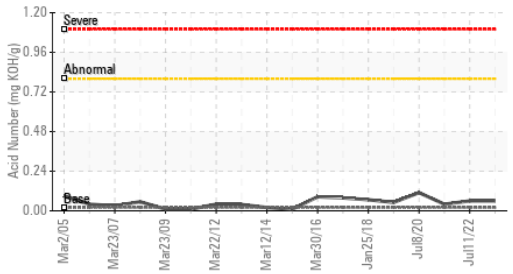
Particle Count



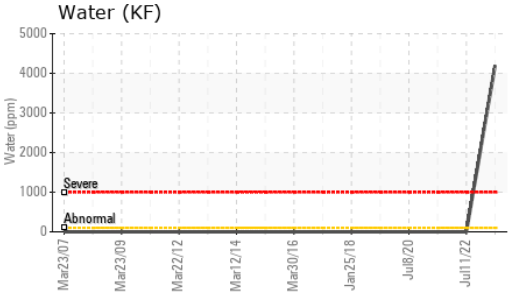
Particle Trend



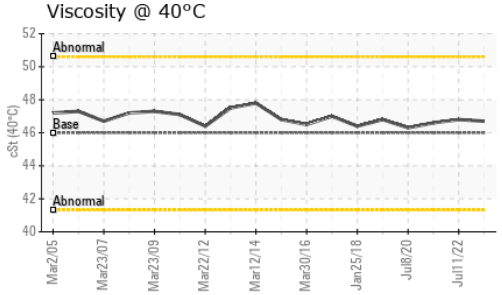
Acid Number



Water (KF)



Viscosity @ 40°C

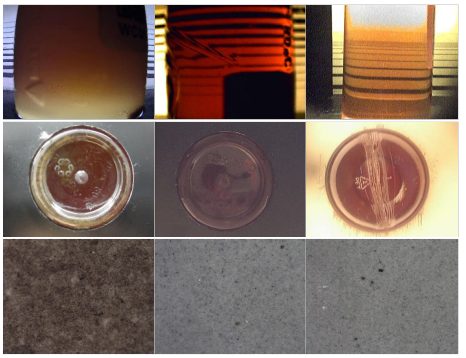


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	**0.06**	0.06	0.04

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	▲ **VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	▲ **LIGHT**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>2	**.5%**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	**46.7**	46.8	46.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter					



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0806462 **Received** : 23 May 2023
Lab Number : 02559013 **Diagnosed** : 24 May 2023
Unique Number : 5580053 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: BottomAnalysis, FilterPatch, KF, PrtCount, PrtFilter, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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