

PROBLEM SUMMARY

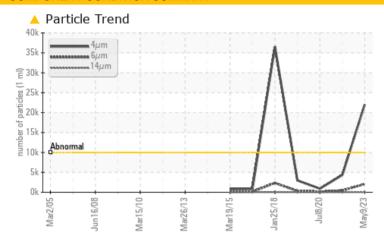
MANITOU FALLS GS FP2G3

Component **Thrust Bearing**

ESSO TERESSO ISO 46 (--- GAL)

Sample Rating Trend **VISUAL METAL**

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS									
Sample Status				ABNORMAL	NORMAL	ATTENTION			
Particles >4µm		ASTM D7647	>10000	<u>^</u> 22013	4319	904			
Oil Cleanliness		ISO 4406 (c)	>20/18/14	22/18/12	19/16/11	17/14/10			
White Metal	scalar	Visual*	NONE	▲ VLITE	NONE	▲ VLITE			
PrtFilter						1			

Customer Id: ONTKEE **Sample No.:** WC0806466 Lab Number: 02559014 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check For Visual Metal			?	We advise that you check for visible metal particles in the oil.

HISTORICAL DIAGNOSIS



29 Mar 2021 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 46. Please confirm. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



08 Jul 2020 Diag: Kevin Marson

VISUAL METAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Light concentration of visible metal present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



09 May 2019 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

VISUAL METAL

VISOAL INILIAL

MANITOU FALLS GS Machine Id FP2G3

Component

Thrust Bearing

ESSO TERESSO ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for visible metal particles in the oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Light concentration of visible metal present.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

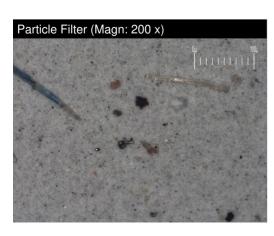
The AN level is acceptable for this fluid.

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		Mar2005 Jun	2008 Mar2010 Mar201	3 Mar2015 Jan2018 Jul203	20 May202:		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		WC0806466	WC0560628	WC0481712	
Sample Date		Client Info		09 May 2023	29 Mar 2021	08 Jul 2020	
Machine Age	hrs	Client Info		0	0	0	
Oil Age	hrs	Client Info		0	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				ABNORMAL	NORMAL	ATTENTION	
CONTAMINATION	١	method	limit/base	current	history1	history2	
Water		WC Method	>2	NEG	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2	

Water		WC Method	>2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>85	2	2	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>40	0	<1	<1
Lead	ppm	ASTM D5185(m)	>60	<1	<1	0
Copper	ppm	ASTM D5185(m)	>7	2	<1	0
Tin	ppm	ASTM D5185(m)	>40	<1	<1	0
Antimony	ppm	ASTM D5185(m)		<1	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

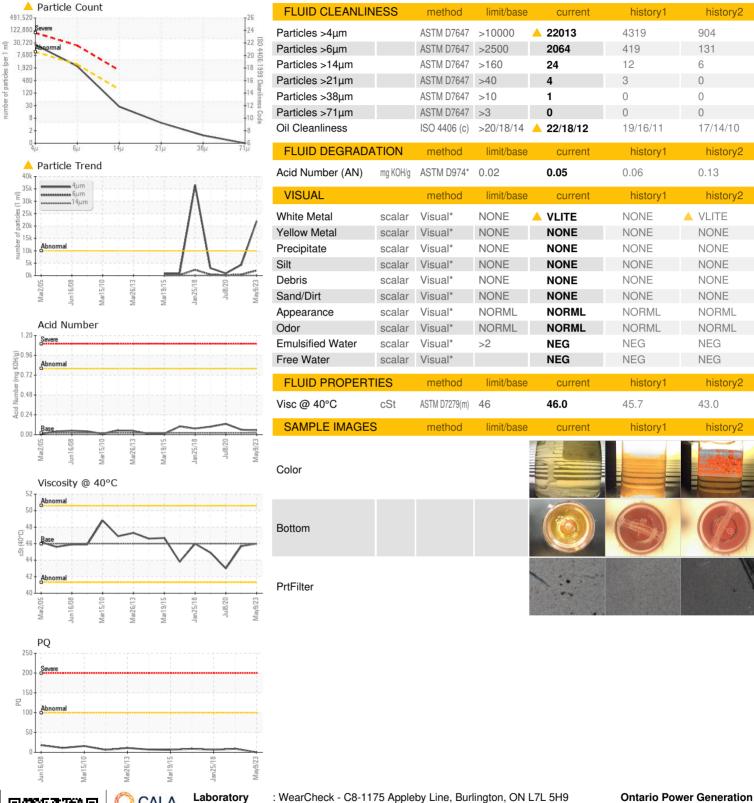
ADDITIVES		method	limit/base	current	history1	history2
				000		,_
Boron	ppm	ASTM D5185(m)	0	0	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	0	<1	<1
Calcium	ppm	ASTM D5185(m)	0	0	<1	<1
Phosphorus	ppm	ASTM D5185(m)	2.4	0	1	1
Zinc	ppm	ASTM D5185(m)	0	2	<1	<1
Sulfur	ppm	ASTM D5185(m)		668	1818	1665
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	4	2	<1
Sodium	ppm	ASTM D5185(m)		1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1





OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number**

Test Package

: WC0806466

: 02559014

Received Diagnosed : 5580054

: 24 May 2023 Diagnostician : Kevin Marson : IND 2 (Additional Tests: BottomAnalysis, FilterPatch, PrtCount, PrtFilter, TAN Man)

: 23 May 2023

KENORA PRODUCTION CENTRE, 200-60 FOURTEENTH ST N.

KENORA, ON **CA P9N 4M9** Contact: Josh Robinson

To discuss this sample report, contact Customer Service at 1-800-268-2131.

josh.robinson@opg.com T:

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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