



PROBLEM SUMMARY

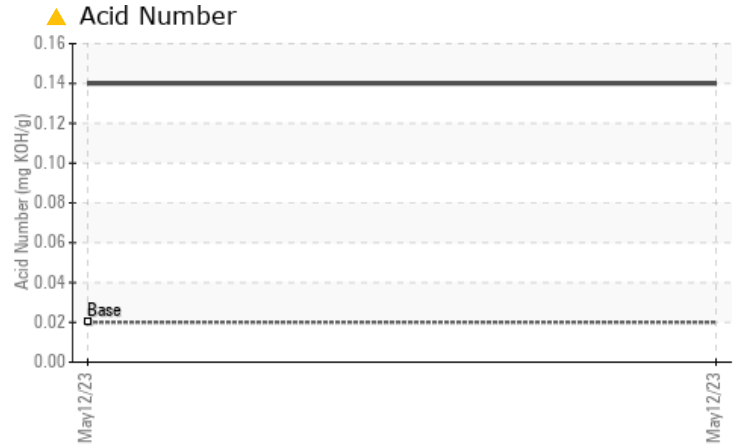
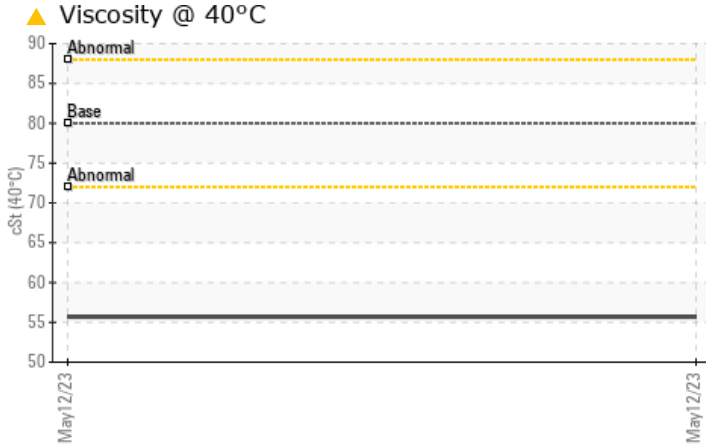
Sample Rating Trend

DEGRADATION

Area
[235357/1537RB]
 Machine Id
HILL PHOENIX RACK B #1537 (S/N 91228-2)
 Component
Reciprocating Compressor
 Fluid
BITZER BSE 85K (--- LTR)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

| Sample Status | | | | ABNORMAL | --- | --- |
|------------------|----------|---------------|------|-----------------|-----|-----|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.02 | ▲ 0.14 | --- | --- |
| Visc @ 40°C | cSt | ASTM D7279(m) | 80 | ▲ 55.7 | --- | --- |

Customer Id: DISED
 Sample No.: WC0816810
 Lab Number: 02559243
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
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Kevin.Marson@wearcheck.com

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 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|----------------------|--------|------|---------|--|
| Resample | --- | --- | ? | We recommend an early resample to monitor this condition. |
| Information Required | --- | --- | ? | NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. |

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

DEGRADATION

Area
[235357/1537RB]
 Machine Id
HILL PHOENIX RACK B #1537 (S/N 91228-2)
 Component
Reciprocating Compressor
 Fluid
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DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is slightly above the recommended limit. Viscosity of sample indicates oil is within ISO 46 range, advise investigate.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info | | WC0816810 | --- | --- |
| Sample Date | Client Info | | 12 May 2023 | --- | --- |
| Machine Age | yrs | Client Info | 7 | --- | --- |
| Oil Age | yrs | Client Info | 0 | --- | --- |
| Oil Changed | Client Info | | N/A | --- | --- |
| Sample Status | | | ABNORMAL | --- | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|-------------|-------------------|--------------|----------|----------|
| PQ | ASTM D8184* | | 0 | --- | --- |
| Iron | ppm | ASTM D5185(m) >50 | 0 | --- | --- |
| Chromium | ppm | ASTM D5185(m) >10 | 0 | --- | --- |
| Nickel | ppm | ASTM D5185(m) | 0 | --- | --- |
| Titanium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Silver | ppm | ASTM D5185(m) | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185(m) >25 | 0 | --- | --- |
| Lead | ppm | ASTM D5185(m) >25 | 0 | --- | --- |
| Copper | ppm | ASTM D5185(m) >50 | <1 | --- | --- |
| Tin | ppm | ASTM D5185(m) >15 | 0 | --- | --- |
| Antimony | ppm | ASTM D5185(m) | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Beryllium | ppm | ASTM D5185(m) | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185(m) | 0 | --- | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|--------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) 0 | <1 | --- | --- |
| Barium | ppm | ASTM D5185(m) 0 | 0 | --- | --- |
| Molybdenum | ppm | ASTM D5185(m) 0 | 0 | --- | --- |
| Manganese | ppm | ASTM D5185(m) 0 | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185(m) 0 | 0 | --- | --- |
| Calcium | ppm | ASTM D5185(m) 0 | 0 | --- | --- |
| Phosphorus | ppm | ASTM D5185(m) 1200 | 800 | --- | --- |
| Zinc | ppm | ASTM D5185(m) 0 | 1 | --- | --- |
| Sulfur | ppm | ASTM D5185(m) 0 | 3 | --- | --- |
| Lithium | ppm | ASTM D5185(m) | <1 | --- | --- |

CONTAMINANTS

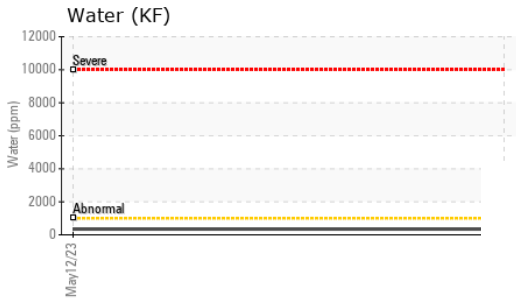
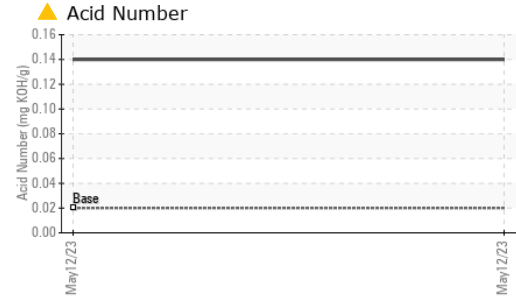
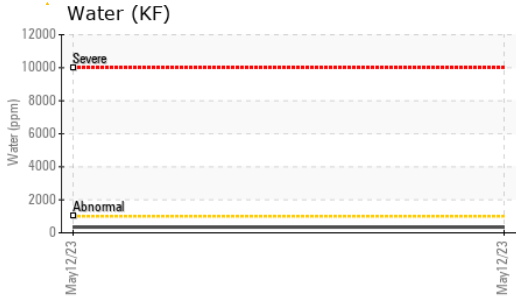
| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) >25 | 6 | --- | --- |
| Sodium | ppm | ASTM D5185(m) | <1 | --- | --- |
| Potassium | ppm | ASTM D5185(m) >20 | <1 | --- | --- |
| Water | % | ASTM D6304* >0.1 | 0.034 | --- | --- |
| ppm Water | ppm | ASTM D6304* >1000 | 349.0 | --- | --- |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|---------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* 0.02 | ▲ 0.14 | --- | --- |



OIL ANALYSIS REPORT



| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- |
| Precipitate | scalar | Visual* | NONE | NONE | --- |
| Silt | scalar | Visual* | NONE | NONE | --- |
| Debris | scalar | Visual* | NONE | NONE | --- |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- |
| Appearance | scalar | Visual* | NORML | NORML | --- |
| Odor | scalar | Visual* | NORML | NORML | --- |
| Emulsified Water | scalar | Visual* | >0.1 | NEG | --- |
| Free Water | scalar | Visual* | | NEG | --- |

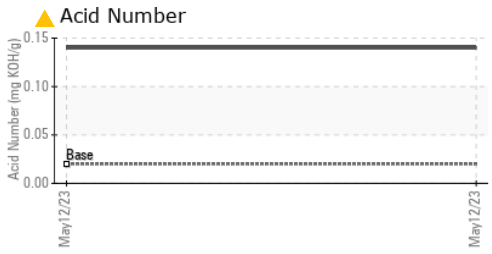
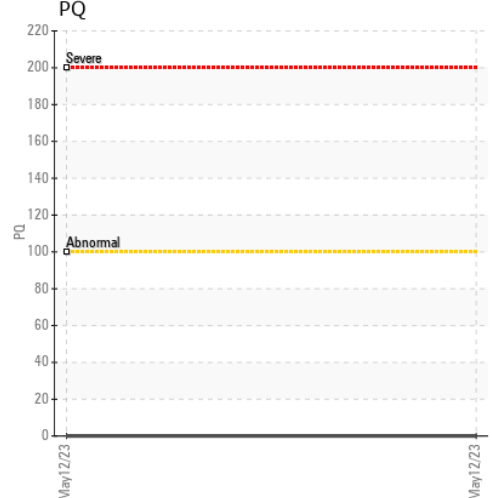
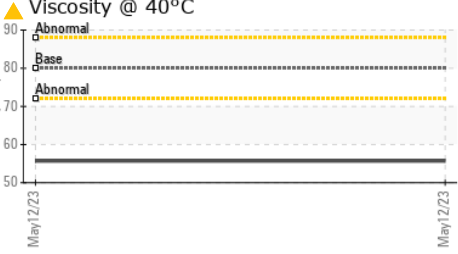
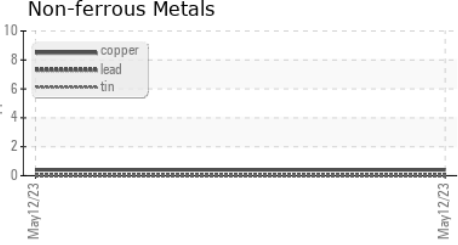
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 80 | ▲ 55.7 | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

Color

| | | | |
|---------------|--|----------|----------|
| | | no image | no image |
| Bottom | | no image | no image |

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0816810 **Received** : 24 May 2023
Lab Number : 02559243 **Diagnosed** : 24 May 2023
Unique Number : 5580283 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KF, TAN Man)

Display Fixtures - Loblaw
 14740-111 Avenue
 Edmonton, AB
 CA T5M 2P5
 Contact: Ross Richards
 ross.richards@loblaw.ca
 T: (780)232-2699
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.