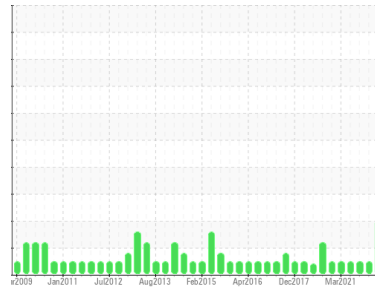




# PROBLEM SUMMARY

Sample Rating Trend



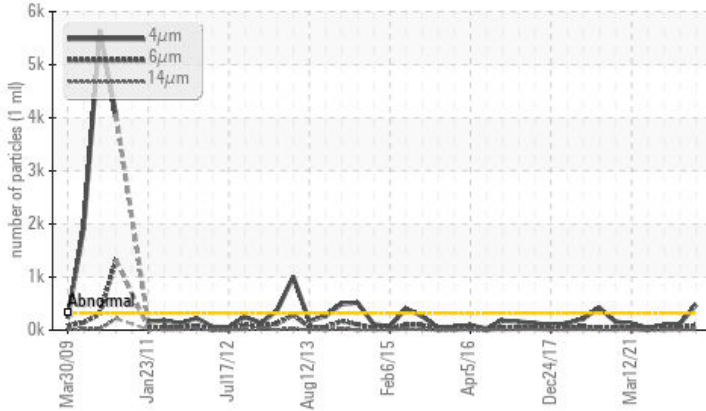
**WEAR**



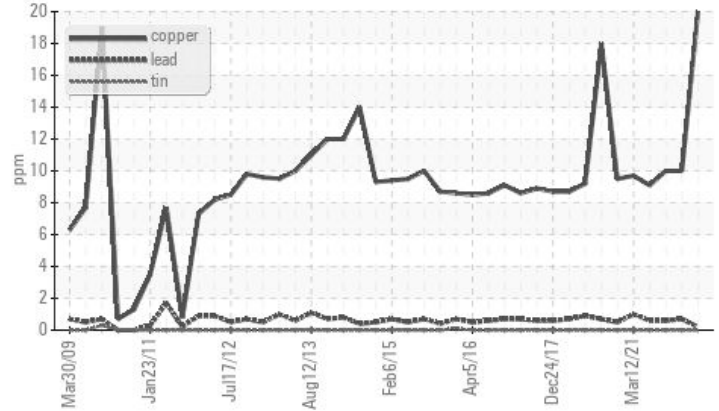
Area  
**Hyd. Shack #1**  
 Machine Id  
**Twin Otter (S/N 7295)**  
 Component  
**Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO 32 (100 GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Non-ferrous Metals



## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL	
Copper	ppm	ASTM D5185(m)	>20	▲ 20	10	10
Particles >4µm		ASTM D7647	>320	▲ 478	118	90
Particles >6µm		ASTM D7647	>80	▲ 90	46	29
Oil Cleanliness		ISO 4406 (c)	>15/13/10	▲ 16/14/10	14/13/10	14/12/9

Customer Id: FLITOR  
 Sample No.: WC0777380  
 Lab Number: 02559458  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 06 Jan 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 09 Jul 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



### 09 Feb 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

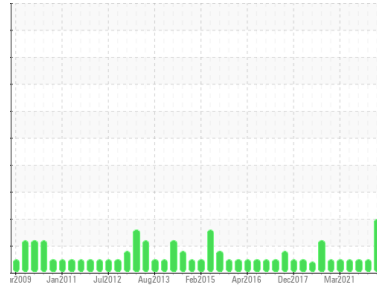
[view report](#)





# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**Hyd. Shack #1**  
Machine Id  
**Twin Otter (S/N 7295)**  
Component  
**Hydraulic System**  
Fluid  
**ESSO NUTO H ISO 32 (100 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

Copper ppm levels are marginal. All other component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0777380</b>	WC0670681	WC0670677
Sample Date	Client Info		<b>20 May 2023</b>	06 Jan 2023	09 Jul 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<b>▲ 20</b>	10	10
Tin	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	<b>0</b>	<1	0
Barium	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	5	<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185(m)	50	<b>39</b>	33	33
Phosphorus	ppm	ASTM D5185(m)	330	<b>376</b>	424	395
Zinc	ppm	ASTM D5185(m)	420	<b>396</b>	435	429
Sulfur	ppm	ASTM D5185(m)	2700	<b>2916</b>	3007	3007
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

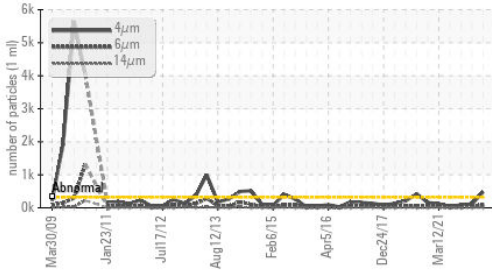
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	1	<1

## FLUID CLEANLINESS

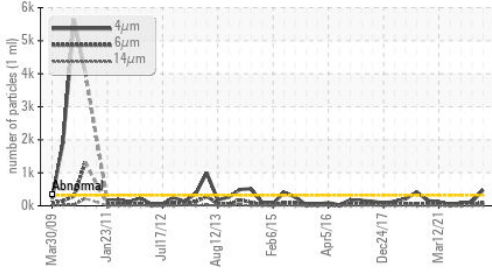
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>320	<b>▲ 478</b>	118	90
Particles >6µm	ASTM D7647	>80	<b>▲ 90</b>	46	29
Particles >14µm	ASTM D7647	>10	<b>9</b>	7	4
Particles >21µm	ASTM D7647	>3	<b>2</b>	3	1
Particles >38µm	ASTM D7647	>3	<b>1</b>	0	1
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>15/13/10	<b>▲ 16/14/10</b>	14/13/10	14/12/9

# OIL ANALYSIS REPORT

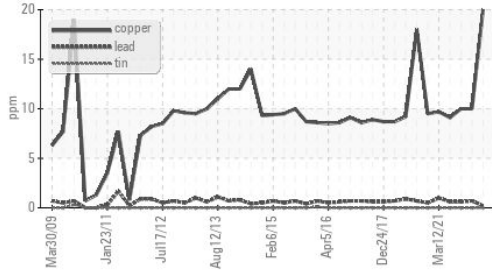
### ▲ Particle Trend



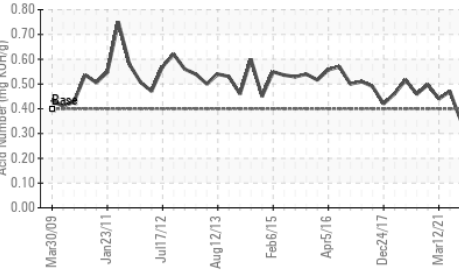
### ▲ Particle Trend



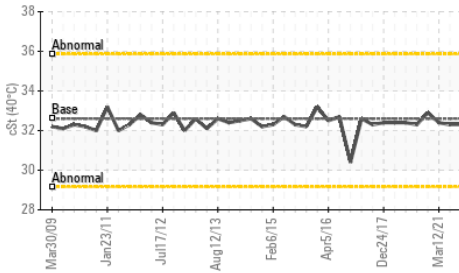
### ▲ Non-ferrous Metals



### Acid Number



### Viscosity @ 40°C

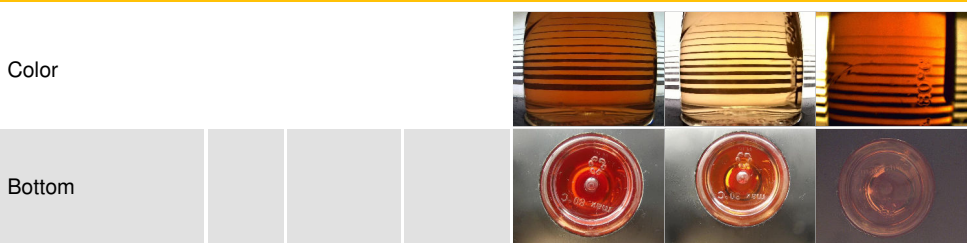


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	.40	<b>0.45</b>	0.48	0.35

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

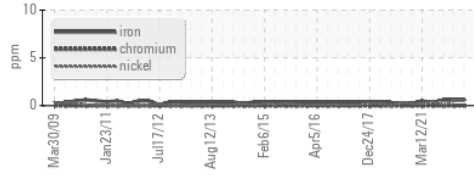
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	32.6	<b>32.3</b>	32.4	32.3

### SAMPLE IMAGES

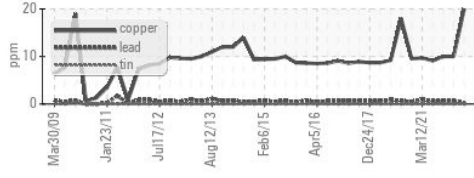


### GRAPHS

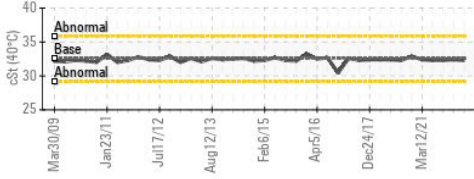
#### Ferrous Alloys



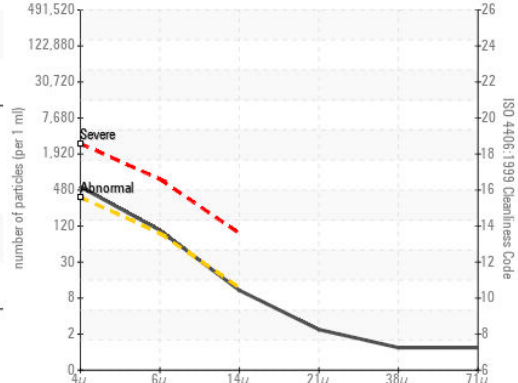
#### ▲ Non-ferrous Metals



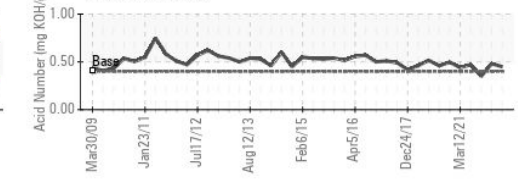
#### Viscosity @ 40°C



#### ▲ Particle Count



#### Acid Number



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0777380  
**Lab Number** : 02559458  
**Unique Number** : 5580498  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**FLIGHTSAFETY CANADA LIMITED**  
 95 GARRATT BOULEVARD  
 TORONTO, ON  
 CA M3K 2A5  
 Contact: Mark Gris  
 mark.gris@flightsafety.com  
 T: (416)638-9313  
 F: (416)638-3348

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.