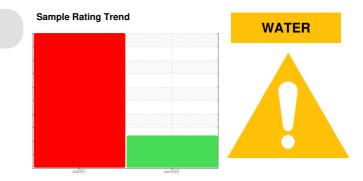


PROBLEM SUMMARY

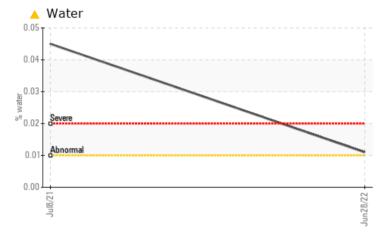


BDE PH #2 UNIT #7 (S/N BX00004-001)

Transformer Oil

TRANSFORMER NATURAL ESTER FLUID (2445 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	SEVERE		
Water	%	ASTM D6304*	>0.01	A 0.011	0.045		
ppm Water	ppm	ASTM D6304*	>100	A 113.2	• 454.5		
Interfacial Tension	mN/m	ASTM D971(e)*		A 12.97	12.61		

Customer Id: NEWMIL Sample No.: WC0645954 Lab Number: 02560014 Test Package: TRF 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641 Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		
Resample			?	We recommend an early resample to monitor this condition.		
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		

HISTORICAL DIAGNOSIS

COMBUSTION

08 Jul 2021 Diag: Bill Quesnel

We recommend that you drain the transformer oil from the component if this has not already been done. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand and type of insulating fluid on your next sample.{not applicable} The ethane level is high indicating low energy arcing in a confined space. There is a light amount of silt (particulates < 14 microns in size) present in the transformer oil. There is a high concentration of water present in the transformer oil. The AN level is above the recommended limit. The Interfacial Tension (IFT) of the fluid is low. The transformer oil is no longer serviceable.





OIL ANALYSIS REPORT

BDE PH #2 UNIT #7 (S/N BX00004-001)

Transformer Oil

TRANSFORMER NATURAL ESTER FLUID (2445 LTR)

DIAGNOSIS

Recommendation

The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition.

Wear

{not applicable}

Contamination

There is a moderate concentration of water present in the transformer oil. The system cleanliness is acceptable for your target ISO 4406 cleanliness code.

Fluid Condition

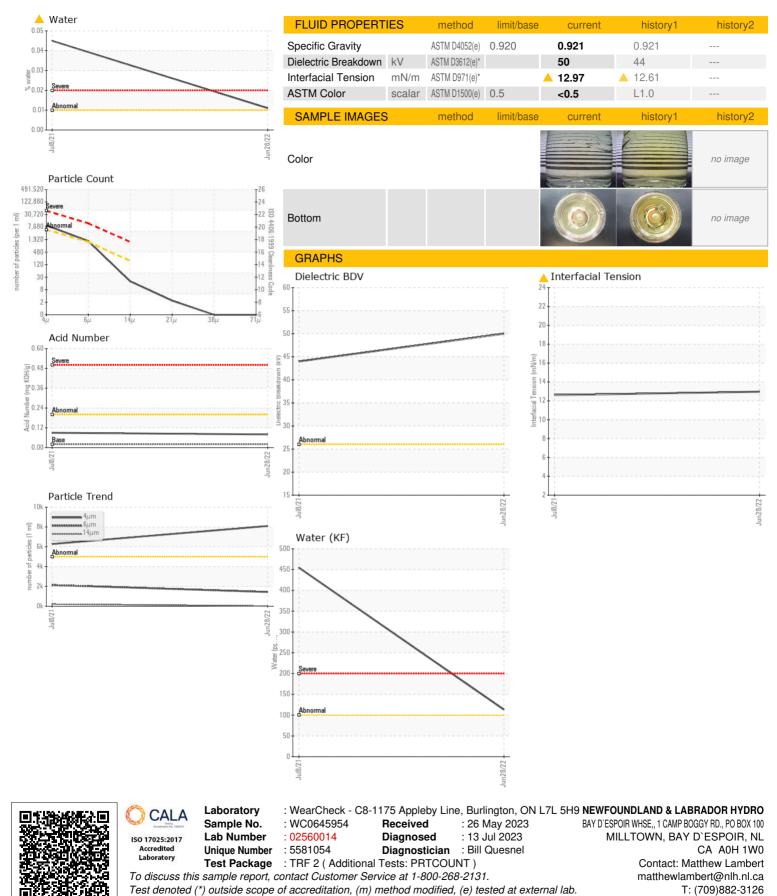
The Interfacial Tension (IFT) of the fluid is low. The AN level is acceptable for this fluid. The transformer oil is no longer serviceable.

2445 LTR)						
			Jul2021	Jun2022		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0645954	WC0475722	
Sample Date		Client Info		28 Jun 2022	08 Jul 2021	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	SEVERE	
CONTAMINANTS		method	limit/base	current	history1	history2
Water	%	ASTM D6304*	>0.01	6 0.011	0.045	
ppm Water	ppm	ASTM D6304*	>100	<u> </u>	• 454.5	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	8094	6276	
Particles >6µm		ASTM D7647	>1300	1436	A 2134	
Particles >14µm		ASTM D7647	>160	17	A 210	
Particles >21µm		ASTM D7647	>40	2	<u> </u>	
Particles >38µm		ASTM D7647	>10	0	4	
Particles >71µm		ASTM D7647	>3	0	1	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/18/11	▲ 20/18/15	
DISSOLVED GAS ANAL	YSIS (DGA)	method	limit/base	current	history1	history2
DGA - H2	ppm	ASTM D3612(e)*		0	6	
DGA - 02	ppm	ASTM D3612(e)*		182	255	
DGA - N2	ppm	ASTM D3612(e)*		59204	53853	
DGA - CO	ppm	ASTM D3612(e)*		28	43	
DGA - CO2	ppm	ASTM D3612(e)*		827	998	
DGA - Methane	ppm	ASTM D3612(e)*		2	2	
DGA - Acetylene	ppm	ASTM D3612(e)*		0	0	
DGA - Ethylene	ppm	ASTM D3612(e)*		1	4	
DGA - Ethane	ppm	ASTM D3612(e)*		158	1 57	
DGA - Total Gas Content	%	ASTM D3612(e)*		60402	55318	
DGA - Total Combustible Gas	ppm	ASTM D3612(e)*		189	212	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	0.08	▲ 0.09	
VISUAL		and the state	11 1. 1		biotonut	history2
VISUAL		method	limit/base	current	history1	
White Metal	scalar	Visual*	NONE	NONE	NONE	
White Metal	scalar scalar					
		Visual*	NONE	NONE	NONE	
White Metal Yellow Metal Precipitate	scalar	Visual* Visual*	NONE NONE	NONE NONE	NONE NONE	
White Metal Yellow Metal Precipitate Silt	scalar scalar	Visual* Visual* Visual*	NONE NONE NONE	NONE NONE NONE	NONE NONE NONE	
White Metal Yellow Metal Precipitate Silt Debris	scalar scalar scalar	Visual* Visual* Visual* Visual*	NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE	
White Metal Yellow Metal	scalar scalar scalar scalar	Visual* Visual* Visual* Visual* Visual*	NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE	

Sample Rating Trend



OIL ANALYSIS REPORT



Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Matthew Lambert - NEWMIL

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