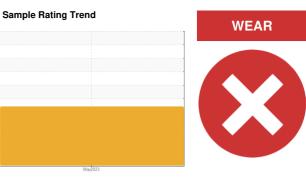


PROBLEM SUMMARY

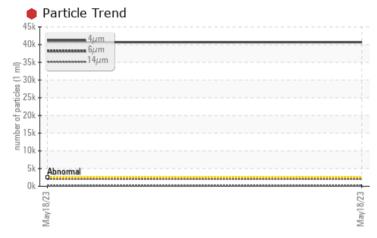
Area LSGS PLANT Machine Id G3 MIDDLE Component

Turbine

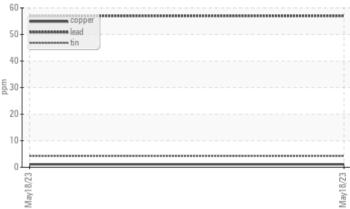


Fluid PETRO CANADA TURBOFLO R&O 100 (40 LTR)

COMPONENT CONDITION SUMMARY



Non-ferrous Metals



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

PROBLEMATIC I		230213			
Sample Status				SEVERE	
Lead	ppm	ASTM D5185(m)		<u> </u>	
Antimony	ppm	ASTM D5185(m)		4	
Particles >4µm		ASTM D7647	>2500	• 40680	
Particles >6µm		ASTM D7647	>640	<u> </u>	
Particles >14µm		ASTM D7647	>80	<u> </u>	
Particles >21µm		ASTM D7647	>20	<u> </u>	
Particles >38µm		ASTM D7647	>4	<u> </u>	
Oil Cleanliness		ISO 4406 (c)	>18/16/13	e 23/18/15	

Customer Id: PET412PET Sample No.: WC0801009 Lab Number: 02560156 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED A	CTIONS			
Action	Status	Date	Done By	Description
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample			?	Resample in 30-45 days to monitor this situation.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

 \mathbf{X}

Area LSGS PLANT

G3 MIDDLE

Turbine

PETRO CANADA TURBOFLO R&O 100 (40 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

🔺 Wear

Lead ppm levels are abnormal. Antimony ppm levels are noted.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

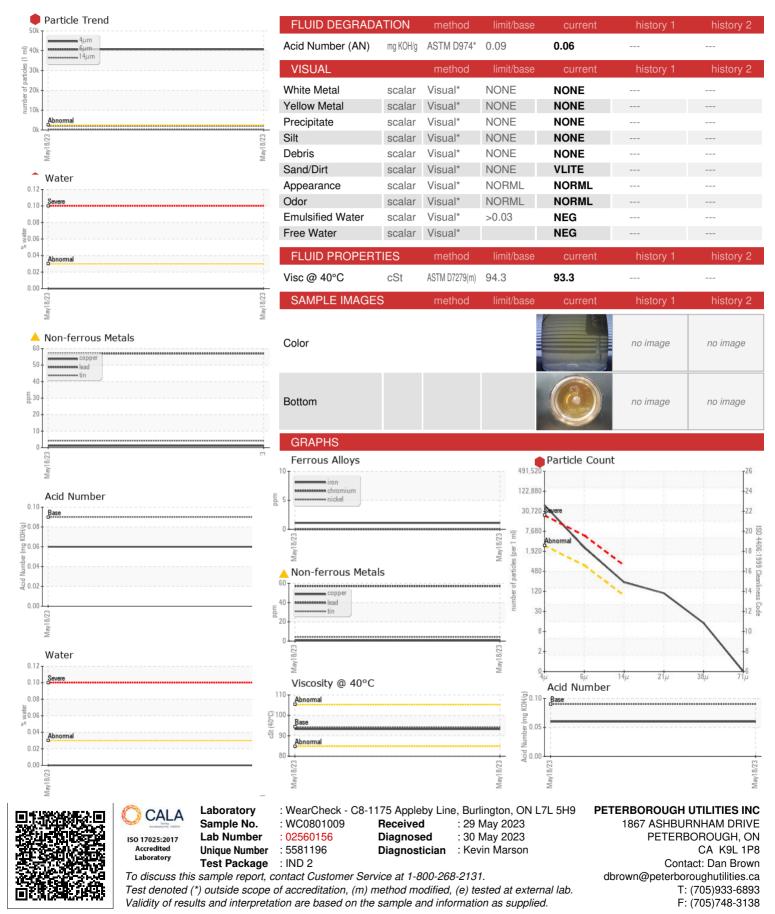
Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

LIR)				May2023		
SAMPLE INFOR	MATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		WC0801009		
Sample Date		Client Info		18 May 2023		
Machine Age	yrs	Client Info		120		
Oil Age	yrs	Client Info		2		
Oil Changed		Client Info		Not Changd		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185(m)	>15	1		
Chromium	ppm	ASTM D5185(m)	>4	0		
Nickel	ppm	ASTM D5185(m)	>2	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)		<mark>/</mark> 57		
Copper	ppm	ASTM D5185(m)	>5	1		
Tin	ppm	ASTM D5185(m)	>5	4		
Antimony	ppm	ASTM D5185(m)		<u> </u>		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185(m)		0		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		0		
Calcium	ppm	ASTM D5185(m)	0	0		
Phosphorus	ppm	ASTM D5185(m)	4	4		
Zinc	ppm	ASTM D5185(m)	0	2		
Sulfur	ppm	ASTM D5185(m)		142		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	5	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185(m)	>15	0		
Sodium	ppm	ASTM D5185(m)		0		
Potassium	ppm	ASTM D5185(m)	>20	0		
Water	%	ASTM D6304*	>0.03	0.00		
ppm Water	ppm	ASTM D6304*	>300	0.00		
FLUID CLEANLI	NESS	method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647	>2500	• 40680		
Particles >6µm		ASTM D7647	>640	<u> </u>		
Particles >14µm		ASTM D7647	>80	<u> </u>		
Particles >21µm		ASTM D7647	>20	<u> </u>		
				4.40		
Particles >38µm		ASTM D7647	>4	<u> </u>		
Particles >38µm Particles >71µm		ASTM D7647 ASTM D7647		▲ 12 0		



OIL ANALYSIS REPORT



Contact/Location: Dan Brown - PET412PET