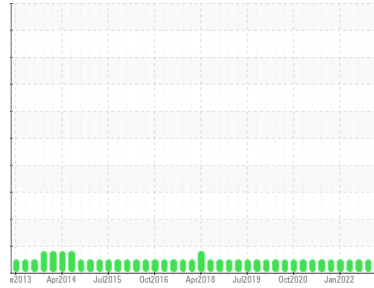




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area

8

Machine Id

8-2-331 FM #2 Fluxo

Component

Air Compressor

Fluid

GARDNER DENVER AEON 4000 (200 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0818192	WC0751945	WC0714981
Sample Date	Client Info		11 May 2023	26 Oct 2022	26 Jul 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m) >50	0	0	<1
Chromium	ppm	ASTM D5185(m) >4	0	0	0
Nickel	ppm	ASTM D5185(m) >4	0	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >10	<1	0	<1
Lead	ppm	ASTM D5185(m) >20	0	0	<1
Copper	ppm	ASTM D5185(m) >40	3	3	7
Tin	ppm	ASTM D5185(m) >5	0	0	0
Antimony	ppm	ASTM D5185(m)	0	<1	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0.2	0	<1	0
Barium	ppm	ASTM D5185(m) 0.0	0	0	0
Molybdenum	ppm	ASTM D5185(m) 0.0	0	0	0
Manganese	ppm	ASTM D5185(m) 0.0	0	0	0
Magnesium	ppm	ASTM D5185(m) 0.0	0	0	0
Calcium	ppm	ASTM D5185(m) 0.0	0	0	<1
Phosphorus	ppm	ASTM D5185(m) 312	0	0	1
Zinc	ppm	ASTM D5185(m) 0.0	<1	<1	1
Sulfur	ppm	ASTM D5185(m) 1629	2792	2111	2620
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >25	<1	0	<1
Sodium	ppm	ASTM D5185(m)	0	0	0
Potassium	ppm	ASTM D5185(m) >20	0	<1	0
Water	%	ASTM D6304* >0.6	0.00	0.003	0.003
ppm Water	ppm	ASTM D6304* >6000	0.00	28.2	31.2
Glycol	%	ASTM D7922*	0.0	0.0	0.0

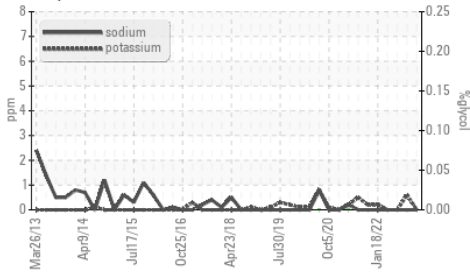
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.03	0.09	0.12	0.08

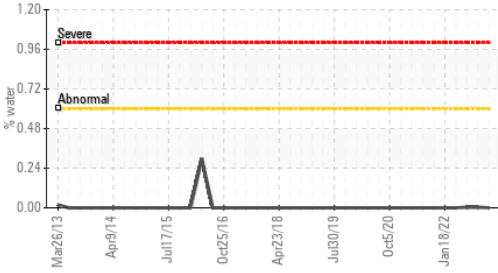


OIL ANALYSIS REPORT

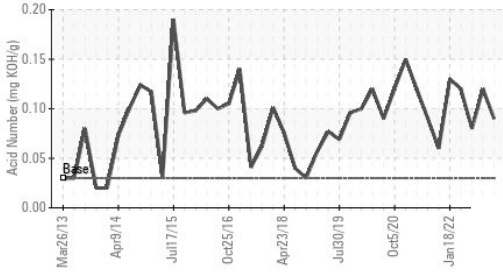
Glycol Contamination



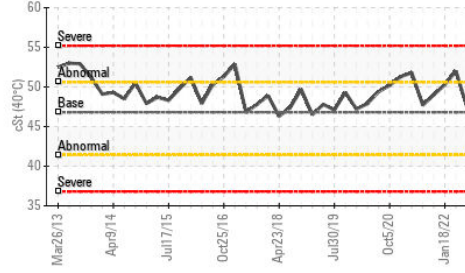
Water



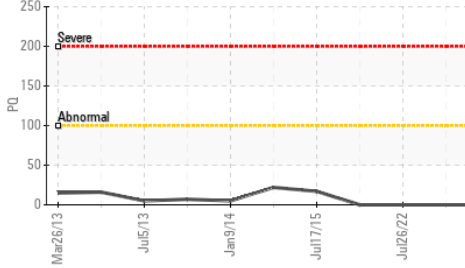
Acid Number



Viscosity @ 40°C



PQ



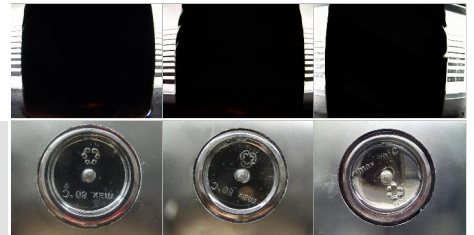
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.6	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46.8	48.2	49.8	47.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

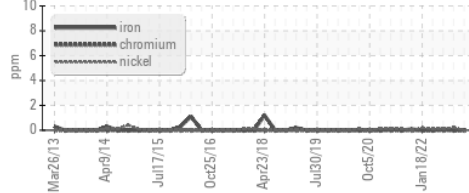
Color

Bottom

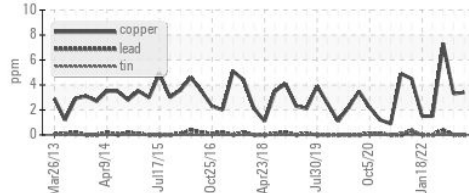


GRAPHS

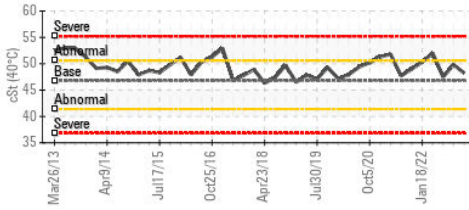
Ferrous Alloys



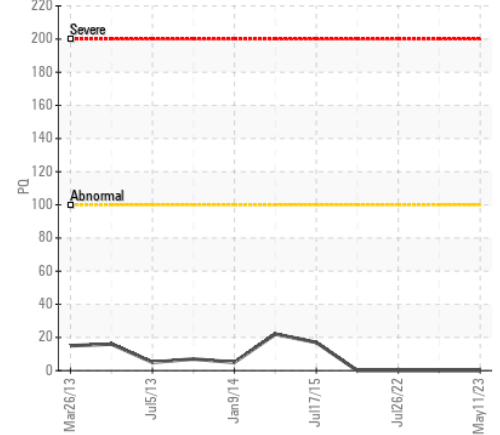
Non-ferrous Metals



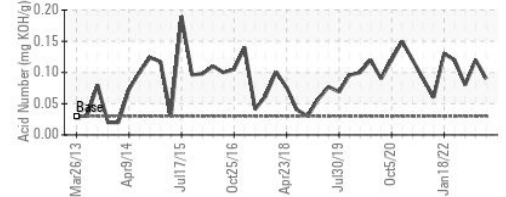
Viscosity @ 40°C



PQ



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0818192 **Received** : 29 May 2023
Lab Number : 02560226 **Diagnosed** : 30 May 2023
Unique Number : 5581266 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: Glycol, KF, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

ST. MARYS CEMENT CO.
 400 BOWMANVILLE AVENUE
 BOWMANVILLE, ON
 CA L1C 7B5
 Contact: Aleksandrs Cascins
 Alex.Cascins@vcimentos.com
 T: (905)623-3341
 F: (905)623-4695