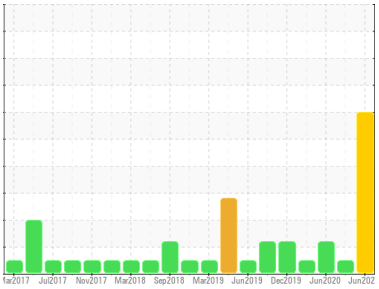
PROBLEM SUMMARY

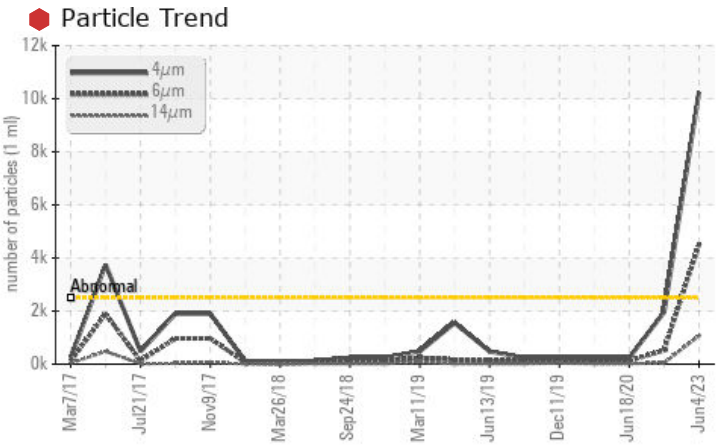
Sample Rating Trend



ISO

Area
Wide Cold Mill/Pickline Line
Machine Id
CORRECTING ROLL HYD - PICKLER (WCM007) (S/N 1000004889)
Component
Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 32 (40 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>2500	▲ **10242**	1961	240
Particles >6µm		ASTM D7647	>1300	▲ **4501**	522	120
Particles >14µm		ASTM D7647	>160	▲ **1073**	43	15
Particles >21µm		ASTM D7647	>40	⬢ **494**	9	2
Particles >38µm		ASTM D7647	>10	⬢ **95**	2	0
Particles >71µm		ASTM D7647	>3	▲ **13**	0	0
Oil Cleanliness		ISO 4406 (c)	>18/17/14	▲ **21/19/17**	18/16/13	15/14/11

Customer Id: ALGSSM
Sample No.: WC0752135
Lab Number: 02561968
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

27 Feb 2023 Diag: Kevin Marson

NORMAL

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

18 Jun 2020 Diag: Kevin Marson

DEGRADATION

Due to the low reserve alkalinity it is advised that you contact your fluid supplier to assist in restoring the proper amine concentration. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The reserve alkalinity of this fluid is lower than acceptable. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The water concentration level is acceptable for this fluid.

view report

20 Apr 2020 Diag: Kevin Marson

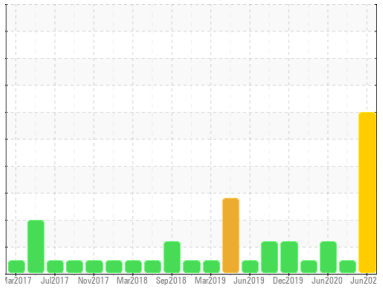
NORMAL

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Wide Cold Mill/Pickline Line
Machine Id
CORRECTING ROLL HYD - PICKLER (WCM007) (S/N 1000004889)
Component
Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 32 (40 GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0752135**	WC0752157	WC0419681
Sample Date		Client Info		**04 Jun 2023**	27 Feb 2023	18 Jun 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	**<1**	<1	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	<1
Silver	ppm	ASTM D5185(m)		**2**	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Lead	ppm	ASTM D5185(m)	>20	**0**	0	<1
Copper	ppm	ASTM D5185(m)	>20	**2**	2	<1
Tin	ppm	ASTM D5185(m)	>20	**0**	0	<1
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**<1**	0	<1
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**<1**	0	<1

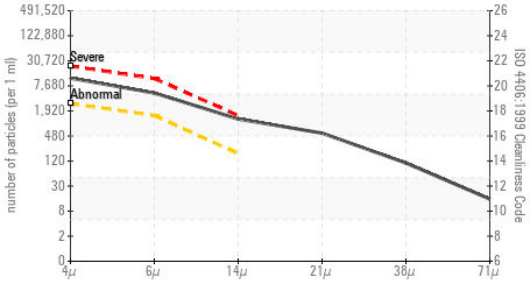
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	**5**	11	2
Barium	ppm	ASTM D5185(m)	5	**0**	0	<1
Molybdenum	ppm	ASTM D5185(m)	5	**2**	<1	<1
Manganese	ppm	ASTM D5185(m)		**0**	0	<1
Magnesium	ppm	ASTM D5185(m)	5	**2**	<1	1
Calcium	ppm	ASTM D5185(m)	50	**3**	1	2
Phosphorus	ppm	ASTM D5185(m)	175	**3**	8	1
Zinc	ppm	ASTM D5185(m)	62	**0**	<1	0
Sulfur	ppm	ASTM D5185(m)	500	**20**	40	33
Lithium	ppm	ASTM D5185(m)		**1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	<1	0
Sodium	ppm	ASTM D5185(m)		**44**	49	29
Potassium	ppm	ASTM D5185(m)	>20	**48**	53	0
Water	%	ASTM D6304*	>55	**43.9**	44.78	42.4
ppm Water	ppm	ASTM D6304*	>55000	**439000**	447857.5	424000

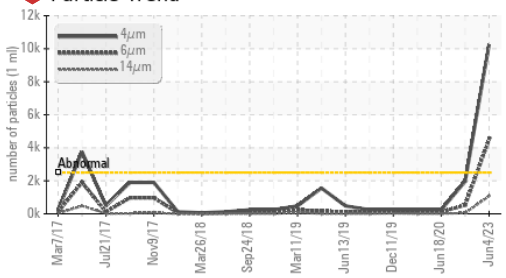
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	▲ **10242**	1961	240
Particles >6µm		ASTM D7647	>1300	▲ **4501**	522	120
Particles >14µm		ASTM D7647	>160	▲ **1073**	43	15
Particles >21µm		ASTM D7647	>40	● **494**	9	2
Particles >38µm		ASTM D7647	>10	● **95**	2	0
Particles >71µm		ASTM D7647	>3	▲ **13**	0	0
Oil Cleanliness		ISO 4406 (c)	>18/17/14	▲ **21/19/17**	18/16/13	15/14/11

OIL ANALYSIS REPORT

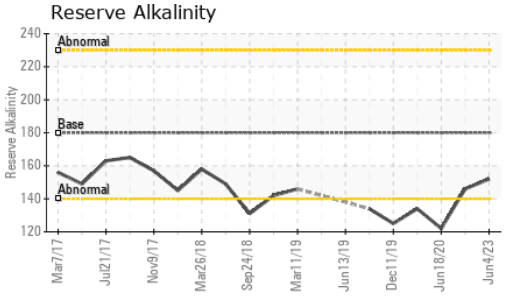
Particle Count



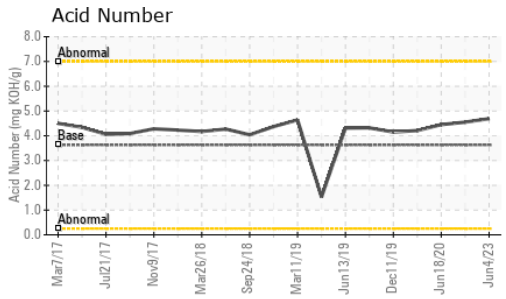
Particle Trend



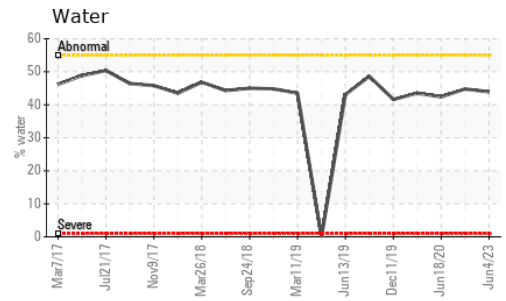
Reserve Alkalinity



Acid Number



Water



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	3.63	**4.69**	4.55	4.45
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*		**152**	146	▲ 122

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**FRGLY**	FRGLY	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>55	**>10%**	>10%	>10%
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		**9.43**	9.79	9.42
Visc @ 40°C	cSt	ASTM D7279(m)	32	**33.4**	32.2	36.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter			*no image*	*no image*	

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0752135 **Received** : 05 Jun 2023
Lab Number : 02561968 **Diagnosed** : 08 Jun 2023
Unique Number : 5591009 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KF, pH, ReserveAlk, TAN Man)

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SAULT STE MARIE, ON
CA P6C 1K8
Contact: Algoma Reliability
algomareliability@algoma.com
T: (705)206-1059
F: (705)945-3585

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.