PROBLEM SUMMARY

Machine Id BX0000-003

Component **Transformer Oil** Fluic **ENVIROTEMP FR3 FLUID (1476 LTR)**

COMPONENT CONDITION SUMMARY



RECOMMENDATION	PROBLEMATIC TEST RESULTS						
We recommend an early resample to monitor this	Sample Status				ABNORMAL		
condition.	Water	%	ASTM D6304*	>0.02	6.037		
	ppm Water	ppm	ASTM D6304*	>200	A 370.6		

Customer Id: NEWMIL Sample No.: WC0475719 Lab Number: 02562005 Test Package: TRF 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Bill Quesnel CLS, OMA II, MLA-III, LLA-I+1 (289)291-4641 x4641 Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com





RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	We recommend that you drain the transformer oil from the component if this has not already been done.		
Resample			?	We recommend an early resample to monitor this condition.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



Machine Id **BX0000-003**

Component Transformer Oil Fluid ENVIROTEMP FR3 FLUID (1476 LTR)

DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition.

Wear

{not applicable}

Contamination

There is a moderate concentration of water present in the transformer oil. The system cleanliness is acceptable for your target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The transformer oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	1A HON	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0475719		
Sample Date		Client Info		03 Jun 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINANTS		method	limit/base	current	history1	history2
Water	%	ASTM D6304*	>0.02	0.037		
nom Water	nom	ASTM D6304*	>200	A 370.6		
	ppin	NOTWI DOOUT	2200	070.0		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2106		
Particles >6µm		ASTM D7647	>1300	635		
Particles >14µm		ASTM D7647	>160	44		
Particles >21µm		ASTM D7647	>40	12		
Particles >38µm		ASTM D7647	>10	2		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/16/13		
DISSOLVED GAS ANALY	YSIS (DGA)	method	limit/base	current	history1	history2
DGA - H2	ppm	ASTM D3612(e)*		0		
DGA - 02	ppm	ASTM D3612(e)*		239		
DGA - N2	ppm	ASTM D3612(e)*		60132		
DGA - CO	ppm	ASTM D3612(e)*		33		
DGA - CO2	ppm	ASTM D3612(e)*		749		
DGA - Methane	ppm	ASTM D3612(e)*		2		
DGA - Acetylene	ppm	ASTM D3612(e)*		0		
DGA - Ethylene	ppm	ASTM D3612(e)*		2		
DGA - Ethane	ppm	ASTM D3612(e)*		214		
DGA - Total Gas Content	%	ASTM D3612(e)*		61371		
DGA - Total Combustible Gas	ppm	ASTM D3612(e)*		251		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.22	0.07		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		



OIL ANALYSIS REPORT



Contact/Location: Matthew Lambert - NEWMIL