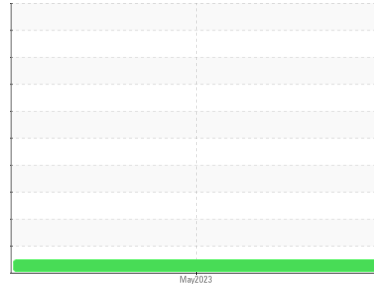




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
COOLING TOWER #209

Component
Gearbox
Fluid
MOBIL SHC 629 (--- GAL)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

Contaminants

There is no indication of any contamination in the oil.

Oil Condition

Additive levels indicate the addition of a different brand, or type of oil. The condition of the oil is acceptable for the time in service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|----------|----------|
| Sample Number | Client Info | | | CB0031225 | --- | --- |
| Sample Date | Client Info | | | 14 May 2023 | --- | --- |
| Machine Age | hrs | Client Info | | 0 | --- | --- |
| Oil Age | hrs | Client Info | | 0 | --- | --- |
| Oil Changed | Client Info | | | Changed | --- | --- |
| Sample Status | | | | NORMAL | --- | --- |

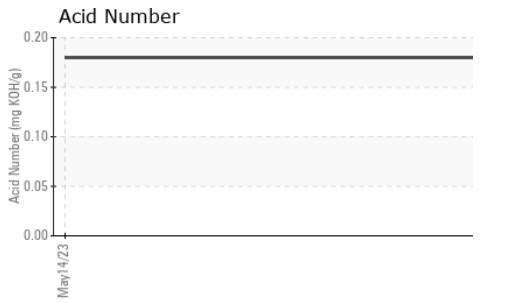
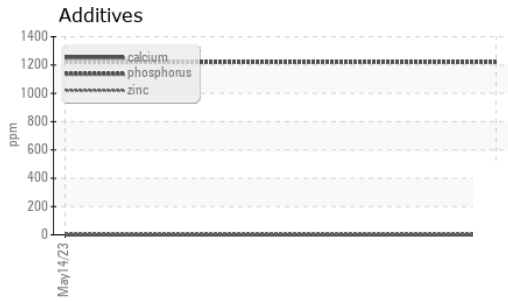
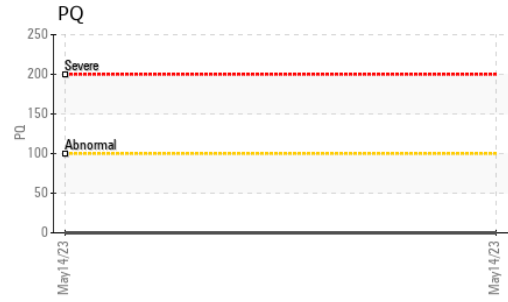
| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|---------------|------------|--------------|----------|----------|
| PQ | | ASTM D8184* | | 0 | --- | --- |
| Iron | ppm | ASTM D5185(m) | >200 | 5 | --- | --- |
| Chromium | ppm | ASTM D5185(m) | >15 | 0 | --- | --- |
| Nickel | ppm | ASTM D5185(m) | >15 | 0 | --- | --- |
| Titanium | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Silver | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185(m) | >25 | <1 | --- | --- |
| Lead | ppm | ASTM D5185(m) | >100 | 0 | --- | --- |
| Copper | ppm | ASTM D5185(m) | >200 | <1 | --- | --- |
| Tin | ppm | ASTM D5185(m) | >25 | 0 | --- | --- |
| Antimony | ppm | ASTM D5185(m) | >5 | 0 | --- | --- |
| Vanadium | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Beryllium | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185(m) | | 0 | --- | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|---------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) | | <1 | --- | --- |
| Barium | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Manganese | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185(m) | | <1 | --- | --- |
| Calcium | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Phosphorus | ppm | ASTM D5185(m) | | 1220 | --- | --- |
| Zinc | ppm | ASTM D5185(m) | | 5 | --- | --- |
| Sulfur | ppm | ASTM D5185(m) | | 1844 | --- | --- |
| Lithium | ppm | ASTM D5185(m) | | <1 | --- | --- |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|---------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) | >50 | 3 | --- | --- |
| Sodium | ppm | ASTM D5185(m) | | 0 | --- | --- |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | --- | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | | 0.18 | --- | --- |

OIL ANALYSIS REPORT



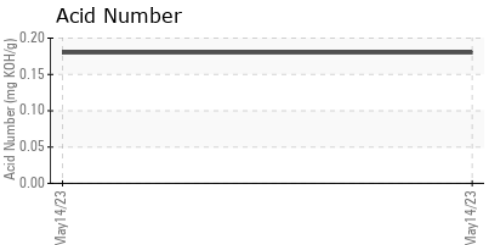
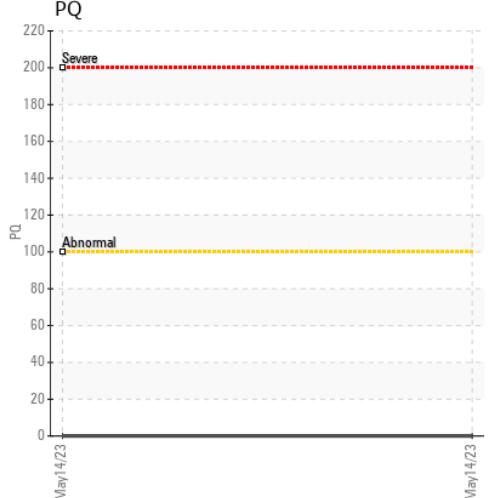
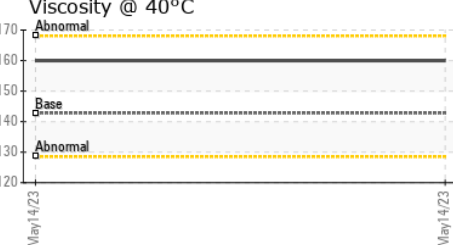
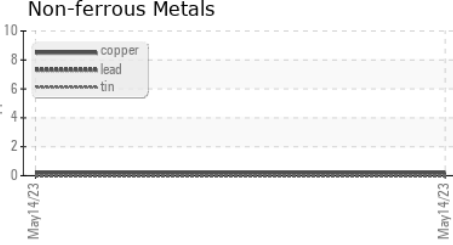
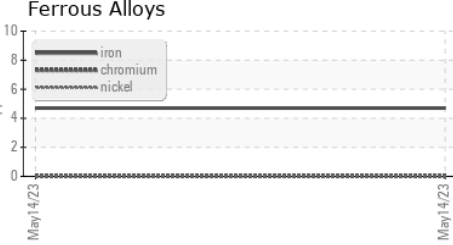
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- |
| Precipitate | scalar | Visual* | NONE | NONE | --- |
| Silt | scalar | Visual* | NONE | NONE | --- |
| Debris | scalar | Visual* | NONE | NONE | --- |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- |
| Appearance | scalar | Visual* | NORML | NORML | --- |
| Odor | scalar | Visual* | NORML | NORML | --- |
| Emulsified Water | scalar | Visual* | >0.2 | NEG | --- |
| Free Water | scalar | Visual* | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 142.8 | 160 | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : CB0031225 **Received** : 06 Jun 2023
Lab Number : 02562371 **Diagnosed** : 07 Jun 2023
Unique Number : 5591412 **Diagnostician** : Kevin Marson
Test Package : IND 3 (Additional Tests: TAN Man)

TOYOTA MOTOR MANUFACT.
 1055 FOUNTAIN STREET N.
 CAMBRIDGE, ON
 CA N3H 5K2
 Contact: Mike Clappison
 mike.clappison@toyota.com
 T: (519)212-5023
 F: (519)653-9638

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

FERROGRAPHY REPORT

Machine Id
COOLING TOWER #209
Component
Gearbox
Fluid
MOBIL SHC 629 (--- GAL)

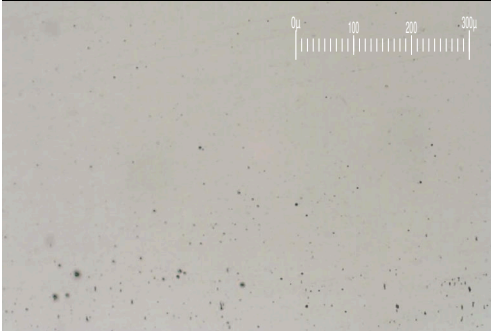
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

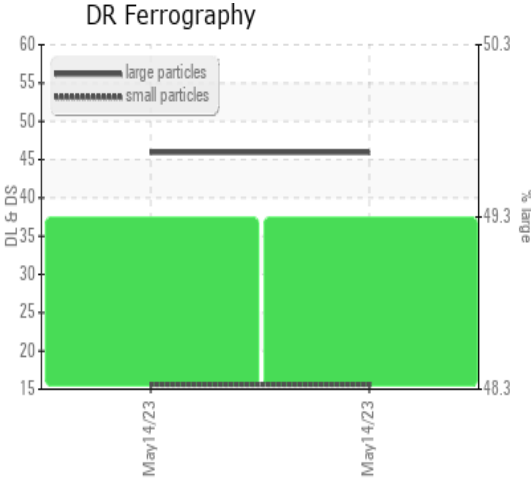


| DR-FERROGRAPHY | | method | limit/base | current | history1 | history2 |
|----------------------------|---|----------|------------|-------------|----------|----------|
| Large Particles | | DR-Ferr* | | 45.9 | --- | --- |
| Small Particles | | DR-Ferr* | | 15.6 | --- | --- |
| Total Particles | | DR-Ferr* | >--- | 61.5 | --- | --- |
| Large Particles Percentage | % | DR-Ferr* | | 49.3 | --- | --- |
| Severity Index | | DR-Ferr* | | 1391 | --- | --- |

| FERROGRAPHY | | method | limit/base | current | history1 | history2 |
|-----------------------|------------|-------------|------------|----------|----------|----------|
| Ferrous Rubbing | Scale 0-10 | ASTM D7684* | | 3 | | |
| Ferrous Sliding | Scale 0-10 | ASTM D7684* | | | | |
| Ferrous Cutting | Scale 0-10 | ASTM D7684* | | | | |
| Ferrous Rolling | Scale 0-10 | ASTM D7684* | | 1 | | |
| Ferrous Break-in | Scale 0-10 | ASTM D7684* | | | | |
| Ferrous Spheres | Scale 0-10 | ASTM D7684* | | | | |
| Ferrous Black Oxides | Scale 0-10 | ASTM D7684* | | | | |
| Ferrous Red Oxides | Scale 0-10 | ASTM D7684* | | | | |
| Ferrous Corrosive | Scale 0-10 | ASTM D7684* | | 1 | | |
| Ferrous Other | Scale 0-10 | ASTM D7684* | | | | |
| Nonferrous Rubbing | Scale 0-10 | ASTM D7684* | | | | |
| Nonferrous Sliding | Scale 0-10 | ASTM D7684* | | | | |
| Nonferrous Cutting | Scale 0-10 | ASTM D7684* | | | | |
| Nonferrous Rolling | Scale 0-10 | ASTM D7684* | | | | |
| Nonferrous Other | Scale 0-10 | ASTM D7684* | | | | |
| Carbonaceous Material | Scale 0-10 | ASTM D7684* | | | | |
| Lubricant Degradation | Scale 0-10 | ASTM D7684* | | | | |
| Sand/Dirt | Scale 0-10 | ASTM D7684* | | 1 | | |
| Fibres | Scale 0-10 | ASTM D7684* | | | | |
| Spheres | Scale 0-10 | ASTM D7684* | | | | |
| Other | Scale 0-10 | ASTM D7684* | | 1 | | |

WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



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