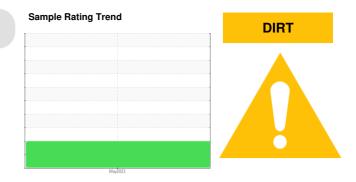
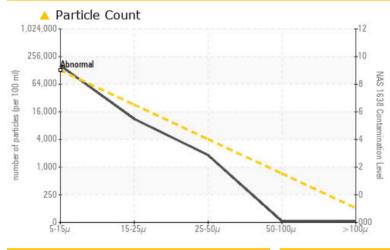
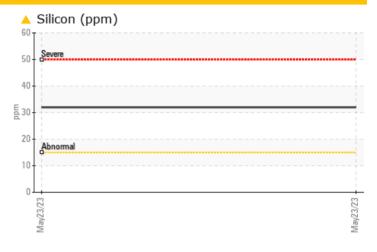
PROBLEM SUMMARY



Machine Id YZX1 Component Hydraulic System Fluid MOBIL SHC 629 (90 LTR)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	
Silicon	ppm	ASTM D5185(m)	>15	<u> </u>	
Particles 5-15µm	count	NAS 1638	>128000	🔺 163277	

Customer Id: NAV975DOR Sample No.: WC784945 Lab Number: 02563150 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	We recommend an early resample to monitor this condition.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



Machine Id YZX1 Component Hydraulic System Fluid MOBIL SHC 629 (90 LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. High silicon level indicates possible contamination with silicone-based oil or silicone-based fitting

compound/grease. Advise investigate any possible cross-contamination with silicone-based oil, or any points that are sealed/greased with silicone-based compound/grease.

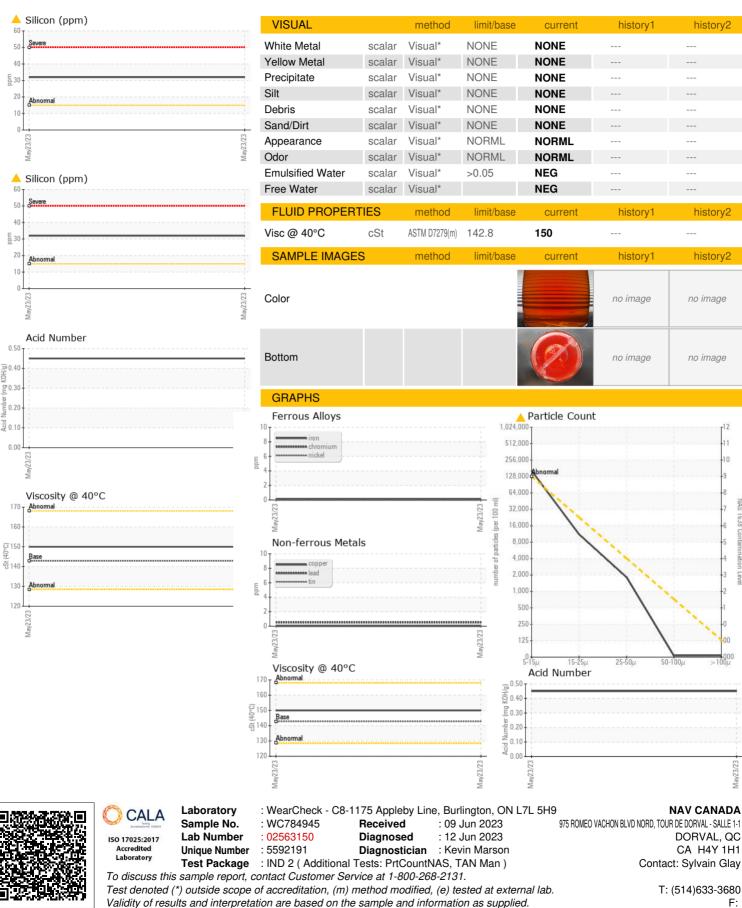
Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC784945		
Sample Date		Client Info		23 May 2023		
Machine Age	yrs	Client Info		30		
Oil Age	yrs	Client Info		1		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	0		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		<1		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		0		
Calcium	ppm	ASTM D5185(m)		0		
Phosphorus	ppm	ASTM D5185(m)		503		
Zinc	ppm	ASTM D5185(m)		5		
Sulfur	ppm	ASTM D5185(m)		29		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon		ASTM D5185(m)	>15	▲ 32		
Sodium	ppm ppm	ASTM D5185(m)	210	<1		
Potassium	ppm	ASTM D5185(m)	>20	0		
FLUID CLEANLIN		method	limit/base		history1	history?
				current	history1	history2
Particles 5-15µm	count	NAS 1638	>128000	163277		
Particles 15-25µm	count	NAS 1638	>22800	11185		
Particles 25-50µm	count	NAS 1638	>4050	1829		
Particles 50-100µm	count	NAS 1638	>720	11		
Particles >100µm	count	NAS 1638	>128	12		
NAS 1638	Class	NAS 1638	>9	10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.45		



OIL ANALYSIS REPORT



Contact/Location: Sylvain Glay - NAV975DOR

F:

NAS

1638 Co