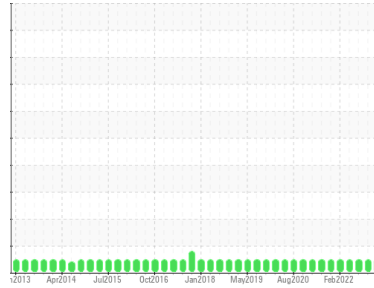




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Press 3
 Machine Id
SUTTON PRESS #3 (S/N MP43636)
 Component
Pump Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 68 (10000 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0796121	WC0796103	WC0748835
Sample Date	Client Info		12 Jun 2023	06 Mar 2023	03 Oct 2022
Machine Age	mths	Client Info	125	125	125
Oil Age	mths	Client Info	125	125	125
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	<1	<1	1
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	0	0	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >20	<1	0	<1
Lead	ppm	ASTM D5185(m) >20	0	0	<1
Copper	ppm	ASTM D5185(m) >20	1	1	2
Tin	ppm	ASTM D5185(m) >20	0	0	0
Antimony	ppm	ASTM D5185(m)	0	<1	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	2	1	2
Barium	ppm	ASTM D5185(m) 0	0	0	0
Molybdenum	ppm	ASTM D5185(m) 0	<1	<1	<1
Manganese	ppm	ASTM D5185(m) 0	0	0	0
Magnesium	ppm	ASTM D5185(m) 0	5	4	5
Calcium	ppm	ASTM D5185(m) 50	86	84	106
Phosphorus	ppm	ASTM D5185(m) 330	368	360	379
Zinc	ppm	ASTM D5185(m) 430	400	417	428
Sulfur	ppm	ASTM D5185(m) 760	834	834	828
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

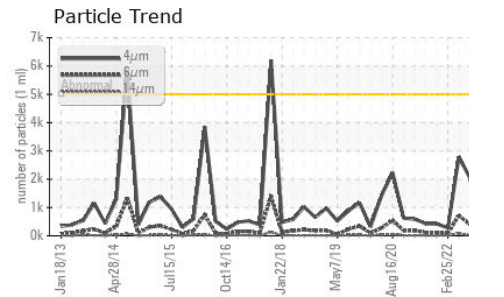
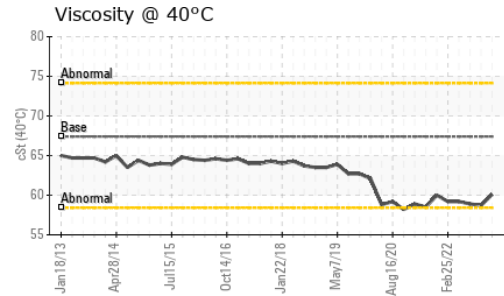
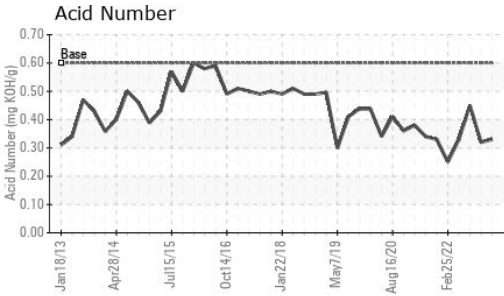
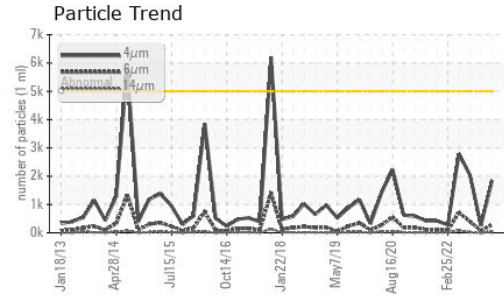
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	0	0	0
Sodium	ppm	ASTM D5185(m)	0	0	0
Potassium	ppm	ASTM D5185(m) >20	<1	0	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1849	258	2040
Particles >6µm	ASTM D7647	>1300	283	70	396
Particles >14µm	ASTM D7647	>160	30	6	23
Particles >21µm	ASTM D7647	>40	10	2	6
Particles >38µm	ASTM D7647	>10	1	0	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/15/12	15/13/10	18/16/12

OIL ANALYSIS REPORT

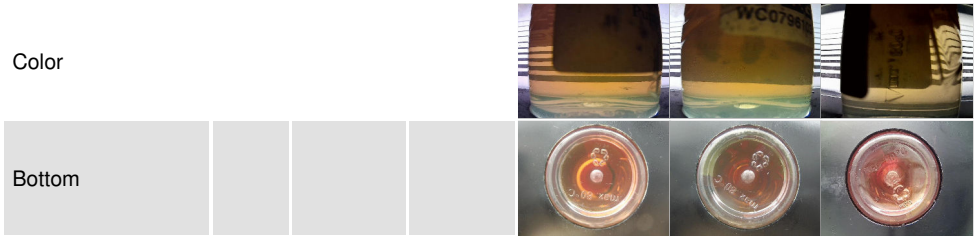


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.33	0.32	0.45

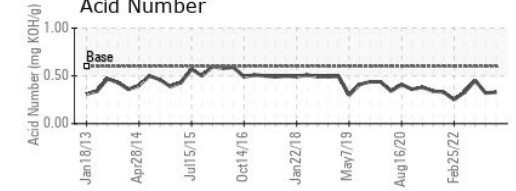
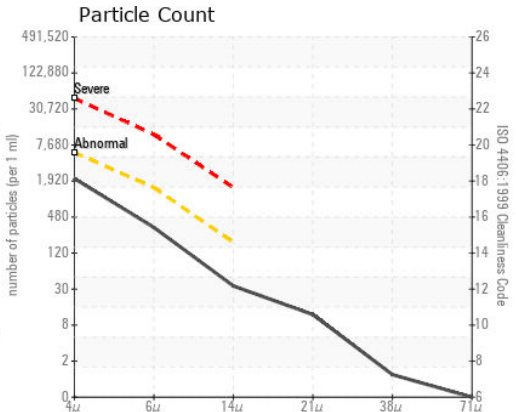
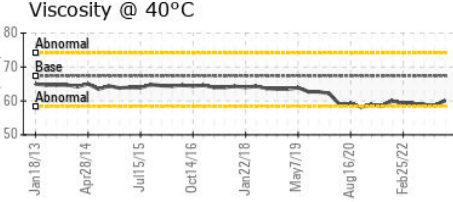
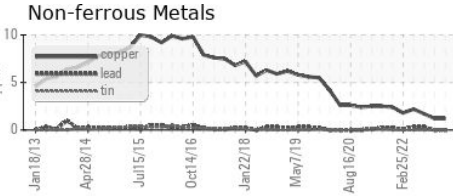
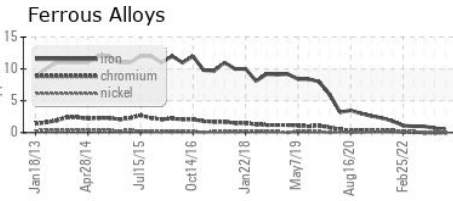
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	60.1	58.7	58.9

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **CAN ART ALUMINUM EXTRUSION INC**
Sample No. : WC0796121 **Received** : 13 Jun 2023 **428 JUTRAS DRIVE SOUTH**
Lab Number : **02563837** **Diagnosed** : 14 Jun 2023 **TECUMSEH, ON**
Unique Number : 5592878 **Diagnostician** : Wes Davis **CA N8N 5C5**
Test Package : IND 2 **Contact:** Angelo Bertoia

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.