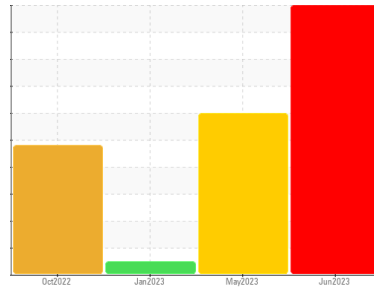


PROBLEM SUMMARY

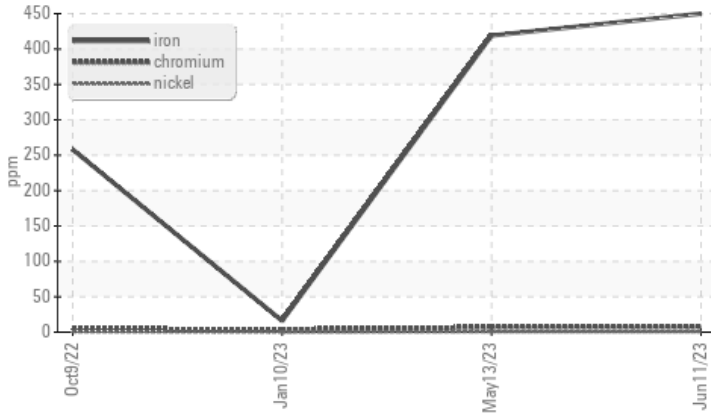
Sample Rating Trend



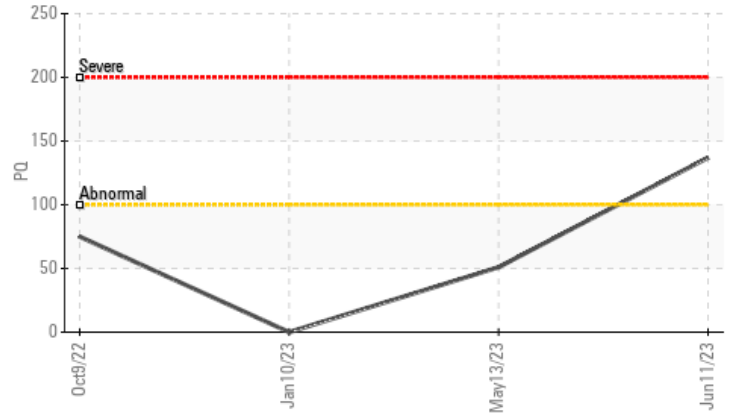
Machine Id
TIMM 1 B-BARREL
Component
Gearbox
Fluid
SHELL OMALA 68 (--- GAL)

COMPONENT CONDITION SUMMARY

Ferrous Alloys



PQ



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE	NORMAL
PQ		ASTM D8184*	▲ 137	51	0
Iron	ppm	ASTM D5185(m) >200	● 450	● 419	16
Ferrous Rubbing	Scale 0-10	ASTM D7684*	●	10 5	3

Customer Id: TOYCAM
Sample No.: CB0031102
Lab Number: 02563958
Test Package: IND 3



To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

13 May 2023 Diag: Kevin Marson

WEAR



The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Iron ppm levels are severe. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



10 Jan 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Oct 2022 Diag: Kevin Marson

WEAR PARTICLES



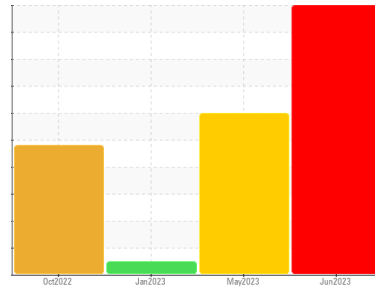
We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Wear particle analysis indicates that the ferrous rolling particles are abnormal. Iron ppm levels are abnormal. Wear particle analysis indicates that the ferrous corrosive, ferrous rubbing and nonferrous other particles are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
TIMM 1 B-BARREL
 Component
Gearbox
 Fluid
SHELL OMALA 68 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Iron ppm levels are severe. Wear particle analysis indicates that the ferrous rubbing particles are severe. PQ levels are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contaminants

There is no indication of any contamination in the oil.

Oil Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		CB0031102	CB0031099	CB0031223
Sample Date	Client Info		11 Jun 2023	13 May 2023	10 Jan 2023
Machine Age	days	Client Info	0	0	0
Oil Age	days	Client Info	29	0	0
Oil Changed	Client Info		Not Changed	Changed	Changed
Sample Status			SEVERE	SEVERE	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		▲ 137	51	0
Iron	ppm	ASTM D5185(m) >200	● 450	419	16
Chromium	ppm	ASTM D5185(m) >15	7	7	4
Nickel	ppm	ASTM D5185(m) >15	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	<1	0
Aluminum	ppm	ASTM D5185(m) >25	<1	0	<1
Lead	ppm	ASTM D5185(m) >100	0	0	<1
Copper	ppm	ASTM D5185(m) >200	2	1	4
Tin	ppm	ASTM D5185(m) >25	0	0	<1
Antimony	ppm	ASTM D5185(m) >5	<1	0	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	<1	<1	0
Manganese	ppm	ASTM D5185(m)	3	5	<1
Magnesium	ppm	ASTM D5185(m)	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	0	0	0
Phosphorus	ppm	ASTM D5185(m)	386	333	315
Zinc	ppm	ASTM D5185(m)	5	6	5
Sulfur	ppm	ASTM D5185(m)	7806	7626	297
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

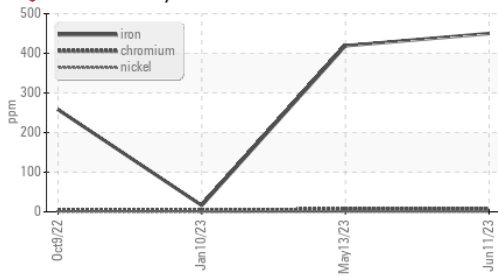
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	7	3	5
Sodium	ppm	ASTM D5185(m)	<1	<1	<1
Potassium	ppm	ASTM D5185(m) >20	0	0	0

FLUID DEGRADATION

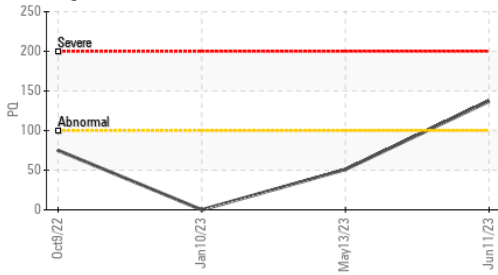
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.43	0.35	0.29

OIL ANALYSIS REPORT

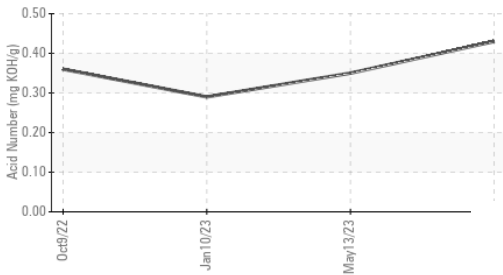
Ferrous Alloys



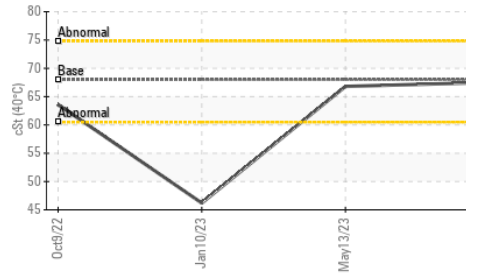
PQ



Acid Number



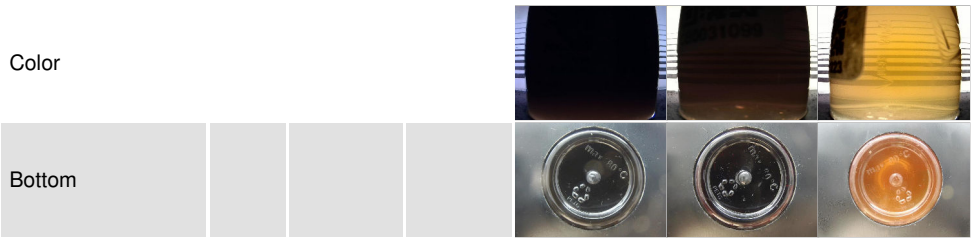
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

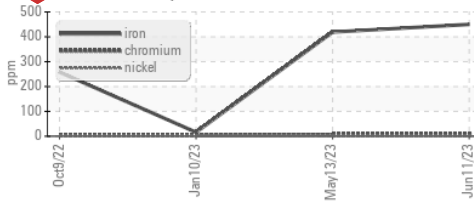
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	67.5	66.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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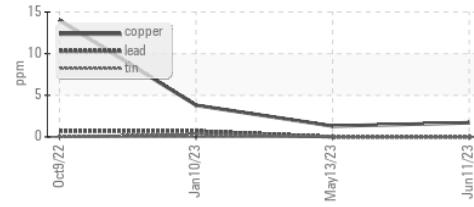


GRAPHS

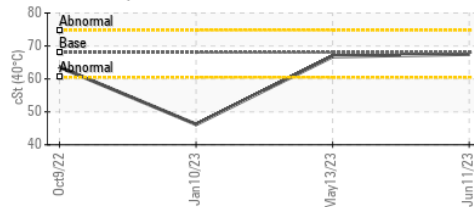
Ferrous Alloys



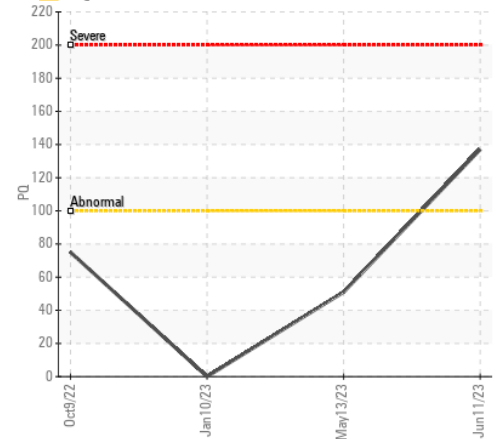
Non-ferrous Metals



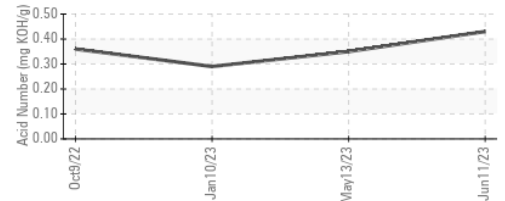
Viscosity @ 40°C



PQ



Acid Number



ISO 17025:2017
Accredited
Laboratory

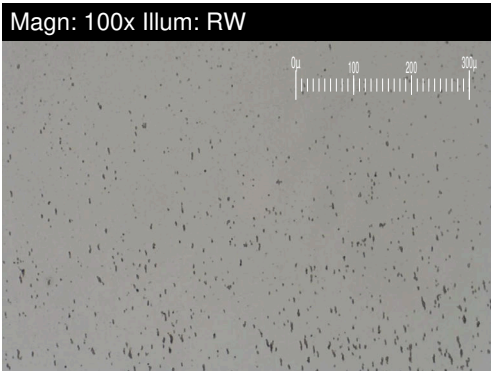
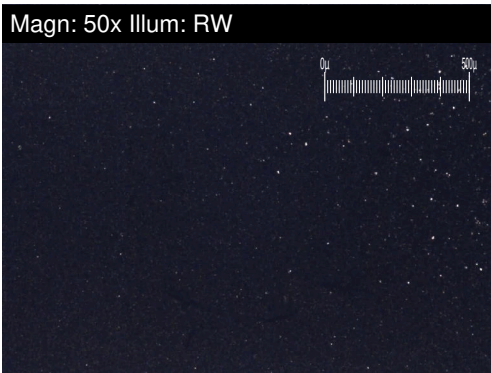
Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : CB0031102 **Received** : 13 Jun 2023
Lab Number : 02563958 **Diagnosed** : 14 Jun 2023
Unique Number : 5592999 **Diagnostician** : Kevin Marson
Test Package : IND 3 (Additional Tests: TAN Man)

TOYOTA MOTOR MANUFACT.
 1055 FOUNTAIN STREET N.
 CAMBRIDGE, ON
 CA N3H 5K2
 Contact: Mike Clappison
 mike.clappison@toyota.com
 T: (519)212-5023
 F: (519)653-9638

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

FERROGRAPHY REPORT

Machine Id
TIMM 1 B-BARREL
Component
Gearbox
Fluid
SHELL OMALA 68 (--- GAL)

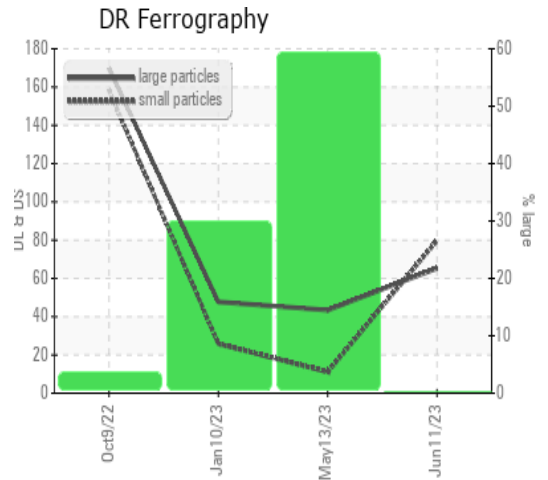


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		65.3	43.4	47.7
Small Particles		DR-Ferr*		79.8	11.1	25.8
Total Particles		DR-Ferr*	>---	145.1	54.5	73.5
Large Particles Percentage	%	DR-Ferr*		0	59.3	29.8
Severity Index		DR-Ferr*		947	1402	1045

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		■ 10	5	3
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		■ 4	2	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		■ 1	1	1
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*		■ 1		
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		■ 1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		■ 2	2	2

WEAR

Iron ppm levels are severe. Wear particle analysis indicates that the ferrous rubbing particles are severe. PQ levels are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.



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