

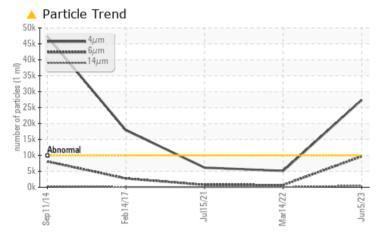
PROBLEM SUMMARY

BDE - UNIT 5 GENERATOR BEARING (S/N 59811)

Bearing

PETRO CANADA TURBOFLO XL46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS NORMAL Sample Status ABNORMAL MARGINAL Particles >4µm ASTM D7647 >10000 27429 5129 6164 Particles >6µm ASTM D7647 >2500 9695 690 760 488 52 Particles >14µm ASTM D7647 >160 67 Particles >21µm ASTM D7647 >40 16 9 ISO 4406 (c) >20/18/14 **22/20/16 Oil Cleanliness** 20/17/13 20/17/13

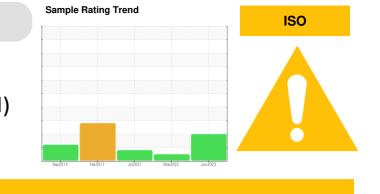
Customer Id: NEWMIL Sample No.: WC0682609 Lab Number: 02564381 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				
Resample			?	We recommend an early resample to monitor this condition.				
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.				
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				

HISTORICAL DIAGNOSIS



14 Mar 2022 Diag: Kevin Marson

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





15 Jul 2021 Diag: Kevin Marson

We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Lead ppm levels are marginal. All other component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





14 Feb 2017 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

BDE - UNIT 5 GENERATOR BEARING (S/N 59811)

Bearing Fluid

PETRO CANADA TURBOFLO XL46 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

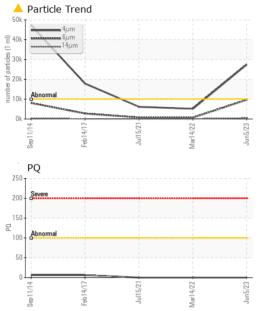
Fluid Condition

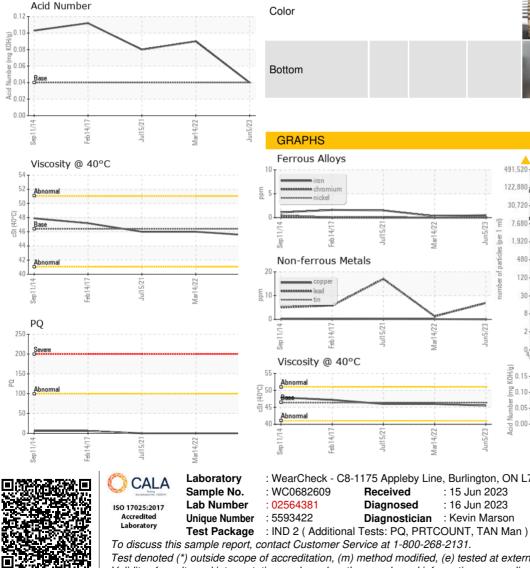
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM		method	limit/boos	ourroat	biotonut	history
	AHON		limit/base	current	history1	history2
Sample Number		Client Info		WC0682609	WC0524852	WC0464372
Sample Date		Client Info		05 Jun 2023	14 Mar 2022	15 Jul 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	MARGINAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>20	<1	<1	2
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	7	1	▲ 17
Copper	ppm	ASTM D5185(m)	>20	0	<1	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	<1
Antimony	ppm	ASTM D5185(m)	20	۰ <1	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m) ASTM D5185(m)		0	0	0
Cadmium		ASTM D5185(m)		0	0	0
	ppm			U		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		0	0	0
Calcium	ppm	ASTM D5185(m)		0	0	<1
Phosphorus	ppm	ASTM D5185(m)		<1	0	4
Zinc	ppm	ASTM D5185(m)	0	<1	<1	2
Sulfur	ppm	ASTM D5185(m)		633	618	137
Lithium	ppm	ASTM D5185(m)		<1	0	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	2	0	<1
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
Potassium FLUID CLEANLINE		ASTM D5185(m)	>20 limit/base	<1 current	<1 history1	<1 history2
		()		current		
FLUID CLEANLINE Particles >4µm		method ASTM D7647	limit/base >10000	current	history1 5129	history2 6164
FLUID CLEANLINE Particles >4μm Particles >6μm		method ASTM D7647 ASTM D7647	limit/base >10000 >2500	current ▲ 27429 ▲ 9695	history1 5129 690	history2 6164 760
FLUID CLEANLINE Particles >4μm Particles >6μm Particles >14μm		method ASTM D7647 ASTM D7647 ASTM D7647	limit/base >10000 >2500 >160	current ▲ 27429 ▲ 9695 ▲ 488	history1 5129 690 67	history2 6164 760 52
FLUID CLEANLINE Particles >4μm Particles >6μm Particles >14μm Particles >21μm		method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >10000 >2500 >160 >40	current ▲ 27429 ▲ 9695 ▲ 488 ▲ 88	history1 5129 690 67 16	history2 6164 760 52 9
FLUID CLEANLINE Particles >4μm Particles >6μm Particles >14μm		method ASTM D7647 ASTM D7647 ASTM D7647	limit/base >10000 >2500 >160	current ▲ 27429 ▲ 9695 ▲ 488	history1 5129 690 67	history2 6164 760 52



OIL ANALYSIS REPORT



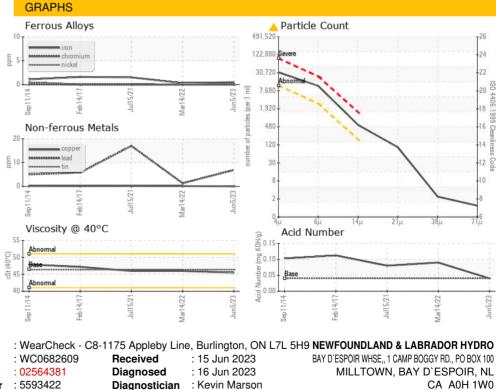


FLUID DEGRADATION		method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	0.04	0.09	0.08	
VISUAL		method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>2	NEG	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	NEG	
FLUID PROPERTIES		method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46.39	45.5	46.0	46.0	
SAMPLE IMAGES		method	limit/base	current	history1	history2	

Color

Bottom





MILLTOWN, BAY D'ESPOIR, NL CA A0H 1W0 **Contact: Matthew Lambert** matthewlambert@nlh.nl.ca T: (709)882-3126 F: (709)882-3161

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.