

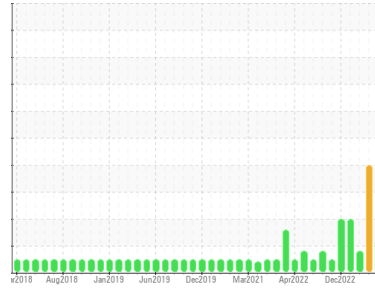


PROBLEM SUMMARY

Sample Rating Trend

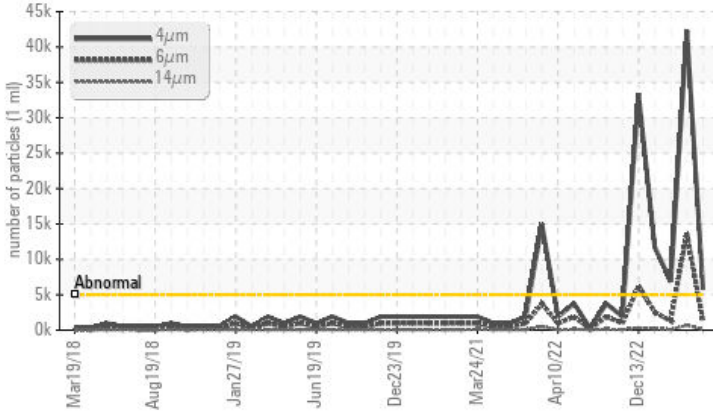
ISO

Area
BOF/OG SYSTEM [TOP TANK]
 Machine Id
D - 8 Skirt Lifting and Seal Jacking Hydraulics
 Component
Hydraulic System
 Fluid
FORSYTHE NO FIRE WG 200R (350 GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	SEVERE	ATTENTION
Particles >4µm	ASTM D7647	>5000	▲ 5798	● 42292	▲ 6879
Particles >6µm	ASTM D7647	>1300	▲ 1357	● 13692	1294
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/13	● 23/21/17	▲ 20/17/13

Customer Id: LEWBOSC
 Sample No.: WC0830413
 Lab Number: 02564552
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	Jun 20 2023	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

ISO



30 May 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



ISO



28 Feb 2023 Diag: Kevin Marson

We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



ISO



24 Jan 2023 Diag: Bill Quesnel

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. Particles >21µm are notably high. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



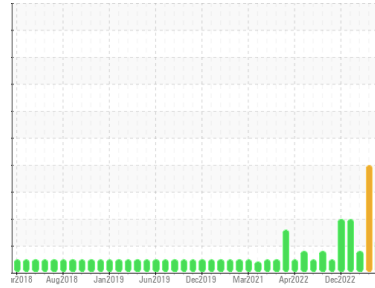


OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area
BOF/OG SYSTEM [TOP TANK]
 Machine Id
D - 8 Skirt Lifting and Seal Jacking Hydraulics
 Component
Hydraulic System
 Fluid
FORSYTHE NO FIRE WG 200R (350 GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0830413	WC0824345	WC0796831
Sample Date	Client Info		13 Jun 2023	30 May 2023	28 Feb 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	SEVERE	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*	>99999	0	1	0
Iron	ppm	ASTM D5185(m) >20	<1	<1	1
Chromium	ppm	ASTM D5185(m) >20	<1	<1	<1
Nickel	ppm	ASTM D5185(m) >20	0	0	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >20	<1	0	0
Lead	ppm	ASTM D5185(m) >20	0	0	0
Copper	ppm	ASTM D5185(m) >20	2	2	2
Tin	ppm	ASTM D5185(m) >20	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	4	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	<1	1	<1
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	<1	0	1
Calcium	ppm	ASTM D5185(m)	<1	1	2
Phosphorus	ppm	ASTM D5185(m)	<1	2	1
Zinc	ppm	ASTM D5185(m)	0	0	1
Sulfur	ppm	ASTM D5185(m)	7	14	15
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

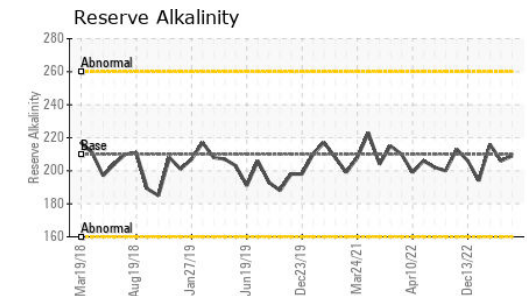
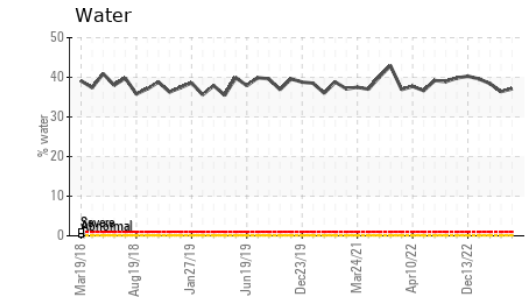
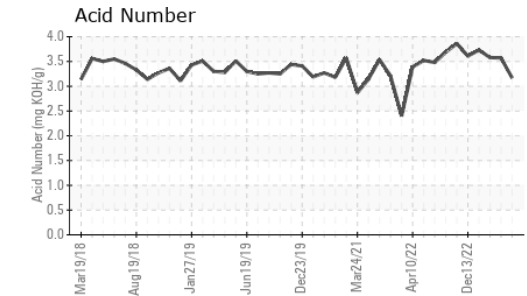
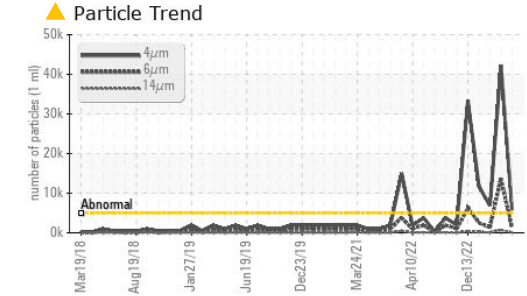
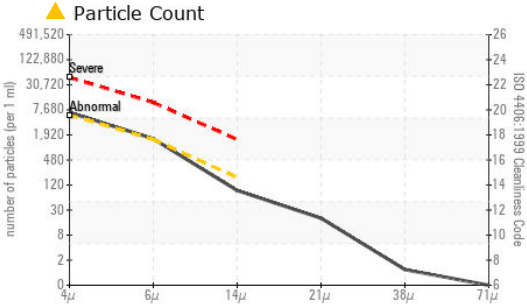
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<1	1	1
Sodium	ppm	ASTM D5185(m)	215	230	240
Potassium	ppm	ASTM D5185(m) >20	26	51	29
Water	%	ASTM D6304*	37.1	36.4	38.42
ppm Water	ppm	ASTM D6304* >10%	371000	364000	384224.9

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 5798	42292	▲ 6879
Particles >6µm	ASTM D7647	>1300	▲ 1357	13692	1294
Particles >14µm	ASTM D7647	>160	78	700	75
Particles >21µm	ASTM D7647	>40	17	27	27
Particles >38µm	ASTM D7647	>10	1	0	2
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/13	23/21/17	▲ 20/17/13



OIL ANALYSIS REPORT

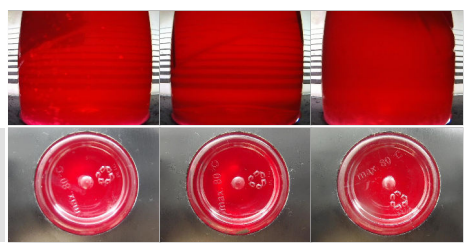


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	3.17	3.57	3.58
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*	209	206	216

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	FRGLY	FRGLY
Odor	scalar	Visual*	NORML	NORML	FREON
Emulsified Water	scalar	Visual*	>10%	>10%	>10%
Free Water	scalar	Visual*	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*	9.49	9.54	9.59
Visc @ 40°C	cSt	ASTM D7279(m)	42.2	42.3	40.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **STELCO - BOSC - Basic Oxygen Slab Caster**
Sample No. : WC0830413 **Received** : 15 Jun 2023 2330 Regional Road #3, Door: BOSC8
Lab Number : **02564552** **Diagnosed** : 20 Jun 2023 NANTICOKE, ON
Unique Number : 5593593 **Diagnostician** : Kevin Marson CA N0A 1L0
Test Package : IND 2 (Additional Tests: KF, pH, PQ, ReserveAlk, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

Contact: Tom Walden
 Thomas.Walden@stelco.com
 T: (519)587-4541
 F: (519)587-7702