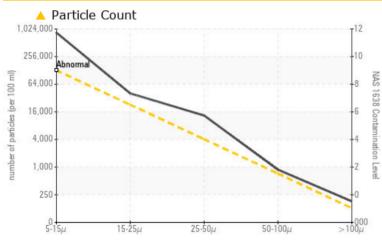


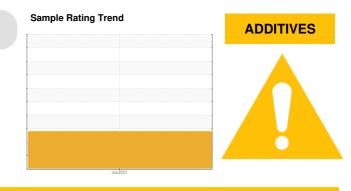
PROBLEM SUMMARY

Machine Id [N617QX] BOMBARDIER CRJ700 N617QX

1 Hydraulic System Fluid SKYDROL LD-4 (--- GAL)

COMPONENT CONDITION SUMMARY





Additives 35000 ***** calcium 30000 🐜 phosphorus zinc 25000 20000 ppn 15000 10000 5000 0 Jun 12/23 Jun 12/23

RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	
Calcium	ppm	ASTM D5185(m)	0	<u> </u>	
Sulfur	ppm	ASTM D5185(m)	1900	A 723	
Particles 5-15µm	count	NAS 1638	>128000	<u> </u>	
Particles 15-25µm	count	NAS 1638	>22800	40326	
Particles 25-50µm	count	NAS 1638	>4050	<u> </u>	
Particles 50-100µm	count	NAS 1638	>720	<u> </u>	
Particles >100µm	count	NAS 1638	>128	<u> </u>	

Customer Id: SMABRI Sample No.: WC0813446 Lab Number: 02564570 Test Package: AVI 3



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	We recommend an early resample to monitor this condition.			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPOR

SAMPLE INFORMA

Sample Number

Sample Date

Oil Changed

Sample Status

WEAR METALS

ĸ

r

r

r

r

r

TSN

TSO

Iron

Nickel

Silver

Lead

Tin

Copper

Antimony

Vanadium

Beryllium

Cadmium

Titanium

Aluminum

Chromium

Oil Age

Machine Io [N617QX] BOMBARDIER CRJ700 N617 Component

1 Hydraulic System SKYDROL LD-4 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal. The directreading & analytical ferrographic results are normal indicating no abnormal wear in the system.

Contaminants

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Oil Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

RT QX	Samp	le Rating Tre	nd		
	method	limit/base	current	history1	history2
	Client Info		WC0813446		
	Client Info		12 Jun 2023		
hrs	Client Info		37533		
hrs	Client Info		0		
hrs	Client Info		0		
	Client Info		Not Changd		
			ABNORMAL		
	method	limit/base	current	history1	history2
ppm	ASTM D5185(m)	>20	3		
ppm	ASTM D5185(m)	>10	<1		
ppm	ASTM D5185(m)	>10	<1		
ppm	ASTM D5185(m)		<1		
ppm	ASTM D5185(m)		0		
ppm	ASTM D5185(m)	>10	<1		
ppm	ASTM D5185(m)	>20	<1		
ppm	ASTM D5185(m)	>20	5		
ppm	ASTM D5185(m)	>10	0		
ppm	ASTM D5185(m)		0		
ppm	ASTM D5185(m)		0		
ppm	ASTM D5185(m)		0		
ppm	ASTM D5185(m)		2		
	method	limit/base	current	history1	history2

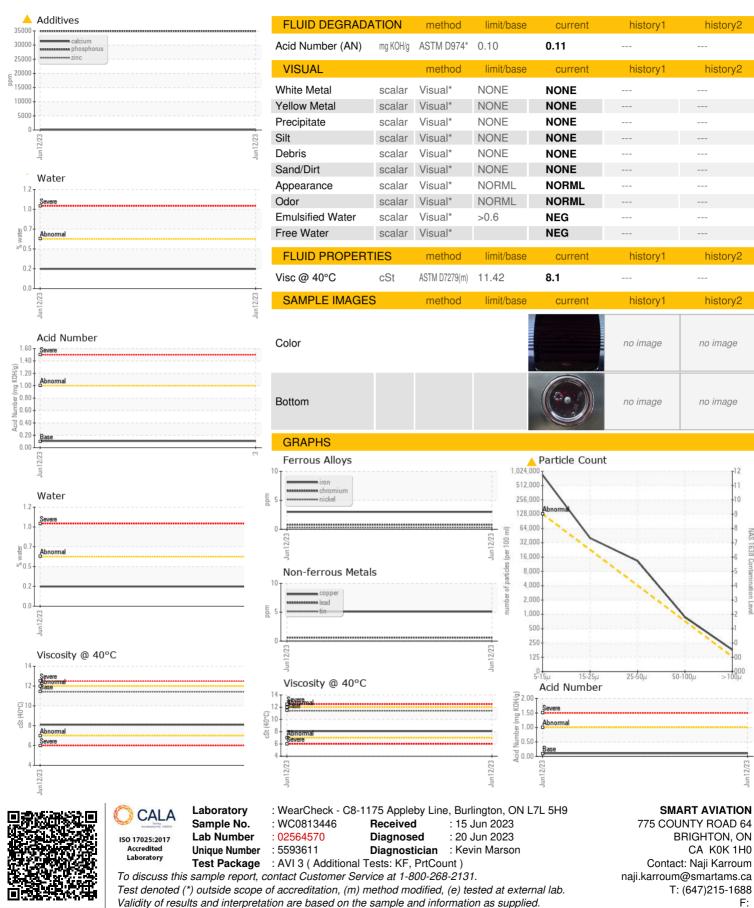
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1		
Barium	ppm	ASTM D5185(m)	0	0		
Molybdenum	ppm	ASTM D5185(m)	0	<1		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)	0	1		
Calcium	ppm	ASTM D5185(m)	0	<u> </u>		
Phosphorus	ppm	ASTM D5185(m)	20000	34907		
Zinc	ppm	ASTM D5185(m)	0	11		
Sulfur	ppm	ASTM D5185(m)	1900	A 723		
Lithium	ppm	ASTM D5185(m)		<1		

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	4		
Sodium	ppm	ASTM D5185(m)		8		
Potassium	ppm	ASTM D5185(m)	>20	29		
Water	%	ASTM D6304*	>0.6	0.238		
ppm Water	ppm	ASTM D6304*	>6000	2382.5		

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles 5-15µm	count	NAS 1638	>128000	6 852040		
Particles 15-25µm	count	NAS 1638	>22800	40326		
Particles 25-50µm	count	NAS 1638	>4050	13327		
Particles 50-100µm	count	NAS 1638	>720	<u> </u>		
Particles >100µm	count	NAS 1638	>128	<u> </u>		
NAS 1638	Class	NAS 1638	>9	12		



OIL ANALYSIS REPORT



F:

BRIGHTON, ON

T: (647)215-1688

CA K0K 1H0

history2

history2

history2

history2

no image

no image

1638 0

100,000

50-100µ



Machine Id [N617QX] BOMBARDIER CRJ700 N617QX

1 Hydraulic System Fluid SKYDROL LD-4 (--- GAL)

Magn: 200x Illum: BC

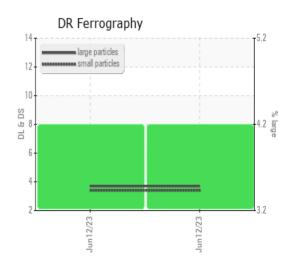


Magn: 100x Illum: RW

DR-FERROGRAP	ΉY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		3.7		
Small Particles		DR-Ferr*		3.4		
Total Particles		DR-Ferr*	>	7.1		
Large Particles Percentage	%	DR-Ferr*		4.2		
Severity Index		DR-Ferr*		1		
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		1		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1		
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1		
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1		

WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



This page left intentionally blank