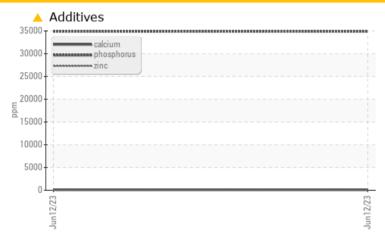


PROBLEM SUMMARY

[N617QX] BOMBARDIER CRJ700 N617QX

Component 3 Hydraulic System Fluid SKYDROL LD-4 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				ATTENTION				
Calcium	ppm	ASTM D5185(m)	0	🔺 131				
Sulfur	ppm	ASTM D5185(m)	1900	420				

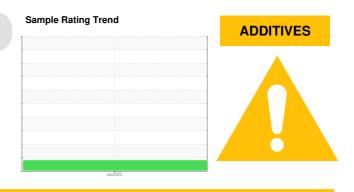
Customer Id: SMABRI Sample No.: WC0813448 Lab Number: 02564572 Test Package: AVI 3



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.			

HISTORICAL DIAGNOSIS



Machine Id [N617QX] BOMBARDIER CRJ700 N617QX

3 Hydraulic System Fluid SKYDROL LD-4 (--- GAL)

DIAGNOSIS

A Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

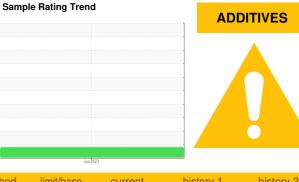
All component wear rates are normal. The directreading & analytical ferrographic results are normal indicating no abnormal wear in the system.

Contaminants

The water content is negligible. There is no indication of any contamination in the oil. The system and fluid cleanliness is acceptable.

Oil Condition

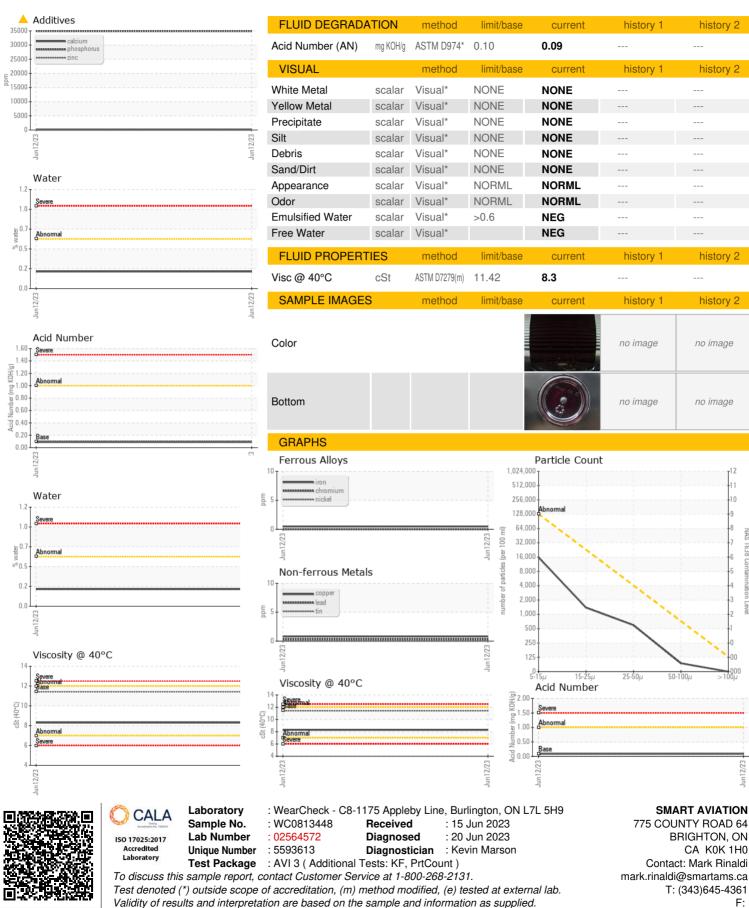
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	IATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		WC0813448		
Sample Date		Client Info		12 Jun 2023		
TSN	hrs	Client Info		37533		
TSO	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185(m)	>20	<1		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)	>20	<1		
Copper	ppm	ASTM D5185(m)	>20	<1		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)	-	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		<1		
	PP	()				
ADDITIVES		method	limit/base	current	history 1	history 2
Boron			0	4		
	ppm	ASTM D5185(m)	0	<1		
Barium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0	<1 0		
Barium Molybdenum		ASTM D5185(m) ASTM D5185(m)				
Barium Molybdenum	ppm	ASTM D5185(m)	0	0		
Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0	0 0		
Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0	0 0 0		
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	0 0 0 <1	 	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0	0 0 0 <1 ▲ 131		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 20000	0 0 <1 ▲ 131 34897	 	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 20000 0	0 0 <1 ▲ 131 34897 6	 	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 20000 0	0 0 <1 ▲ 131 34897 6 ▲ 420	 	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 20000 0 1900	0 0 <1 ▲ 131 34897 6 ▲ 420 <1		
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 20000 0 1900 limit/base	0 0 <1 ▲ 131 34897 6 ▲ 420 <1 Current	 history 1	 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0 20000 0 1900 limit/base	0 0 <1 ▲ 131 34897 6 ▲ 420 <1 current 2	 history 1	 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 20000 0 1900 limit/base >15 >20	0 0 <1 ▲ 131 34897 6 ▲ 420 <1 current 2 8	 history 1	 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 20000 0 1900 limit/base >15 >20	0 0 2 34897 6 ▲ 420 2 8 35	 history 1	 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 20000 0 1900 limit/base >15 >20 >0.6	0 0 (1 ▲ 131 34897 6 ▲ 420 <1 current 2 8 35 0.206	 history 1	 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0 0 20000 0 1900 1900 1900 1900 1900 2 1900 2 2 20 20 20 2 0.6 2 6000	0 0 (1 131 34897 6 420 <1 current 2 8 35 0.206 2066.0	 history 1 	 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles 5-15µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* ASTM D6304	0 0 0 20000 0 1900 imit/base >15 >20 >0.6 >6000 imit/base >128000	0 0 (1 131 34897 6 420 <1 current 2 8 35 0.206 2066.0 current 15806	 history 1 history 1	 history 2 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles 5-15µm Particles 15-25µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* ASTM D6304* MAS 1638 NAS 1638	0 0 0 20000 0 1900 1900 1900 2 5 5 5 20 20 5 0.6 5 6000 1 imit/base 2 20 2 0.6 2 6000 2 2 2 8 0.0 2 2 8 0 0 2 2 8 0 0 2 2 8 0 0 2 2 8 0 0 2 0 0 0 0	0 0 (1 131 34897 6 420 <1 current 2 8 35 0.206 2066.0 current 15806 1387	 history 1 history 1	 history 2 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles 5-15µm Particles 15-25µm Particles 25-50µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* MAS 1638 NAS 1638	0 0 0 20000 1900 1900 5 15 5 5 20 5 20 5 0.6 5 6000 1 mit/base 5 20 2 2 8 0.0 5 20 2 2 0 0 5 0 0 1 2 2 0 0 1 2 2 0 0 1 2 2 0 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 9 0 1 1 1 9 0 1 1 1 9 0 1 1 1 9 0 1 1 1 1	0 0 (1 131 34897 6 420 <1 current 2 8 35 0.206 2066.0 current 15806 1387 594	 history 1 history 1	 history 2 history 2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles 5-15µm Particles 15-25µm Particles 25-50µm Particles 50-100µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5304* ASTM D6304* ASTM D6304* ASTM D6304 ASTM D6304* ASTM D6304 ASTM D6304 A	0 0 0 20000 0 1900 1900 1900 1900 1900 1	0 0 0 <1 131 34897 6 ▲ 420 <1 Current 2 8 35 0.206 2066.0 Current 15806 1387 594 73	 history 1 history 1 <	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles 5-15µm Particles 15-25µm Particles 25-50µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D6304* ASTM D6304* MAS 1638 NAS 1638	0 0 0 20000 0 1900 1900 1900 1900 1900 1	0 0 (1 131 34897 6 420 <1 current 2 8 35 0.206 2066.0 current 15806 1387 594	 history 1 history 1	



OIL ANALYSIS REPORT



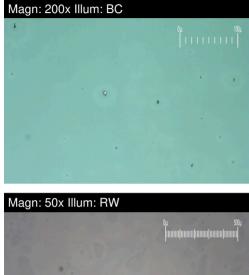
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1638 C



Machine Id [N617QX] BOMBARDIER CRJ700 N617QX

3 Hydraulic System Fluid SKYDROL LD-4 (--- GAL)





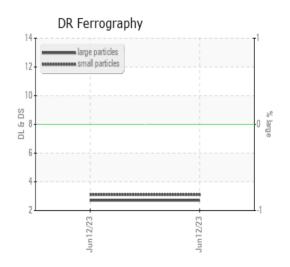
Magn: 100x Illum: RW



DR-FERROGRAP	PHY	method	limit/base	current	history 1	history 2
Large Particles		DR-Ferr*		2.7		
Small Particles		DR-Ferr*		3.1		
Total Particles		DR-Ferr*	>	5.8		
Large Particles Percentage	%	DR-Ferr*		0		
Severity Index		DR-Ferr*		1		
FERROGRAPHY		method	limit/base	current	history 1	history 2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		1		
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1		
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*				
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1		

WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



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