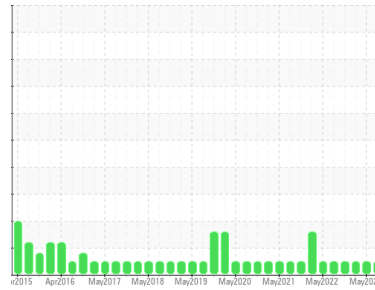




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**C051110 Steep Leg**

Component  
**Gearbox**  
Fluid

**PETRO CANADA PURITY FG SYN GEAR ISO 220 (10 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0731702</b>	WC0731739	WC
Sample Date	Client Info		<b>05 Aug 2023</b>	01 May 2023	31 Jan 2023
Machine Age	days	Client Info	<b>0</b>	0	0
Oil Age	days	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>20</b>	22	26
Iron	ppm	ASTM D5185(m) >200	<b>22</b>	38	44
Chromium	ppm	ASTM D5185(m) >15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m) >15	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185(m)	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m) >25	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m) >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185(m) >200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m) >25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m) >5	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m)	<b>2</b>	2	4
Phosphorus	ppm	ASTM D5185(m)	<b>457</b>	424	426
Zinc	ppm	ASTM D5185(m)	<b>10</b>	10	10
Sulfur	ppm	ASTM D5185(m)	<b>1119</b>	1052	1041
Lithium	ppm	ASTM D5185(m)	<b>1</b>	1	2

## CONTAMINANTS

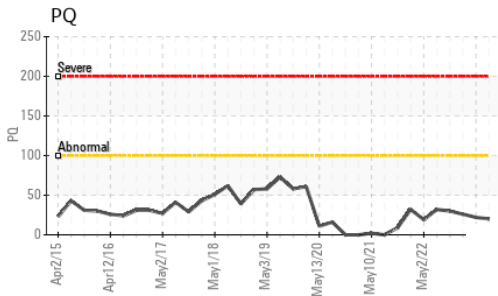
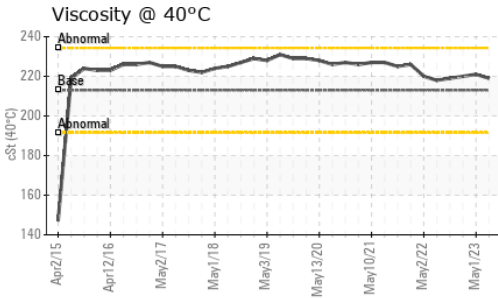
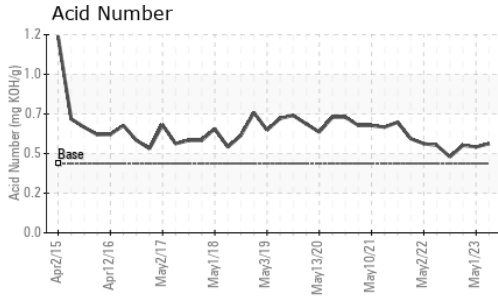
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	<b>36</b>	32	31
Sodium	ppm	ASTM D5185(m)	<b>&lt;1</b>	1	1
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	0	0

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.42	<b>0.54</b>	0.52	0.53



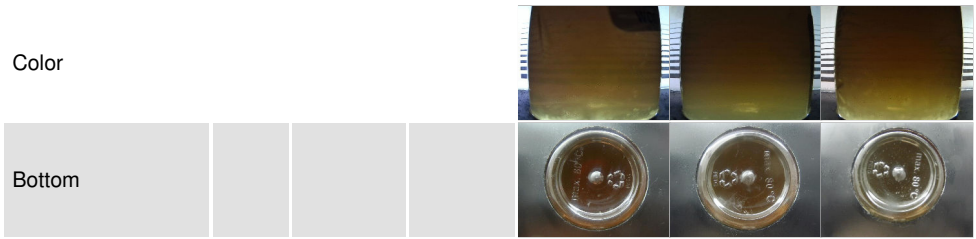
# OIL ANALYSIS REPORT



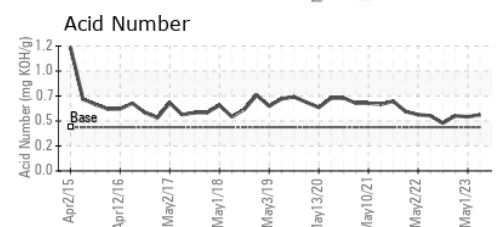
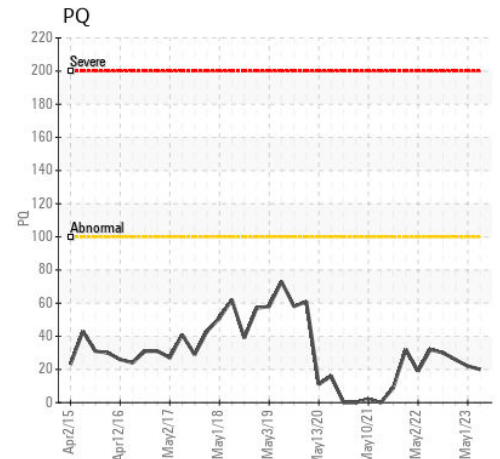
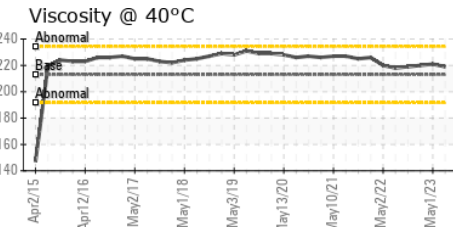
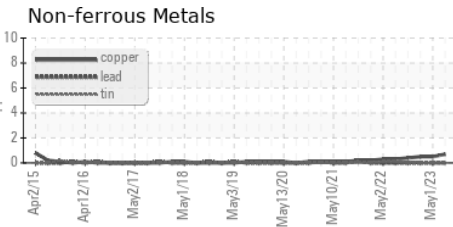
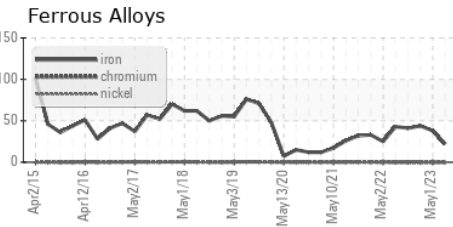
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	213	<b>219</b>	221	220

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0731702 **Received** : 09 Aug 2023  
**Lab Number** : 02574963 **Diagnosed** : 10 Aug 2023  
**Unique Number** : 5620014 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**INGREDION INC**  
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 F: (613)657-1955

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.