

# **OIL ANALYSIS REPORT**

### Sample Rating Trend

# DIRT

# KUBOTA X1140 MCP727

Component

**Diesel Engine** 

**DIESEL ENGINE OIL SAE 15W40 (--- GAL)** 

## DIAGNOSIS

#### Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### A Wear

Aluminum ppm levels are noted. All other component wear rates are normal.

#### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

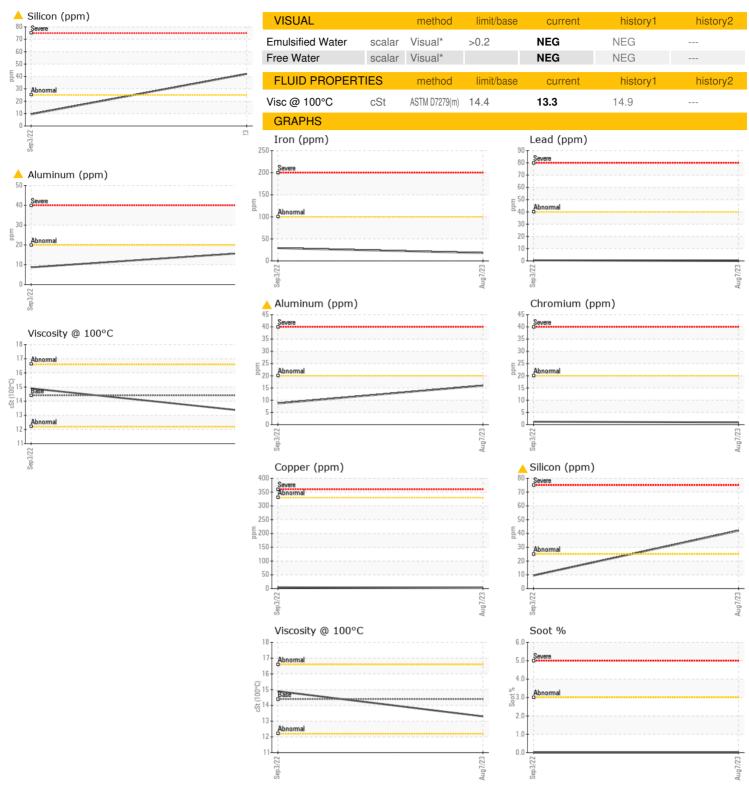
#### **Fluid Condition**

The oil is no longer serviceable due to the presence of contaminants.

			Sep.2022	Aug2023		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0835181	WC0695854	
Sample Date		Client Info		07 Aug 2023	03 Sep 2022	
Machine Age	hrs	Client Info		1139	847	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	N/A	
Sample Status				ABNORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	
Glycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	18	29	
Chromium	ppm	ASTM D5185(m)	>20	<1	1	
Nickel		ASTM D5185(m)	>4	<1	0	
Titanium	ppm	ASTM D5185(III) ASTM D5185(m)	<b>/</b> T	<1	<1	
Silver		ASTM D5185(m)	>3	0	0	
Aluminum	ppm	ASTM D5185(m)	>20	∆ 16	9	
Lead	ppm	\ /		-	<1	
	ppm	ASTM D5185(m)	>40	0		
Copper	ppm	ASTM D5185(m)	>330	2	5	
Tin	ppm	ASTM D5185(m)	>15	0	0	
Antimony	ppm	ASTM D5185(m)		0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	250	73	5	
Barium	ppm	ASTM D5185(m)	10	0	<1	
Molybdenum	ppm	ASTM D5185(m)	100	50	54	
Manganese	ppm	ASTM D5185(m)		<1	1	
Magnesium	ppm	ASTM D5185(m)	450	567	916	
Calcium	ppm	ASTM D5185(m)	3000	1810	1068	
Phosphorus	ppm	ASTM D5185(m)	1150	849	1042	
Zinc	ppm	ASTM D5185(m)	1350	955	1124	
Sulfur	ppm	ASTM D5185(m)	4250	2123	2575	
Lithium	ppm	ASTM D5185(m)		1	<1	
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	<b>42</b>	10	
Sodium	ppm	ASTM D5185(m)	>158	8	10	
Potassium	ppm	ASTM D5185(m)	>20	2	4	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0	0	
Nitration	Abs/cm	ASTM D7624*	>20	5.9	5.1	
Sulfation	Abs/.1mm	ASTM D7415*	>30	22.3	19.5	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*	>25	18.8	14.1	



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CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number Unique Number

Test Package : MOB 1

: 02575325

: WC0835181

: 5620376

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 11 Aug 2023 : 11 Aug 2023 Diagnosed Diagnostician : Kevin Marson

Agnico Eagle Canada 1350 Government Rd. W, MACASSA COMPLEX Kirkland Lake, ON CA P2N 3J1

Contact: Jay Gould Macassa Mobile UGP lanning@agnicoeagle.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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