



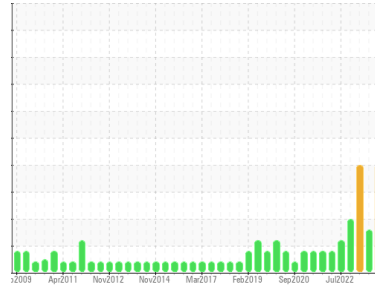
# PROBLEM SUMMARY

Sample Rating Trend

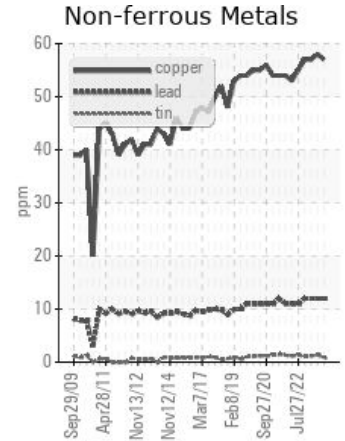
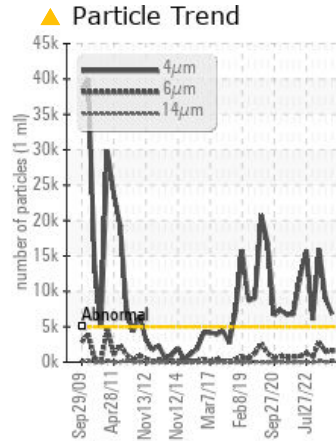
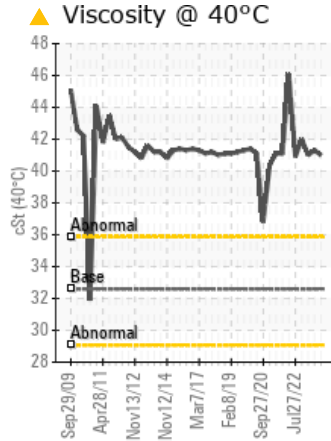
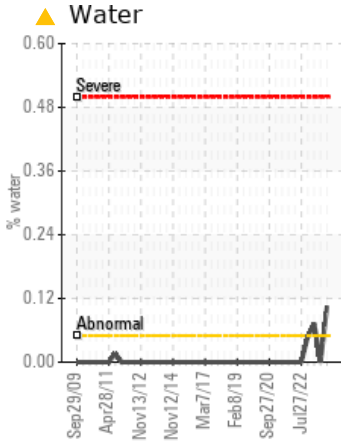
**WATER**



Area  
**[21912584]**  
 Machine Id  
**139-211 DUMPER #1**  
 Component  
**Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO32 (310 GAL)**



## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Water	%	ASTM D6304*	>0.05	<b>▲ 0.105</b>	---	▲ 0.073
ppm Water	ppm	ASTM D6304*	>500	<b>▲ 1055.0</b>	---	▲ 737.2
Particles >4µm		ASTM D7647	>5000	<b>▲ 6794</b>	▲ 9037	▲ 15909
Particles >6µm		ASTM D7647	>1300	<b>▲ 1577</b>	▲ 1468	▲ 2790
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 20/18/14</b>	▲ 20/18/12	▲ 21/19/14
Appearance	scalar	Visual*	NORML	<b>▲ MILKY</b>	NORML	▲ WGOIL
Emulsified Water	scalar	Visual*	>0.05	<b>▲ .2%</b>	NEG	NEG
Visc @ 40°C	cSt	ASTM D7279(m)	32.6	<b>▲ 41.0</b>	▲ 41.3	▲ 41.0

Customer Id: FLASTS  
 Sample No.: WC0840187  
 Lab Number: 02575359  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using IND 3 test kits,
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Water Access	---	---	?	We advise that you check for the source of water entry.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.
Filter Fluid	---	---	?	We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil.

## HISTORICAL DIAGNOSIS

### 31 Mar 2023 Diag: Kevin Marson

#### VISCOSITY



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 16 Mar 2023 Diag: Kevin Marson

#### WATER



We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). We recommend an early resample to monitor this condition. Oil cooler core leaching or motor piston wear is indicated. Water and ppm water and ppm water contamination levels are abnormal. Particles >4µm are abnormally high. Particles >6µm and oil cleanliness are abnormally high. There is a light concentration of water present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid.

view report



### 29 Nov 2022 Diag: Kevin Marson

#### CONTAMINANT



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



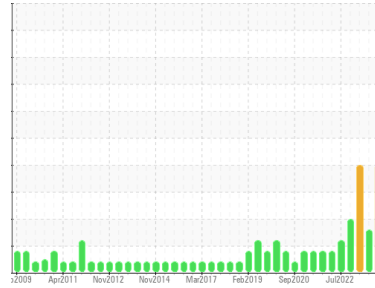


# OIL ANALYSIS REPORT

Sample Rating Trend

**WATER**

Area  
**[21912584]**  
 Machine Id  
**139-211 DUMPER #1**  
 Component  
**Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO32 (310 GAL)**



## DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

### Wear

Component wear rates appear to be normal (unconfirmed).

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil.

### Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0840187</b>	WC0799418	WC0782461
Sample Date	Client Info		<b>03 Aug 2023</b>	31 Mar 2023	16 Mar 2023
Machine Age	mths	Client Info	<b>0</b>	0	0
Oil Age	mths	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<b>16</b>	15	16
Chromium	ppm	ASTM D5185(m)	>20	<b>2</b>	2	2
Nickel	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>1</b>	1	1
Lead	ppm	ASTM D5185(m)	>20	<b>12</b>	12	12
Copper	ppm	ASTM D5185(m)	>20	<b>57</b>	58	57
Tin	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	1	1
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

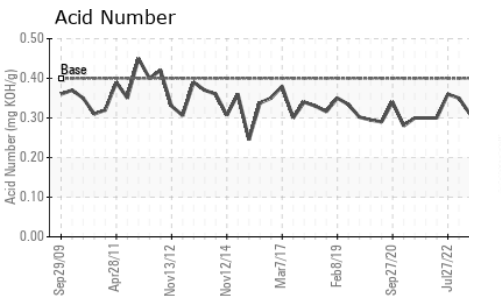
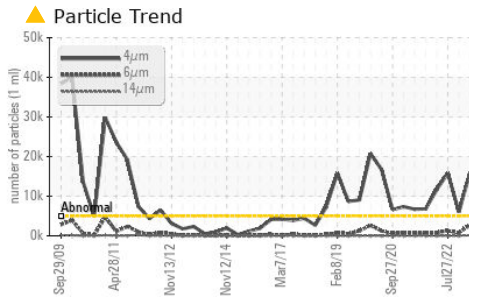
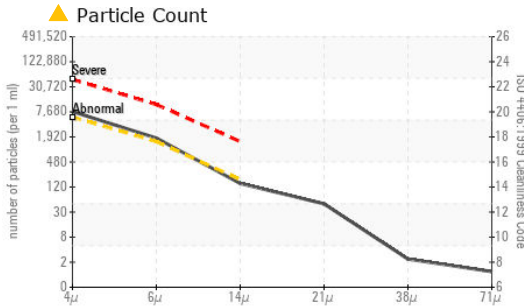
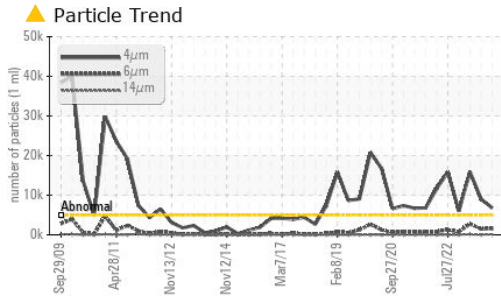
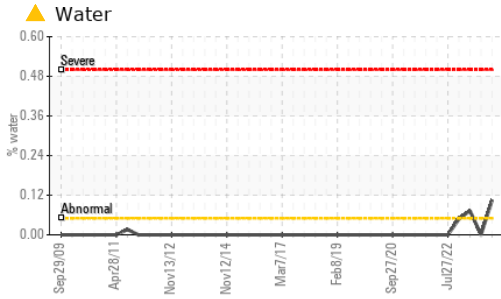
	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>1</b>	<1	<1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185(m)		<b>1</b>	<1	<1
Calcium	ppm	ASTM D5185(m)		<b>15</b>	14	15
Phosphorus	ppm	ASTM D5185(m)		<b>329</b>	337	340
Zinc	ppm	ASTM D5185(m)		<b>299</b>	296	300
Sulfur	ppm	ASTM D5185(m)		<b>2433</b>	2562	2520
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<b>3</b>	3	3
Sodium	ppm	ASTM D5185(m)		<b>1</b>	2	2
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	<1
Water	%	ASTM D6304*	>0.05	<b>▲ 0.105</b>	---	▲ 0.073
ppm Water	ppm	ASTM D6304*	>500	<b>▲ 1055.0</b>	---	▲ 737.2

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 6794</b>	▲ 9037	▲ 15909
Particles >6µm	ASTM D7647	>1300	<b>▲ 1577</b>	▲ 1468	▲ 2790
Particles >14µm	ASTM D7647	>160	<b>129</b>	38	143
Particles >21µm	ASTM D7647	>40	<b>42</b>	9	41
Particles >38µm	ASTM D7647	>10	<b>2</b>	0	2
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/18/14</b>	▲ 20/18/12	▲ 21/19/14

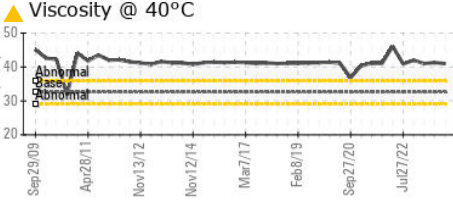
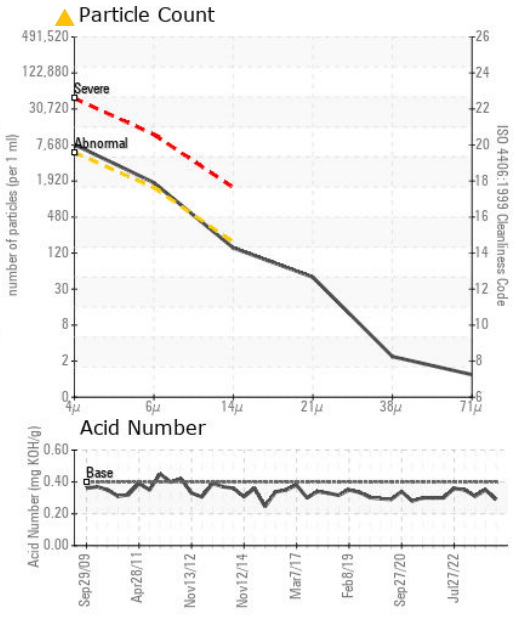
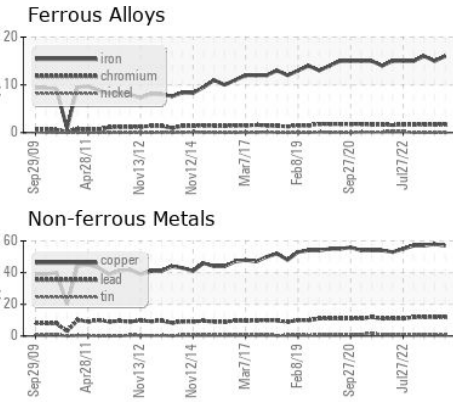


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.40	<b>0.29</b>	0.35	0.31
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>VLITE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>▲ MILKY</b>	NORML	<b>▲ WGOIL</b>
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>▲ .2%</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.6	<b>▲ 41.0</b>	▲ 41.3	▲ 41.0

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0840187  
**Lab Number** : 02575359  
**Unique Number** : 5620410  
**Test Package** : IND 2 ( Additional Tests: KF )

**Arauco Canada Limited**  
 151 Church Street  
 St. Stephen, NB  
 CA E3L 3A6  
 Contact: Jim Sears  
 Jim.Sears@arauco.com  
 T: (506)465-2858  
 F: (506)465-2831

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.