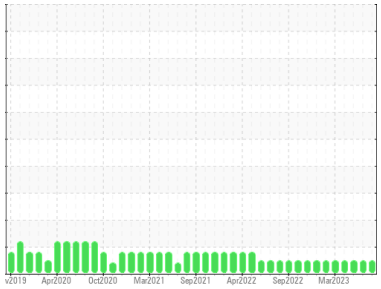
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Direct Strip Mill/Finishing
Machine Id
NL2 ROUGHER/EDGER LUBE OIL SYSTEM (DSC017) (S/N 1000016877)
Component
Gear Lube System
Fluid
ISO 680 (12000 LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0780839**	WC0813688	WC0780847
Sample Date		Client Info		**08 Aug 2023**	21 Jun 2023	15 May 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>150	**19**	18	18
Chromium	ppm	ASTM D5185(m)	>10	**<1**	<1	0
Nickel	ppm	ASTM D5185(m)	>10	**<1**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**<1**	0	0
Lead	ppm	ASTM D5185(m)	>100	**0**	0	0
Copper	ppm	ASTM D5185(m)	>50	**<1**	<1	0
Tin	ppm	ASTM D5185(m)	>10	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**1**	1	1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**<1**	<1	<1
Magnesium	ppm	ASTM D5185(m)		**0**	<1	0
Calcium	ppm	ASTM D5185(m)		**1**	1	0
Phosphorus	ppm	ASTM D5185(m)		**93**	98	112
Zinc	ppm	ASTM D5185(m)		**2**	2	<1
Sulfur	ppm	ASTM D5185(m)		**6953**	7342	7737
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**2**	<1	<1
Sodium	ppm	ASTM D5185(m)		**0**	<1	0
Potassium	ppm	ASTM D5185(m)	>20	**0**	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640000	**231250**	176130	206547
Particles >6µm		ASTM D7647	>160000	**35161**	36559	32143
Particles >14µm		ASTM D7647	>40000	**133**	197	171
Particles >21µm		ASTM D7647	>10000	**16**	26	21
Particles >38µm		ASTM D7647	>2500	**0**	0	0
Particles >71µm		ASTM D7647	>640	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>26/24/22	**25/22/14**	25/22/15	25/22/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**1.68**	1.96	1.84

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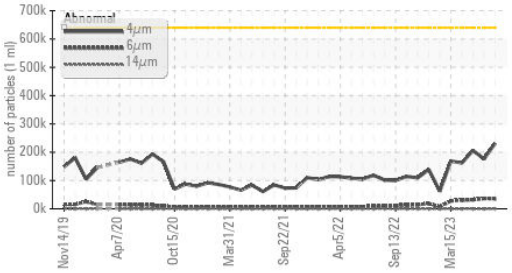
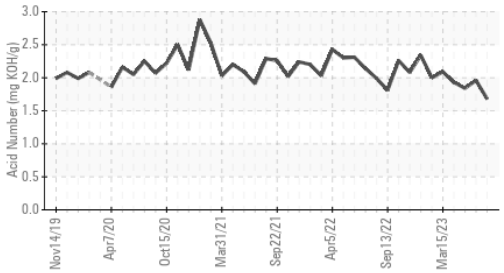
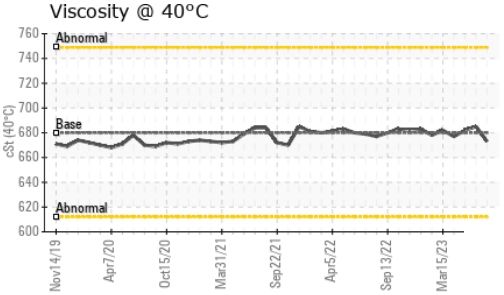
Particle Trend



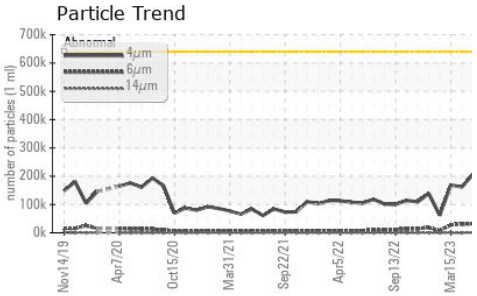
Acid Number



Viscosity @ 40°C



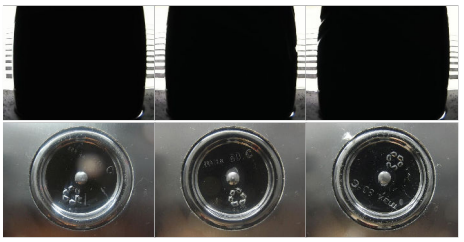
Particle Trend



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

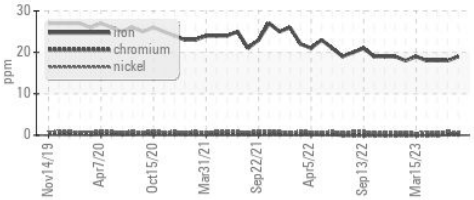
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	680	**673**	685	682

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

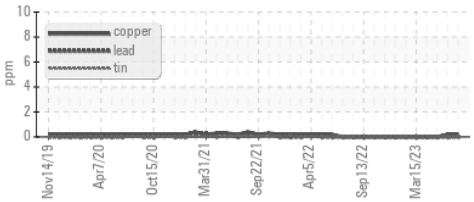


GRAPHS

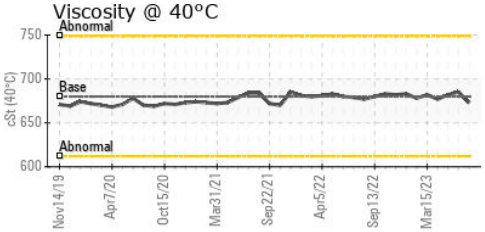
Ferrous Alloys



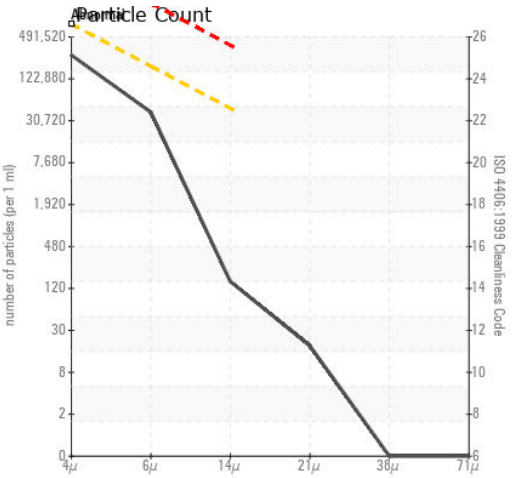
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0780839 **Received** : 11 Aug 2023
Lab Number : 02575462 **Diagnosed** : 14 Aug 2023
Unique Number : 5620513 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: TAN Man)

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SAULT STE MARIE, ON
CA P6C 1K8
Contact: Algoma Reliability
algomareliability@algoma.com
T: (705)206-1059
F: (705)945-3585

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.