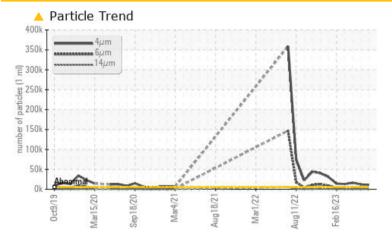


PROBLEM SUMMARY

Area Direct Strip Mill/Caster Machine Id TSC 460 BULK (S/N DSC 205)

New (Unused) Oil Fluid GEAR OIL ISO 460 (5000 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

This is the baseline readout on this new (unused) oil. The fluid is suitable for service. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.

PROBLEMATIC TEST RESULTS Sample Status ABNORMAL ABNORMAL ABNORMAL Particles >4µm ASTM D7647 >5000 **A** 10717 12291 ▲ 16320 Particles >6µm ASTM D7647 >1300 **2361** ▲ 3109 ▲ 4057 ISO 4406 (c) >19/17/14 🔺 21/18/14 🔺 21/19/15 🔺 21/19/15 **Oil Cleanliness**

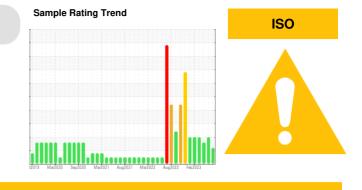
Customer Id: ALGSSM Sample No.: WC0780856 Lab Number: 02575474 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Resample			?	We recommend an early resample to monitor this condition.				
Alert			?	NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.				
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample.				

HISTORICAL DIAGNOSIS

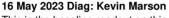


22 Jun 2023 Diag: Kevin Marson

This is the baseline readout on this new (unused) oil. The fluid is suitable for service. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.{not applicable} There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for service. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



view report



This is the baseline readout on this new (unused) oil. The fluid is suitable for service. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.{not applicable} There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for service. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

16 Mar 2023 Diag: Kevin Marson



This is the baseline readout on this new (unused) oil. The fluid is suitable for service. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.{not applicable} Oil Cleanliness are abnormally high. Particles >4 μ m are abnormally high. Particles >6 μ m are abnormally high. Particles >14 μ m are notably high. Particles >21 μ m are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for service. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Area **Direct Strip Mill/Caster** Machine Id **TSC 460 BULK (S/N DSC 205)** Component

New (Unused) Oil Fluid GEAR OIL ISO 460 (5000 LTR)

DIAGNOSIS

Recommendation

This is the baseline readout on this new (unused) oil. The fluid is suitable for service. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.

Wear

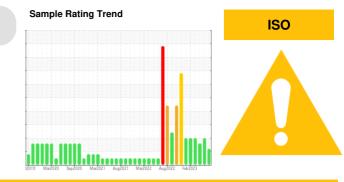
{not applicable}

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

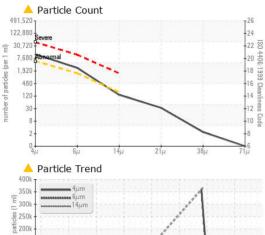
The AN level is acceptable for this fluid. The condition of the oil is suitable for service. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

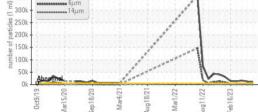


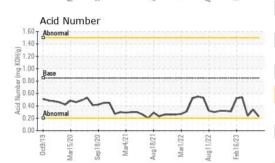
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0780856	WC0813652	WC0780802
Sample Date		Client Info		09 Aug 2023	22 Jun 2023	16 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>5	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)	>5	0	0	0
Aluminum	ppm	ASTM D5185(m)	>5	<1	0	0
Lead	ppm	ASTM D5185(m)	>5	0	0	<1
Copper	ppm	ASTM D5185(m)	>5	<1	<1	0
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
oddinidini	ppm			0	0	0
ADDITIVES	ppin	method	limit/base	current	history1	history2
	ppm		limit/base	-	-	-
ADDITIVES		method		current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	50	current 0	history1 <1	history2 <1
ADDITIVES Boron Barium	ppm ppm	method ASTM D5185(m) ASTM D5185(m)	50 15	Current O O O O O	history1 <1 0	history2 <1 0
ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15	current 0 0 0	history1 <1 0 0	history2 <1 0 0
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15	Current O O O O O	history1 <1 0 0 0	history2 <1 0 0 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50	current 0 0 0 0 0 0 1	history1 <1 0 0 0 0	history2 <1 0 0 0 0 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50 50	current 0 0 0 0 0 0 <1 <1	history1 <1 0 0 0 0 0 1	history2 <1 0 0 0 0 0 0 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50 50 350	Current 0 0 0 0 <1 <1 <1 278	history1 <1 0 0 0 0 0 1 283	history2 <1 0 0 0 0 0 0 325
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50 50 350 100	Current 0 0 0 0 <1 <1 278 2	history1 <1 0 0 0 0 0 1 283 2	history2 <1 0 0 0 0 0 0 0 325 1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50 50 350 100	Current 0 0 0 0 <1 <1 278 2 9262	history1 <1 0 0 0 0 0 1 283 2 9718	history2 <1 0 0 0 0 0 0 325 1 9905
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50 50 350 100 12500	Current 0 0 0 0 <1 <1 278 2 9262 <1	history1 <1 0 0 0 0 1 283 2 9718 <1	history2 <1 0 0 0 0 0 0 325 1 9905 <1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50 50 350 100 12500	current 0 0 0 0 1 278 2 9262 <1 current	history1 <1 0 1 283 2 9718 <1 history1	<1 0 <t< th=""></t<>
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	50 15 15 50 50 350 100 12500	current 0 0 0 0 0 1 <1 278 2 9262 <1 current 7	history1 <1 0 0 0 0 0 1 283 2 9718 <1 history1 6	<1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 325 1 9905 <1 history2 6
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	50 15 15 50 350 350 100 12500 limit/base >15	current 0 0 0 0 0 1 278 2 9262 <1 current 7 0	history1 <1 0 0 0 0 1 283 2 9718 <1 history1 6 0	<1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 325 1 9905 <1 history2 6 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m)	50 15 15 50 50 350 100 12500 Imit/base >15 >20	current 0 0 0 0 0 1 278 2 9262 <1 current 7 0 0 0	history1 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 1 283 2 9718 <1 history1 6 0 0	<1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 325 1 9905 <1 history2 6 0 0
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m)	50 15 15 50 50 350 100 12500 Imit/base >15 >20	current 0 0 0 0 0 1 278 2 9262 <1 current 7 0 0 0	history1 <1 0 0 0 0 1 283 2 9718 <1 history1 6 0 0 0 history1	<1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 325 1 9905 <1 history2 6 0 0 0 history2

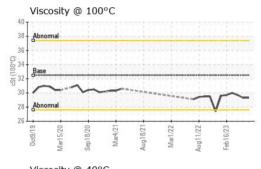


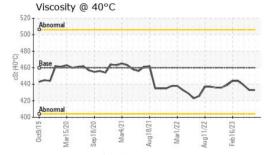
OIL ANALYSIS REPORT







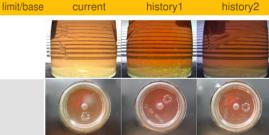




FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	10717	1 2291	1 6320
Particles >6µm		ASTM D7647	>1300	A 2361	A 3109	4 057
Particles >14µm		ASTM D7647	>160	121	A 214	1 85
Particles >21µm		ASTM D7647	>40	29	▲ 66	39
Particles >38µm		ASTM D7647	>10	2	8	3
Particles >71µm		ASTM D7647	>3	0	4	2
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 21/18/14	🔺 21/19/15	1/19/15
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		2.7	2.8	2.6
Acid Number (AN)	mg KOH/g	ASTM D974*	0.85	0.23	0.34	0.24
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*		NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	433	433	439
Visc @ 100°C	cSt	ASTM D7279(m)	32.5	29.3	29.3	29.7
Viscosity Index (VI)	Scale	ASTM D2270*	103	95	95	96
SAMPLE IMAGES		method	limit/base	current	history1	history2

Color

Bottom



: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 ALGOMA STEEL INC. - STORES DEPT. Laboratory CALA Sample No. : WC0780856 Received : 11 Aug 2023 301 WALLACE TERRACE Lab Number : 02575474 Diagnosed : 14 Aug 2023 SAULT STE MARIE, ON ISO 17025:2017 Unique Number : 5620525 Accredited Diagnostician : Kevin Marson CA P6C 1K8 Laboratory Test Package : IND 2 (Additional Tests: FT-IR, ICP-NewOil, KV100, VI) Contact: Algoma Reliability To discuss this sample report, contact Customer Service at 1-800-268-2131. algomareliability@algoma.com Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (705)206-1059 Validity of results and interpretation are based on the sample and information as supplied. F: (705)945-3585

Contact/Location: Maintenance Technology - Algoma Reliability - ALGSSM