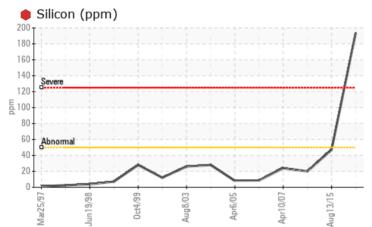


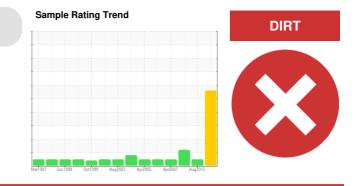
PROBLEM SUMMARY

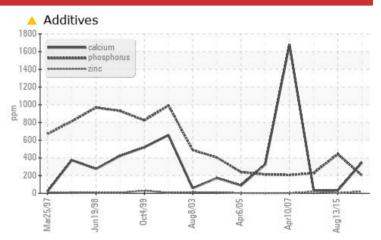
DORRIS 20:1 #7 SCREW (S/N 525607)

Reduction Gear Fluid MOBIL MOBILGEAR SHC 220 (9 LTR)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for topup/fill. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	NORMAL	ABNORMAL		
Calcium	ppm	ASTM D5185(m)		A 348	30	34		
Phosphorus	ppm	ASTM D5185(m)		<u> </u>	442	228		
Silicon	maa	ASTM D5185(m)	>50	1 94	47	20		

Customer Id: REIBLI Sample No.: WC0750560 Lab Number: 02575477 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				
Resample			?	We recommend an early resample to monitor this condition.				
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.				
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.				
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.				
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				

HISTORICAL DIAGNOSIS

13 Aug 2015 Diag: Wes Davis



NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



VISUAL METAL



06 Dec 2007 Diag:

We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend an early resample to monitor this condition. Moderate concentration of visible metal present. There is no indication of any contamination in the component. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

10 Apr 2007 Diag:

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The condition of the oil is acceptable for the time in service.







OIL ANALYSIS REPORT

DORRIS 20:1 #7 SCREW (S/N 525607)

Reduction Gear Fluid MOBIL MOBILGEAR SHC 220 (9 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

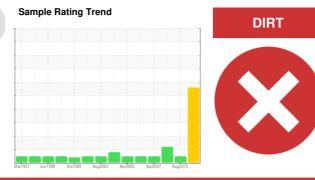
All component wear rates are normal.

Contamination

Calcium and/or magnesium levels higher than normal indicating possible lime contamination, advise investigate. High concentration of dirt present in the oil.

Fluid Condition

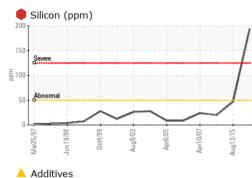
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

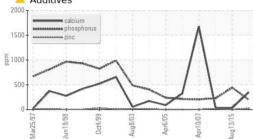


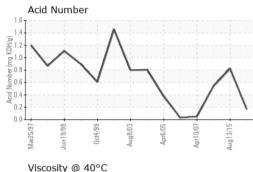
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0750560	WC938373	WC753511
Sample Date		Client Info		09 Aug 2023	13 Aug 2015	06 Dec 2007
Machine Age	hrs	Client Info		0	31929	1024
Oil Age	hrs	Client Info		0	1500	1024
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				SEVERE	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		10	19	146
Iron	ppm	ASTM D5185(m)	>150	57	19	72
Chromium	ppm	ASTM D5185(m)	>10	1	<1	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	0	<1
Copper	ppm	ASTM D5185(m)	>50	2	<1	2
Tin	ppm	ASTM D5185(m)	>10	0	0	<1
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		2	1	4
Barium	ppm	ASTM D5185(m)		0	0	<1
Molybdenum	ppm	ASTM D5185(m)		0	0	<1
Manganese	ppm	ASTM D5185(m)		1	<1	<1
Magnesium	ppm	ASTM D5185(m)		10	<1	8
Calcium	ppm	ASTM D5185(m)		<mark>/</mark> 348	30	34
Phosphorus	ppm	ASTM D5185(m)		<u> </u>	442	228
Zinc	ppm	ASTM D5185(m)		21	2	18
Sulfur	ppm	ASTM D5185(m)		3116	1920	4010
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	🛑 194	47	20
Sodium	ppm	ASTM D5185(m)		0	0	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.17	0.824	0.540



OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	LIGHT	VLITE	🔺 MODER
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	219	208	210
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						0
PrtFilter				no image	no image	

