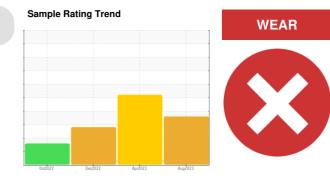


# **PROBLEM SUMMARY**

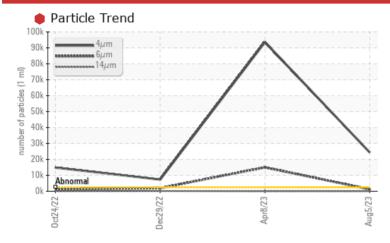
Steering Gears **Steering Gear Port** 

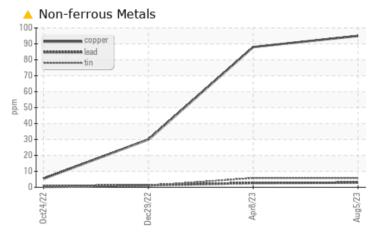
**Rear Left Steering** 

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)



### COMPONENT CONDITION SUMMARY





### **RECOMMENDATION**

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS											
Sample Status				SEVERE	SEVERE	ABNORMAL					
Copper	ppm	ASTM D5185(m)	>50	<u> </u>	<b>▲</b> 88	<b>△</b> 30					
Tin	ppm	ASTM D5185(m)	>5	<u>^</u> 6	<u>6</u>	1					
Particles >4µm		ASTM D7647	>2500	<b>24383</b>	93616	<b>▲</b> 7359					
Particles >6µm		ASTM D7647	>640	<u> </u>	15010	<b>1</b> 939					
Oil Cleanliness		ISO 4406 (c)	>18/16/13	<b>22/17/12</b>	<b>4</b> 24/21/12	<b>2</b> 0/18/15					

Customer Id: VMASSEY **Sample No.:** WC0810850 Lab Number: 02575996 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

#### **RECOMMENDED ACTIONS** Action **Status** Date Done By Description Resample ? Resample in 30-45 days to monitor this situation. The air breather requires service. If unrated, we recommend that you replace with a **Check Breathers** suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. ? Check Seals Check seals and/or filters for points of contaminant entry.

### HISTORICAL DIAGNOSIS

### 08 Apr 2023 Diag: Kevin Marson

ISO

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Copper and tin ppm levels are abnormal. There is a high amount of silt (particulates < 14 microns in size) present in the fluid. The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



### 29 Dec 2022 Diag: Kevin Marson

WEAR



The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Copper ppm levels are noted. All other component wear rates are normal. Oil Cleanliness are abnormally high. Particles >14µm are abnormally high. Particles >6µm are abnormally high. Particles >21µm are notably high. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



### 24 Oct 2022 Diag: Wes Davis

ISO



The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are notably high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The fluid is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



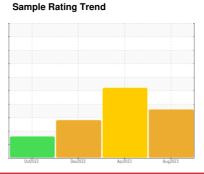


# **OIL ANALYSIS REPORT**

Steering Gears **Steering Gear Port** 

**Rear Left Steering** 

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)





### DIAGNOSIS

### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.

#### Wear

Copper and tin ppm levels are abnormal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the fluid.

### **Fluid Condition**

The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

IYDRAULIC OIL (-	GAL)	0ct202	2 Dec2022	Apr2023 A	ug2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number Sample Date Machine Age Oil Age Oil Changed	hrs hrs	Client Info Client Info Client Info Client Info Client Info		WC0810850 05 Aug 2023 0 0 Oil Added	WC0763478 08 Apr 2023 0 0 N/A	WC0763489 29 Dec 2022 0 0 Oil Added
Sample Status				SEVERE	SEVERE	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>50	2	3	2
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>5	<1	<1	0
Lead	ppm	ASTM D5185(m)	>10	3	3	1
Copper	ppm	ASTM D5185(m)	>50	<u> </u>	<u>^</u> 88	<b>△</b> 30
Tin	ppm	ASTM D5185(m)	>5	<u>^</u> 6	<u>^</u> 6	1
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	0
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	1	0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	100	96	100	101
Phosphorus	ppm	ASTM D5185(m)	670	704	719	703
Zinc	ppm	ASTM D5185(m)	850	850	843	845
Sulfur	ppm	ASTM D5185(m)	1600	1631	1695	1593
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	8	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	<b>24383</b>	93616	<b>▲</b> 7359
Particles >6µm		ASTM D7647	>640	<u> </u>	15010	<u>1939</u>
Particles >14μm		ASTM D7647	>80	23	21	<b>▲</b> 168
Particles >21µm		ASTM D7647	>20	4	4	<b>4</b> 0
Particles >38μm		ASTM D7647	>4	0	0	2
Particles >71μm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	22/17/12	<b>2</b> 4/21/12	<u>^</u> 20/18/15
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.71	0.74	0.86



## **OIL ANALYSIS REPORT**

