

PROBLEM SUMMARY

Area BOF/DESULF Machine Id D Desulph Tilt Car South drive Gearbox Component

Gearbox Fluid ESSO SPARTAN EP 220 (45 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS								
Sample Status				ATTENTION	NORMAL	NORMAL		
Iron	ppm	ASTM D5185(m)	>200	🔺 183	41	133		

Customer Id: LEWBOSC Sample No.: WC0850088 Lab Number: 02576229 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

26 Oct 2022 Diag: Kevin Marson



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

18 Jul 2019 Diag: Wes Davis



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is

acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report



21 Apr 2019 Diag: Bill Quesnel

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.PQ levels are severe. Iron ppm levels are abnormal. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





Report Id: LEWBOSC [WCAMIS] 02576229 (Generated: 08/21/2023 10:27:08) Rev: 1



OIL ANALYSIS REPORT

Area BOF/DESULF Machine Id Desulph Tilt Car South drive Gearbox

Gearbox

ESSO SPARTAN EP 220 (45 GAL)

DIAGNOSIS

A Recommendation

Resample at the next service interval to monitor.

🔺 Wear

Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0850088	WC0756728	WC0372657
Sample Date		Client Info		16 Aug 2023	26 Oct 2022	18 Jul 2019
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>DFLT	61	26	42
Iron	ppm	ASTM D5185(m)	>200	<u> </u>	41	133
Chromium	ppm	ASTM D5185(m)	>15	1	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	0	<1
Copper	ppm	ASTM D5185(m)	>200	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	.5	4	3	4
Barium	ppm	ASTM D5185(m)		1	0	2
Molybdenum	ppm	ASTM D5185(m)	0	<1	<1	<1
Manganese	ppm	ASTM D5185(m)		1	<1	1
Magnesium	ppm	ASTM D5185(m)	0	<1	1	1
Calcium	ppm	ASTM D5185(m)	1.7	5	6	16
Phosphorus	ppm	ASTM D5185(m)	250	271	318	266
Zinc	ppm	ASTM D5185(m)	.3	9	7	9
Sulfur	ppm	ASTM D5185(m)		9428	9353	10084
Lithium	ppm	ASTM D5185(m)		<1	<1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	4	4	4
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		160582	162533	283469
Particles >6µm		ASTM D7647	>10240000	143558	83286	152071
Particles >14µm		ASTM D7647	>10240000	72326	2977	2575
Particles >21µm		ASTM D7647	>2560000	34969	580	202
Particles >38µm		ASTM D7647	>640000	1751	19	1
Particles >71µm		ASTM D7647	>160000	65	2	0
Oil Cleanliness		ISO 4406 (c)	>/30/30	25/24/23	25/24/19	25/24/19



OIL ANALYSIS REPORT

Color

Bottom







FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.75	0.50	0.43	0.400
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	NONE	LIGHT
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	VLITE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	VLITE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>5	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	233	232	233
SAMPLE IMAGES		method	limit/base	current	history1	history2





Submitted By: Bob Melanson

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