

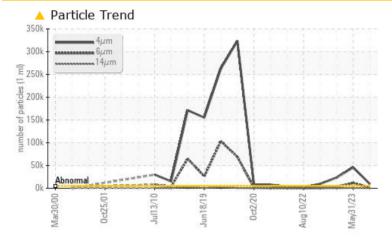
PROBLEM SUMMARY

PUMPHOUSE/HOOD COOLING PUMPS Machine Id C - Hood Cooling 1 Electric Pump IB

Lube System

PETRO CANADA HYDREX AW 100 (1 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ATTENTION	SEVERE	ABNORMAL		
Particles >4µm	ASTM D7647	>5000	<u> </u>	4 5888	A 23388		
Particles >6µm	ASTM D7647	>1300	A 1333	1 1777	A 2665		
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	• 23/21/17	2 2/19/13		

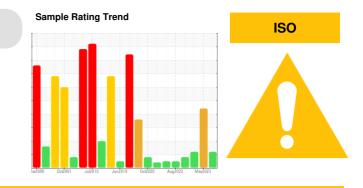
Customer Id: LEWBOSC Sample No.: WC0850125 Lab Number: 02576244 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		

HISTORICAL DIAGNOSIS



31 May 2023 Diag: Bill Quesnel

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



view report

27 Jan 2023 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. Particles >4 μ m are abnormally high. Particles >6 μ m and oil cleanliness are abnormally high. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



13 Dec 2022 Diag: Kevin Marson

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







Area **PUMPHOUSE/HOOD COOLING PUMPS** Machine Id **C - Hood Cooling 1 Electric Pump IB** Component

Lube System

PETRO CANADA HYDREX AW 100 (1 GAL)

DIAGNOSIS

A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

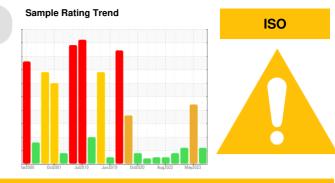
All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

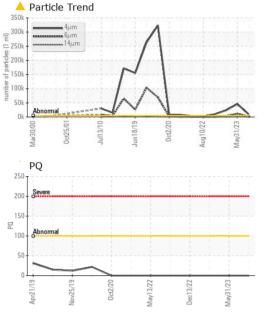
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

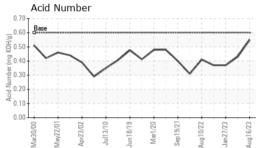


SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0850125	WC0824411	WC0785672
Sample Date		Client Info		16 Aug 2023	31 May 2023	27 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	SEVERE	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>DFLT	0	0	0
Iron	ppm	ASTM D5185(m)	>20	23	24	4
Chromium	ppm	ASTM D5185(m)	>20	<1	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	<1
Lead	ppm	ASTM D5185(m)		4	3	<1
Copper	ppm	ASTM D5185(m)	>20	4	3	<1
Tin	ppm	ASTM D5185(m)		0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium		ASTM D5185(m)		0	0	0
	ppm	× 7		-	-	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	0	<1
Barium	ppm	ASTM D5185(m)	0	2	2	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	<1	<1	0
Magnesium	ppm	ASTM D5185(m)	0	<1	0	<1
Calcium	ppm	ASTM D5185(m)	50	42	43	52
Phosphorus	ppm	ASTM D5185(m)	330	344	354	366
Zinc	ppm	ASTM D5185(m)	430	383	363	425
Sulfur	ppm	ASTM D5185(m)	760	3006	3226	2562
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	3	3	3
Sodium	ppm	ASTM D5185(m)		<1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	4 9539	45888	A 23388
Particles >6µm		ASTM D7647	>1300	<u> </u>	1 1777	▲ 2665
Particles >14µm		ASTM D7647	>160	114	▲ 748	67
Particles >21µm		ASTM D7647		35	1 24	19
Particles >38µm		ASTM D7647	>10	1	1	1
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 20/18/14	23/21/17	▲ 22/19/13
		100 (0)	210/11/14			



OIL ANALYSIS REPORT





FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.55	0.43	0.37
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	VLITE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>5	NEG	.5%	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	101	102	102	91.6
SAMPLE IMAGES		method	limit/base	current	history1	history2



Bottom



