

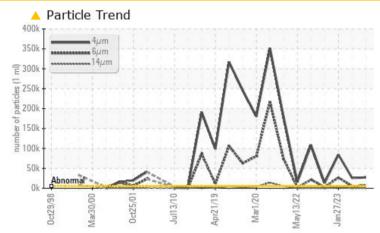
# **PROBLEM SUMMARY**

#### Area **PUMPHOUSE/HOOD COOLING PUMPS** Machine Id **C - Hood Cooling 1 Electric Pump OB** Component

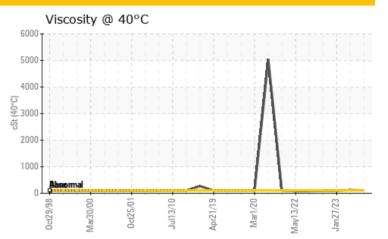
Lube System

## PETRO CANADA HYDREX AW 100 (1 GAL)

## COMPONENT CONDITION SUMMARY







#### RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	SEVERE					
Particles >4µm	ASTM D7647	>5000	<u> </u>	<u> </u>	84594					
Particles >6µm	ASTM D7647	>1300	<u> </u>	▲ 5385	<b>e</b> 26739					
Particles >14µm	ASTM D7647	>160	<u> </u>	<b>A</b> 285	2509					
Particles >21µm	ASTM D7647	>40	<u> </u>	<u> </u>	<b>•</b> 795					
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	<u> </u>	• 24/22/19					

Customer Id: LEWBOSC Sample No.: WC0850126 Lab Number: 02576245 Test Package: IND 2



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RECOMMENDED	ACTIONS			
Action	Status	Date	Done By	Description
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample			?	We recommend an early resample to monitor this condition.
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

#### **HISTORICAL DIAGNOSIS**



ISO

### 31 May 2023 Diag: Bill Quesnel

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The viscosity of the oil is higher than normal, possibly indicating the addition of a heavier grade of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

27 Jan 2023 Diag: Kevin Marson We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter

service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >38µm are abnormally high. The





## system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable



#### 13 Dec 2022 Diag: Kevin Marson

levels.

We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for topup/fill. We recommend an early resample to monitor this condition.All component wear rates are normal. Particles >4 $\mu$ m are abnormally high. Particles >6 $\mu$ m and oil cleanliness are abnormally high. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





PQ

Iron

Nickel

Silver

Lead

Tin

Boron

Zinc

Sulfur

**Oil Cleanliness** 

## PUMPHOUSE/HOOD COOLING PUMPS C - Hood Cooling 1 Electric Pump OB Component

Lube System

PETRO CANADA HYDREX AW 100 (1 GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

### Wear

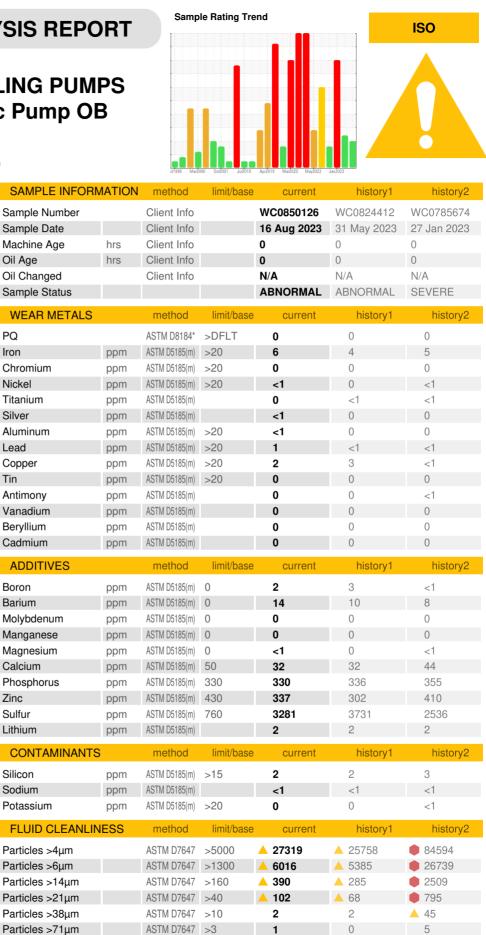
All component wear rates are normal.

### Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

#### Fluid Condition

The oil viscosity is higher than typical. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



ISO 4406 (c) >19/17/14

22/20/16

24/22/19

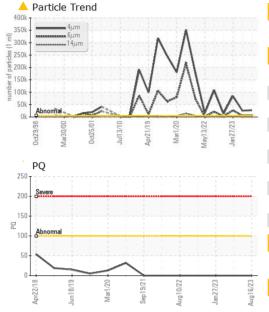
22/20/15

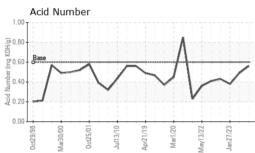


# **OIL ANALYSIS REPORT**

Color

Bottom





FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.56	0.49	0.38
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	VLITE	VLITE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>5	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT		method	limit/base	current	history1	history2
		method	iiiiii/base	Current	Thistory	TIStory2
Visc @ 40°C	cSt	ASTM D7279(m)	101	113	<b>1</b> 24	93.5
SAMPLE IMAGES		method	limit/base	current	history1	history2

