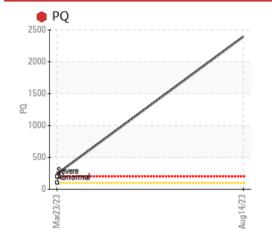
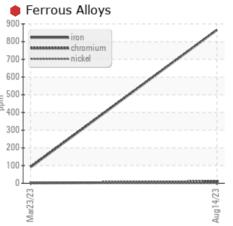
PROBLEM SUMMARY

Area [89337] Machine Id SCAN 3 Component Gearbox Fluid PETRO CANADA 220 (6 LTR)

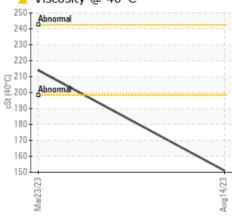
COMPONENT CONDITION SUMMARY







WEAR



RECOMMENDATION

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

PROBLEMATIC T	EST RE	SULTS				
Sample Status				SEVERE	ABNORMAL	
PQ		ASTM D8184*		e 2393	239	
Iron	ppm	ASTM D5185(m)	>200	866	91	
Chromium	ppm	ASTM D5185(m)	>10	<u> </u>	<1	
White Metal	scalar	Visual*	NONE	🔺 MODER	🔺 LIGHT	
Visc @ 40°C	cSt	ASTM D7279(m)		🔺 151	214	

Sample Rating Trend

PrtFilter

Customer Id: GRA685CAM Sample No.: WC0829262 Lab Number: 02576274 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u> no image

RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description	
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.	
Resample			?	We recommend an early resample to monitor this condition.	
Information Required			?	Please specify the component make and model with your next sample.	
Check For Visual Metal			?	We advise that you check for visible metal particles in the oil.	

HISTORICAL DIAGNOSIS

VISUAL METAL

23 Mar 2023 Diag: Kevin Marson

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.Moderate concentration of visible metal present. Gear wear is indicated. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

 \mathbf{X}



DIAGNOSIS

Recommendation

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

🛡 Wear

Iron ppm levels are severe. PQ PQ levels are severe. Chromium ppm levels are abnormal. Moderate concentration of visible metal present. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.

Contamination

There is no indication of any contamination in the oil.

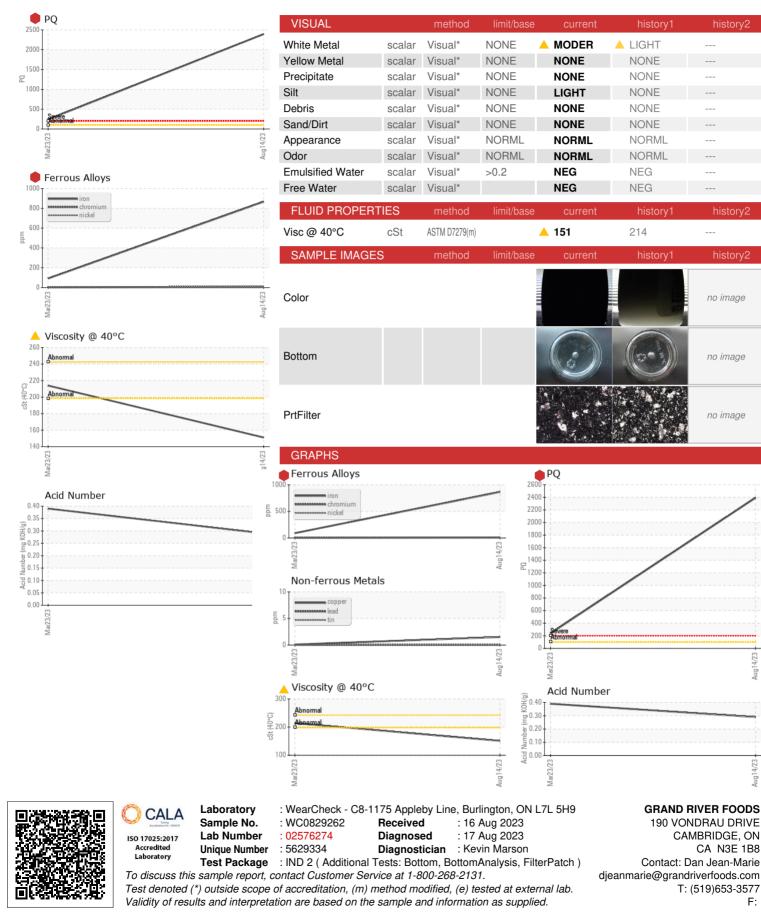
Fluid Condition

Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Sample Number Client Info WC0829262 WC0789520 Sample Date Client Info 14 Aug 2023 23 Mar 2023 Machine Age mths Client Info 0 0 Oil Age mths Client Info 7 2 Oil Changed Client Info Not Changd N/A Sample Status Imathy ASTM D5185(m) 2393 239 PQ ASTM D5185(m)<	story2
Sample Date Client Info 14 Aug 2023 23 Mar 2023 Machine Age mths Client Info 0 0 Oil Age mths Client Info 7 2 Oil Changed Client Info Not Changd N/A Sample Status Imathy SEVERE ABNORMAL WEAR METALS method Imit/base current history1 history1 PQ ASTM D5185(m) >200 8666 91 Chromium ppm ASTM D5185(m) >200 8666 91 Nickel ppm ASTM D5185(m) >10 <1 Nickel ppm ASTM D5185(m) >10 <1 Aluminum ppm ASTM D5185(m) >25 <1 0 Copper ppm ASTM D5185(m) >50 0 Antimony ppm <th></th>	
Machine Age mths Client Info 0 0 Oil Age mths Client Info 7 2 Oil Changed Client Info Not Changd N/A Sample Status Image Image Quirent History1 History1 History1 PQ ASTM D8184' 2393 239 Iron ppm ASTM D5185(m) >200 8666 91 Nickel ppm ASTM D5185(m) >10 <10	
Oil Age mths Client Info 7 2 Oil Changed Client Info Not Changd N/A Sample Status Imit Info SEVERE ABNORMAL WEAR METALS method limit/base current history1 history1 PQ ASTM D5185(m) >200 866 91 Chromium ppm ASTM D5185(m) >10 -11 Nickel ppm ASTM D5185(m) >10 -11 Nickel ppm ASTM D5185(m) >10 -11 Aluminum ppm ASTM D5185(m) >20 0 0 Lead ppm ASTM D5185(m) >20 2 -1 Tin ppm ASTM D5185(m) >20 2 Antimony ppm ASTM D5185(m) 0 0 Copper ppm ASTM D5185(m) <	
Oil Changed Sample Status Client Info Not Changd SEVERE N/A WEAR METALS method limit/base current history1 history1 PQ ASTM D8184' 2393 239 Iron ppm ASTM D8185(m) >200 866 91 Nickel ppm ASTM D5185(m) >10 <10	
Sample Status method limit/base current history1 history1 PQ ASTM D8184' 2393 239 Iron ppm ASTM D8185(m) >200 866 91 Chromium ppm ASTM D5185(m) >10 10 <1	
WEAR METALS method limit/base current history1 history1 PQ ASTM D8184* ● 2393 239 Iron ppm ASTM D5185(m) >200 ● 866 91 Chromium ppm ASTM D5185(m) >10 ▲ 10 <1	
PQ ASTM D8184* 2393 239 Iron ppm ASTM D5185(m) >200 8666 91 Chromium ppm ASTM D5185(m) >10 <10	
Iron ppm ASTM D5185(m) >200 866 91 Chromium ppm ASTM D5185(m) >10 <10 <1 Nickel ppm ASTM D5185(m) >10 <1 <1 Titanium ppm ASTM D5185(m) 0 0 Silver ppm ASTM D5185(m) >25 <1 0 Aluminum ppm ASTM D5185(m) >250 0 0 Lead ppm ASTM D5185(m) >200 2 <1 Copper ppm ASTM D5185(m) >10 0 0 Antimony ppm ASTM D5185(m) >10 0 0	story2
Chromium ppm ASTM D5185(m) >10 10 <11 Nickel ppm ASTM D5185(m) >10 <1	
Chromium ppm ASTM D5185(m) >10 ▲ 10 <1 Nickel ppm ASTM D5185(m) >10 <1	
Nickel ppm ASTM D5185(m) >10 <1 <1 <	
Titanium ppm ASTM D5185(m) 0 0 Silver ppm ASTM D5185(m) >25 <1	
Silver ppm ASTM D5185(m) 0 0 Aluminum ppm ASTM D5185(m) >25 <1	
Aluminum ppm ASTM D5185(m) >25 <1	
Lead ppm ASTM D5185(m) >50 0 0 Copper ppm ASTM D5185(m) >200 2 <1	
Copper ppm ASTM D5185(m) >200 2 <1 Tin ppm ASTM D5185(m) >10 0 0 Antimony ppm ASTM D5185(m) >5 0 <1	
Tin ppm ASTM D5185(m) >10 0 0 Antimony ppm ASTM D5185(m) >5 0 <1	
Antimony ppm ASTM D5185(m) >5 0 <1 Vanadium ppm ASTM D5185(m) 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history1 Boron ppm ASTM D5185(m) 1 2 Barium ppm ASTM D5185(m) 0 0 Molybdenum ppm ASTM D5185(m) 0 0 Maganese ppm ASTM D5185(m) 8 <1	
Vanadium ppm ASTM D5185(m) 0 0 Beryllium ppm ASTM D5185(m) 0 0 Cadmium ppm ASTM D5185(m) 0 0 ADDITIVES method limit/base current history1 his Boron ppm ASTM D5185(m) 1 2 Barium ppm ASTM D5185(m) 0 0 Molybdenum ppm ASTM D5185(m) 0 0 Manganese ppm ASTM D5185(m) 6 4 Magnesium ppm ASTM D5185(m) 215 497 Phosphorus ppm ASTM D5185(m) 6 4	
Beryllium ppm ASTM D5185(m) 0 0 Cadmium ppm ASTM D5185(m) 0 0 ADDITIVES method limit/base current history1 his Boron ppm ASTM D5185(m) 1 2 Barium ppm ASTM D5185(m) 0 0 Molybdenum ppm ASTM D5185(m) 0 0 Manganese ppm ASTM D5185(m) 8 <1 Magnesium ppm ASTM D5185(m) 21 <1 Phosphorus ppm ASTM D5185(m) 211 <11 Sulfur ppm ASTM D5185(m) 215 497	
ADDITIVES method limit/base current history1 history1 Boron ppm ASTM D5185(m) 1 2 Barium ppm ASTM D5185(m) 0 0 Molybdenum ppm ASTM D5185(m) 0 0 Manganese ppm ASTM D5185(m) 8 <1	
Boron ppm ASTM D5185(m) 1 2 Barium ppm ASTM D5185(m) 0 0 Molybdenum ppm ASTM D5185(m) 0 0 Manganese ppm ASTM D5185(m) 0 0 Magnesium ppm ASTM D5185(m) 8 <1	
Barium ppm ASTM D5185(m) 0 0 Molybdenum ppm ASTM D5185(m) 0 0 Manganese ppm ASTM D5185(m) 8 <1 Magnesium ppm ASTM D5185(m) <1 <1 Calcium ppm ASTM D5185(m) <1 <1 Phosphorus ppm ASTM D5185(m) 2 1 Zinc ppm ASTM D5185(m) 6 4 Sulfur ppm ASTM D5185(m) 709 769	story2
Barium ppm ASTM D5185(m) 0 Molybdenum ppm ASTM D5185(m) 0 0 Manganese ppm ASTM D5185(m) 8 <1	
Molybdenum ppm ASTM D5185(m) 0 0 Manganese ppm ASTM D5185(m) 8 <1 Magnesium ppm ASTM D5185(m) <1 <1 Calcium ppm ASTM D5185(m) 21 1 Phosphorus ppm ASTM D5185(m) 215 497 Zinc ppm ASTM D5185(m) 6 4 Sulfur ppm ASTM D5185(m) 709 769	
Manganese ppm ASTM D5185(m) 8 <1 Magnesium ppm ASTM D5185(m) <1	
Magnesium ppm ASTM D5185(m) <1 <1 Calcium ppm ASTM D5185(m) 2 1 Phosphorus ppm ASTM D5185(m) 215 497 Zinc ppm ASTM D5185(m) 6 4 Sulfur ppm ASTM D5185(m) 709 769	
Calcium ppm ASTM D5185(m) 2 1 Phosphorus ppm ASTM D5185(m) 215 497 Zinc ppm ASTM D5185(m) 6 4 Sulfur ppm ASTM D5185(m) 709 769	
Phosphorus ppm ASTM D5185(m) 215 497 Zinc ppm ASTM D5185(m) 6 4 Sulfur ppm ASTM D5185(m) 709 769	
Zinc ppm ASTM D5185(m) 6 4 Sulfur ppm ASTM D5185(m) 709 769	
Sulfur ppm ASTM D5185(m) 709 769	
CONTAMINANTS method limit/base current history1 his	
Silicon ppm ASTM D5185(m) >50 7 2	story2
Sodium ppm ASTM D5185(m) <1	tory2
Potassium ppm ASTM D5185(m) >20 <1	story2
FLUID DEGRADATION method limit/base current history1 his	story2
Acid Number (AN) mg KOH/g ASTM D974* 0.29 0.39	story2



OIL ANALYSIS REPORT



4/23

F:

no image

no image

no image