

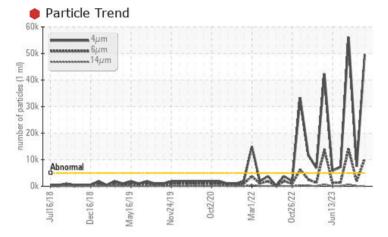
PROBLEM SUMMARY

BOF/OG SYSTEM Machine Id D - 8 Skirt Lifting and Seal Jacking Hydraulics Component

Hydraulic System

FORSYTHE NO FIRE WG 200R (350 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS										
Sample Status			SEVERE	ATTENTION	SEVERE					
Particles >4µm	ASTM D7647	>5000	e 49567	<u> </u>	6 56036					
Particles >6µm	ASTM D7647	>1300	🛑 10231	1 831	14009					
Oil Cleanliness	ISO 4406 (c)	>19/17/14	e 23/21/14	🔺 20/18/14	• 23/21/17					

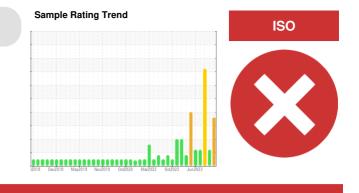
Customer Id: LEWBOSC Sample No.: WC0850090 Lab Number: 02576293 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			

HISTORICAL DIAGNOSIS



13 Jul 2023 Diag: Kevin Marson

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.



ISO

20 Jun 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid.



14 Jun 2023 Diag: Kevin Marson

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.





COOLANT REPORT

SAMPLE INFORMATION

Area BOF/OG SYSTEM Machine Id D - 8 Skirt Lifting and Seal Jacking Hydraulics Component

Hydraulic System

FORSYTHE NO FIRE WG 200R (350 GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

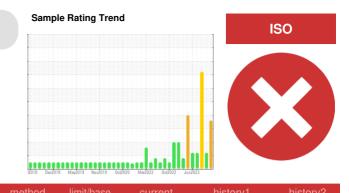
All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



Sample Number		Client Info		WC0850090	WC0838948	WC0832571
Sample Date		Client Info		16 Aug 2023	13 Jul 2023	20 Jun 2023
Machine Age	hrs	Client Info		10 Aug 2023 0	0	20 Juli 2023 0
Oil Age	hrs	Client Info		0	0	0
•	1115	Client Info		U N/A	N/A	0 N/A
Oil Changed		Client inio		N/A SEVERE	,	
Sample Status				SEVERE	ATTENTION	SEVERE
CORROSION INI	HIBITORS	S method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		0	<1	0
Phosphorus	ppm	ASTM D5185(m)		0	0	<1
Boron	ppm	ASTM D5185(m)		0	1	0
Molybdenum	ppm	ASTM D5185(m)		0	1	2
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)	>20	<1	1	0
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Tin	ppm	ASTM D5185(m)	>20	<1	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Zinc	ppm	ASTM D5185(m)		0	0	0
CONTAMINANT	S	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	e 49567	A 7468	b 56036
Particles >6µm		ASTM D7647	>1300	e 10231	1 831	14009
Particles >14µm		ASTM D7647	>160	93	103	1 710
Particles >21µm		ASTM D7647	>40	11	21	1 89
Particles >38µm		ASTM D7647	>10	2	1	14
Particles >71µm		ASTM D7647	>3	0	1	2
Oil Cleanliness		ISO 4406 (c)	>19/17/14	e 23/21/14	▲ 20/18/14	• 23/21/17
CARRIER SALT	S	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		106	23	1 47
Potassium	ppm	ASTM D5185(m)		0	0	Δ 0
SCALE POTENT	ΓIAL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)		2	<1	0
Magnesium	ppm	ASTM D5185(m)		0	<1	<1
-						



COOLANT REPORT

