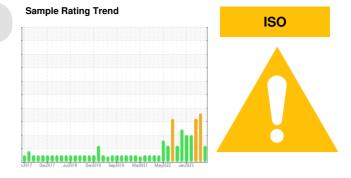


PROBLEM SUMMARY

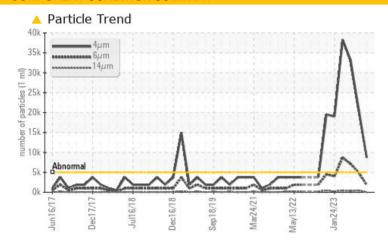
BOF/DESULF D Desulph Skimmer West

Hydraulic System

FORSYTHE NO FIRE WG 200R (130 GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS								
Sample Status		Δ	ATTENTION	ABNORMAL	ABNORMAL			
Particles >4μm	ASTM D7647	>5000	8709	2 0736	<u>▲</u> 33162			
Particles >6µm	ASTM D7647	>1300	1831	4917	<u>^</u> 7128			
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/18/13	22/19/16	22/20/15			

Customer Id: LEWBOSC Sample No.: WC0850086 Lab Number: 02576294 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

20 Jun 2023 Diag: Kevin Marson

30 May 2023 Diag: Kevin Marson

COOL CHEMICALS



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid.



VISUAL METAL

VISUAL METAL



We advise that you check for visible metal particles in the oil. We advise that you add water to increase the water concentration level to 41%. Ensure that only distilled water or boiler feed water condensate are used for make-up. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Light concentration of visible metal present. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water concentration level is lower than acceptable for this fluid. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



28 Feb 2023 Diag: Kevin Marson





We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





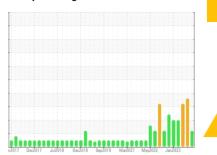
COOLANT REPORT

BOF/DESULF Machine Id D Desulph Skimmer West

Component

Hydraulic System

FORSYTHE NO FIRE WG 200R (130 GAL)



Sample Rating Trend



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0850086	WC0832567	WC0824343
Sample Date		Client Info		16 Aug 2023	20 Jun 2023	30 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ABNORMAL	ABNORMAL
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		0	0	4
Phosphorus	ppm	ASTM D5185(m)		0	<1	3
Boron	ppm	ASTM D5185(m)		0	2	3
Molybdenum	ppm	ASTM D5185(m)		0	2	<1
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	0	2
Aluminum	ppm	ASTM D5185(m)	>20	0	1	0
Copper	ppm	ASTM D5185(m)	>20	0	0	3
Lead	ppm	ASTM D5185(m)	>20	0	1	0
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	<1
Zinc	ppm	ASTM D5185(m)		0	0	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	A 8709	△ 20736	△ 33162
Particles >6µm		ASTM D7647	>1300	<u> </u>	4917	<u></u>
Particles >14µm		ASTM D7647	>160	49	448	△ 314
Particles >21µm		ASTM D7647	>40	21	1 49	▲ 81
Particles >38µm		ASTM D7647	>10	2	12	6
Particles >71µm		ASTM D7647	>3	0	2	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>^</u> 20/18/13	<u>22/19/16</u>	<u>△</u> 22/20/15
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)		170	188	243
Potassium	ppm	ASTM D5185(m)		5	<u>^</u> 2	34
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)		2	0	4
Magnesium	ppm	ASTM D5185(m)		<1	0	1
0	1.10	()				



COOLANT REPORT

