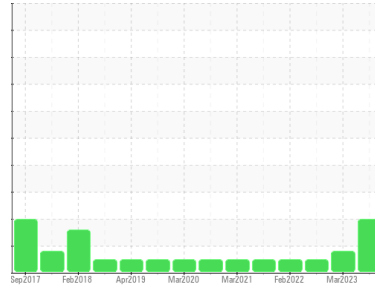




PROBLEM SUMMARY

Sample Rating Trend



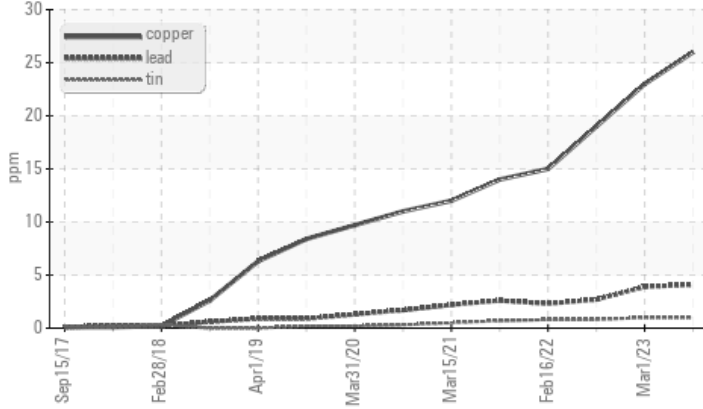
WEAR



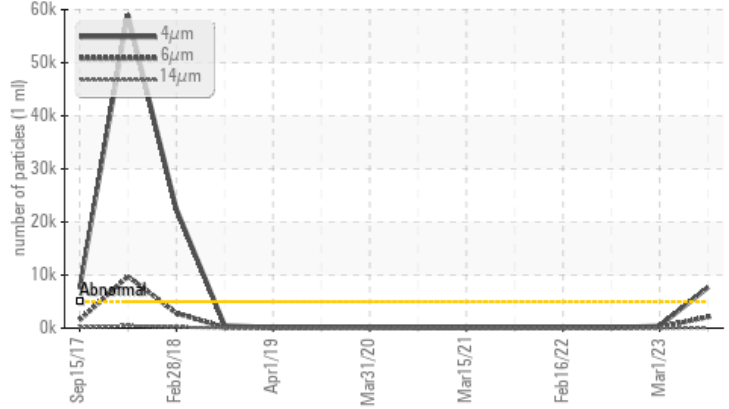
Area
Clandonald station
 Machine Id
SULZER MP-02 CLAF LUBE SKID
 Component
Lube System
 Fluid
ROYAL PURPLE SYNFILM GT 46 (205 LTR)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ATTENTION	NORMAL	
Copper	ppm	ASTM D5185(m)	>20	▲ 26	▲ 23	19
Particles >4µm		ASTM D7647	>5000	▲ 7685	407	144
Particles >6µm		ASTM D7647	>1300	▲ 2140	145	27
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 20/18/14	16/14/12	14/12/9

Customer Id: INT540HAR
 Sample No.: WC0805004
 Lab Number: 02576428
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

01 Mar 2023 Diag: Kevin Marson

WEAR



Resample at the next service interval to monitor. Copper ppm levels are noted. All other component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



14 Sep 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



16 Feb 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

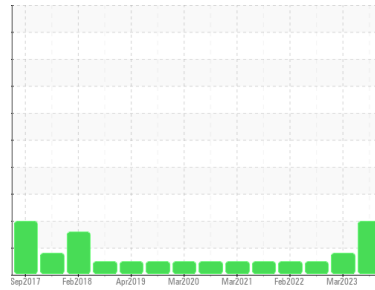
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
Clandonald station
 Machine Id
SULZER MP-02 CLAF LUBE SKID
 Component
Lube System
 Fluid
ROYAL PURPLE SYNFILM GT 46 (205 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

Copper ppm levels are noted. All other component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0805004	WC0729592	WC0729598
Sample Date	Client Info		11 Aug 2023	01 Mar 2023	14 Sep 2022
Machine Age	hrs	Client Info	46500	42500	0
Oil Age	hrs	Client Info	46500	42500	38500
Oil Changed	Client Info		N/A	N/A	Not Changd
Sample Status			ATTENTION	ATTENTION	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	<1
Chromium	ppm	ASTM D5185(m)	>10	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	0
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		0	0
Aluminum	ppm	ASTM D5185(m)	>10	<1	<1
Lead	ppm	ASTM D5185(m)	>20	4	3
Copper	ppm	ASTM D5185(m)	>20	▲ 26	▲ 23
Tin	ppm	ASTM D5185(m)	>10	1	<1
Antimony	ppm	ASTM D5185(m)		0	<1
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	0
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0
Magnesium	ppm	ASTM D5185(m)	95	74	77
Calcium	ppm	ASTM D5185(m)	0	3	0
Phosphorus	ppm	ASTM D5185(m)	0	76	77
Zinc	ppm	ASTM D5185(m)	0	4	2
Sulfur	ppm	ASTM D5185(m)	15000	14838	14920
Lithium	ppm	ASTM D5185(m)		<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1	1
Sodium	ppm	ASTM D5185(m)		2	1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1

FLUID CLEANLINESS

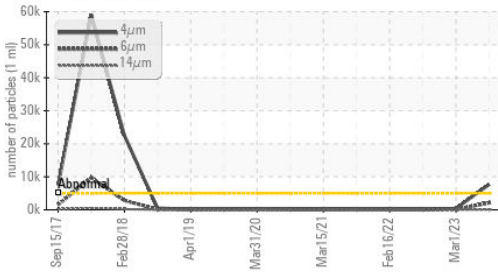
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 7685	407	144
Particles >6µm	ASTM D7647	>1300	▲ 2140	145	27
Particles >14µm	ASTM D7647	>160	96	24	3
Particles >21µm	ASTM D7647	>40	12	8	1
Particles >38µm	ASTM D7647	>10	0	2	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/14	16/14/12	14/12/9

FLUID DEGRADATION

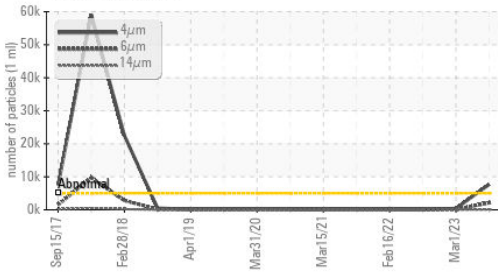
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.37	0.29	0.50

OIL ANALYSIS REPORT

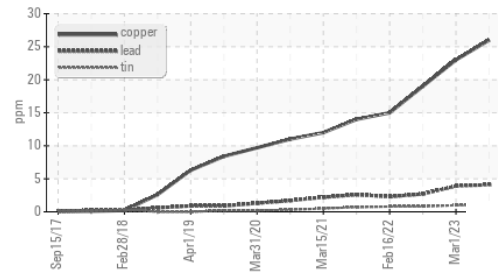
▲ Particle Trend



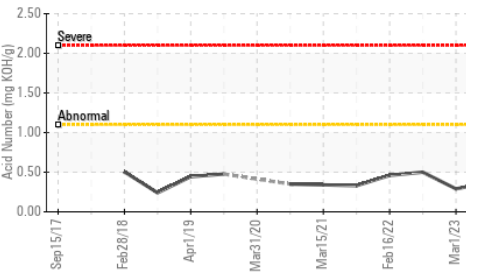
▲ Particle Trend



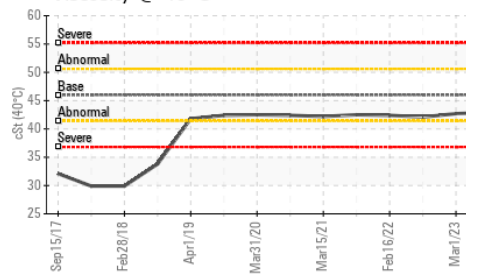
▲ Non-ferrous Metals



Acid Number



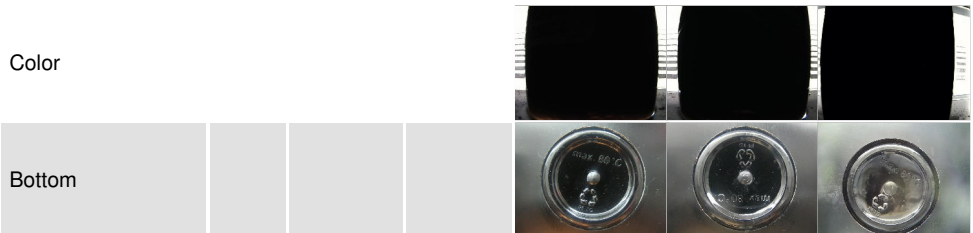
Viscosity @ 40°C



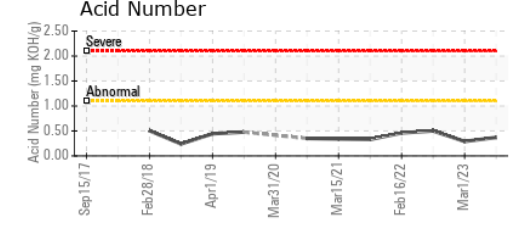
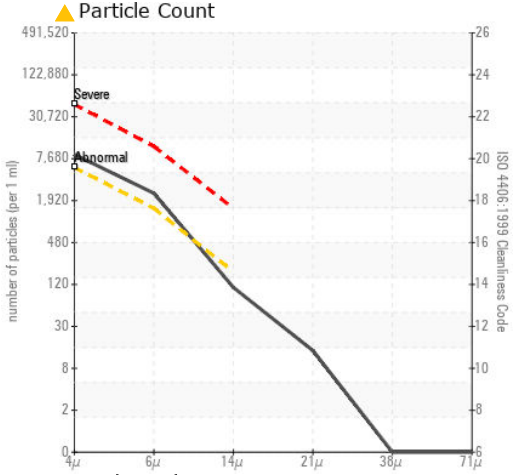
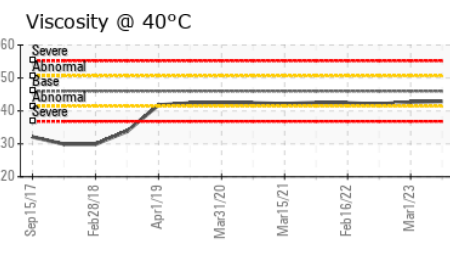
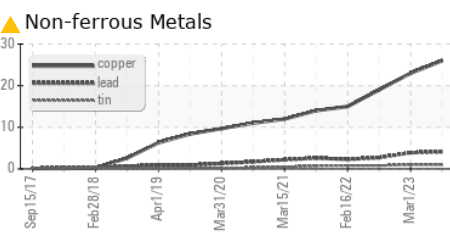
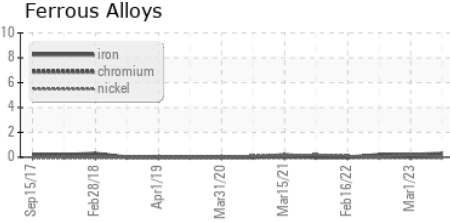
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.0	42.9	42.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0805004
Lab Number : 02576428
Unique Number : 5629488
Test Package : IND 2
Received : 17 Aug 2023
Diagnosed : 18 Aug 2023
Diagnostician : Kevin Marson

INTER PIPELINE LTD.
 BOX 540
 HARDISTY, AB
 CA T0B 1V0
 Contact: Austin Wilson
 Austin.wilson@interpipeline.com
 T: (825)997-4799
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.