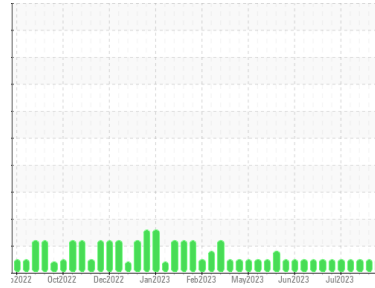




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

3

Machine Id

3-101-MG Primary

Component

Crusher

Fluid

MOBIL MOBILGEAR 600 XP 320 (2900 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0818216	WC0842783	WC0842651
Sample Date	Client Info		15 Aug 2023	08 Aug 2023	01 Aug 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >200	62	58	55
Chromium	ppm	ASTM D5185(m) >15	1	<1	<1
Nickel	ppm	ASTM D5185(m) >15	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	2	2	2
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >50	38	36	33
Lead	ppm	ASTM D5185(m) >100	13	13	12
Copper	ppm	ASTM D5185(m) >200	49	48	46
Tin	ppm	ASTM D5185(m) >15	5	5	5
Antimony	ppm	ASTM D5185(m) >5	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 57	9	9	9
Barium	ppm	ASTM D5185(m) 0.0	0	0	0
Molybdenum	ppm	ASTM D5185(m) 2.0	0	0	0
Manganese	ppm	ASTM D5185(m) 0.0	<1	<1	<1
Magnesium	ppm	ASTM D5185(m) 0.0	19	17	16
Calcium	ppm	ASTM D5185(m) 42	375	356	328
Phosphorus	ppm	ASTM D5185(m) 399	311	315	316
Zinc	ppm	ASTM D5185(m) 13	4	4	3
Sulfur	ppm	ASTM D5185(m) 13649	10074	10163	10110
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >100	109	101	96
Sodium	ppm	ASTM D5185(m)	2	2	2
Potassium	ppm	ASTM D5185(m) >20	16	15	14

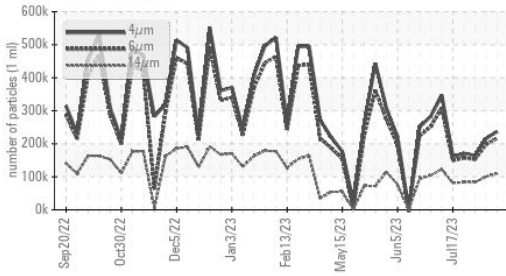
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		236772	215743	164239
Particles >6µm	ASTM D7647	>320000	216971	197641	152074
Particles >14µm	ASTM D7647	>160000	109910	100313	83043
Particles >21µm	ASTM D7647	>40000	41745	38465	36468
Particles >38µm	ASTM D7647	>10000	25	24	35
Particles >71µm	ASTM D7647	>2500	0	1	0
Oil Cleanliness	ISO 4406 (c)	>25/24	25/24	25/24	24/24

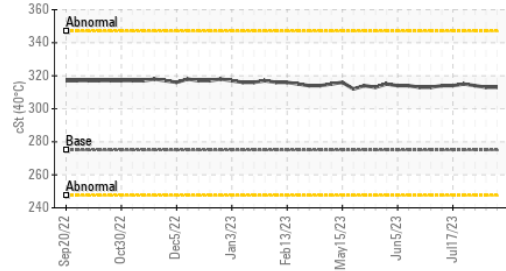
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.68	0.29	0.28	0.50

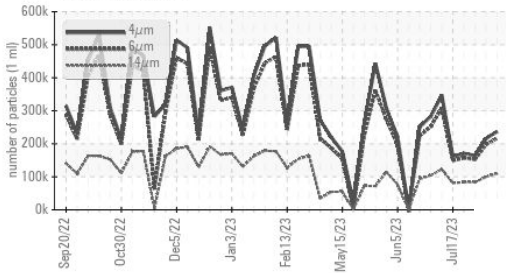
Particle Trend



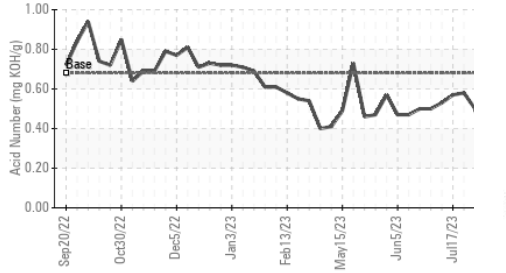
Viscosity @ 40°C



Particle Trend



Acid Number

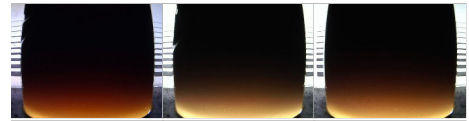


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	275	313	314

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

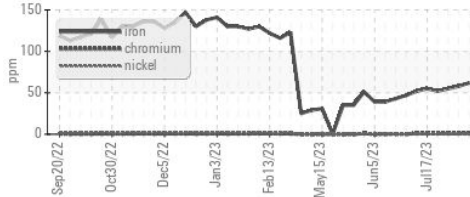


Bottom

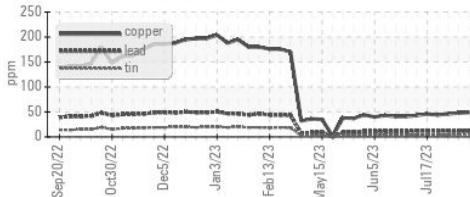


GRAPHS

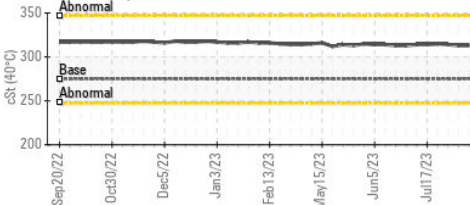
Ferrous Alloys



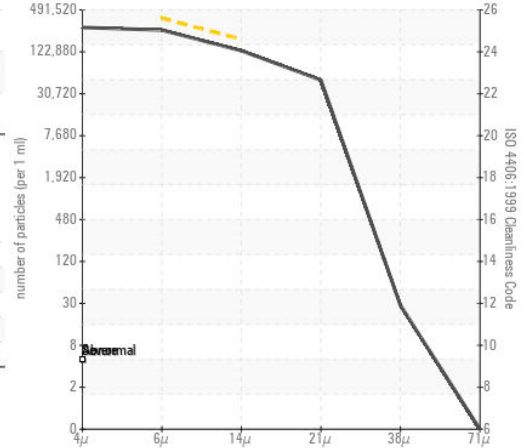
Non-ferrous Metals



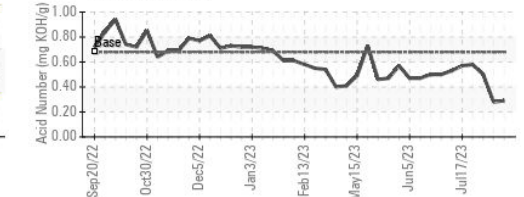
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC0818216
 Lab Number : 02576543
 Unique Number : 5629603
 Test Package : IND 2

Received : 17 Aug 2023
 Diagnosed : 21 Aug 2023
 Diagnostician : Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

ST. MARYS CEMENT CO.
 400 BOWMANVILLE AVENUE
 BOWMANVILLE, ON
 CA L1C 7B5
 Contact: Aleksandrs Cascins
 Alex.Cascins@vcimentos.com
 T: (905)623-3341
 F: (905)623-4695