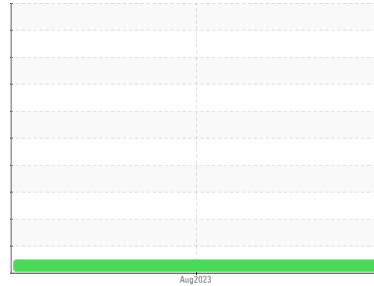




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Crown Metal - C02400
 Machine Id
A2308064
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

Aluminum ppm levels are noted.

Contamination

{not applicable}

Fluid Condition

{not applicable}

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		E3000083	---	---
Sample Date	Client Info		15 Aug 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	4	---
Chromium	ppm	ASTM D5185(m)	>20	0	---
Nickel	ppm	ASTM D5185(m)	>20	<1	---
Titanium	ppm	ASTM D5185(m)		0	---
Silver	ppm	ASTM D5185(m)		0	---
Aluminum	ppm	ASTM D5185(m)	>20	24	---
Lead	ppm	ASTM D5185(m)	>20	6	---
Copper	ppm	ASTM D5185(m)	>20	14	---
Tin	ppm	ASTM D5185(m)	>20	0	---
Antimony	ppm	ASTM D5185(m)		0	---
Vanadium	ppm	ASTM D5185(m)		<1	---
Beryllium	ppm	ASTM D5185(m)		0	---
Cadmium	ppm	ASTM D5185(m)		0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1	---
Barium	ppm	ASTM D5185(m)	5	0	---
Molybdenum	ppm	ASTM D5185(m)	5	0	---
Manganese	ppm	ASTM D5185(m)		<1	---
Magnesium	ppm	ASTM D5185(m)	25	58	---
Calcium	ppm	ASTM D5185(m)	200	115	---
Phosphorus	ppm	ASTM D5185(m)	300	430	---
Zinc	ppm	ASTM D5185(m)	370	368	---
Sulfur	ppm	ASTM D5185(m)	2500	1229	---
Lithium	ppm	ASTM D5185(m)		<1	---

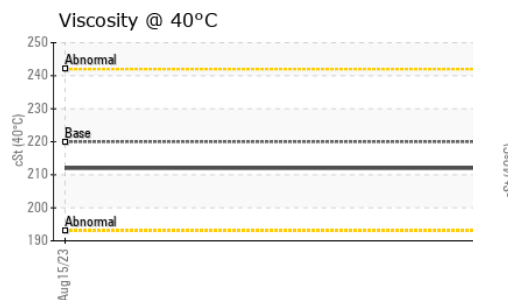
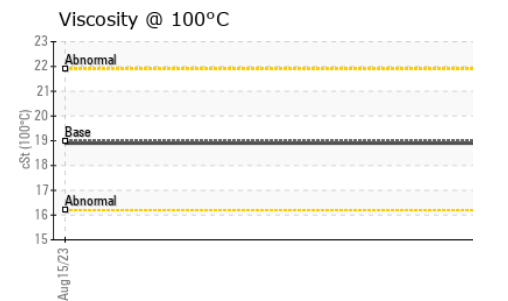
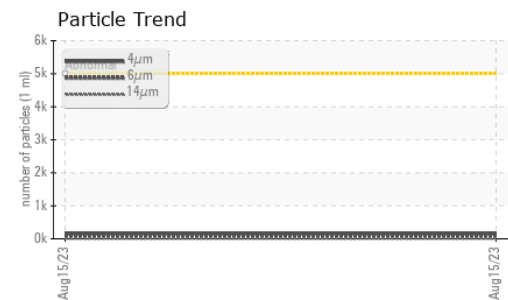
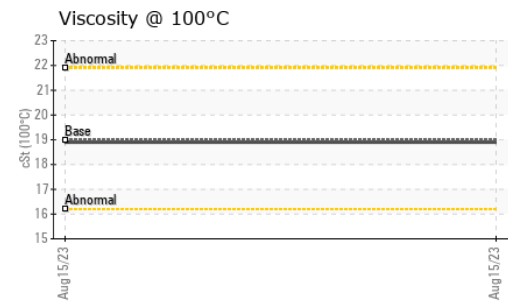
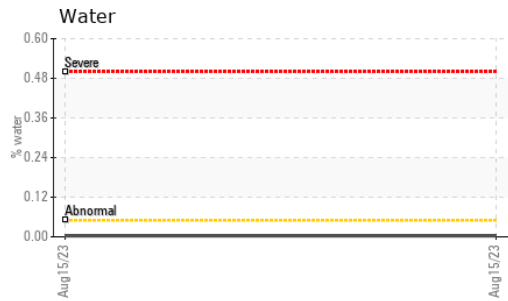
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	13	---
Sodium	ppm	ASTM D5185(m)		2	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---
Water	%	ASTM D6304*	>0.05	0.003	---
ppm Water	ppm	ASTM D6304*	>500	32.0	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	155	---	---
Particles >6µm	ASTM D7647	>1300	41	---	---
Particles >14µm	ASTM D7647	>160	7	---	---
Particles >21µm	ASTM D7647	>40	4	---	---
Particles >38µm	ASTM D7647	>10	2	---	---
Particles >71µm	ASTM D7647	>3	1	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	14/13/10	---	---

OIL ANALYSIS REPORT

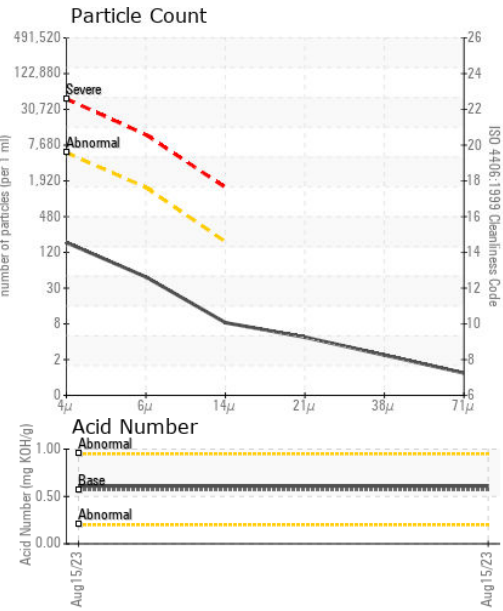
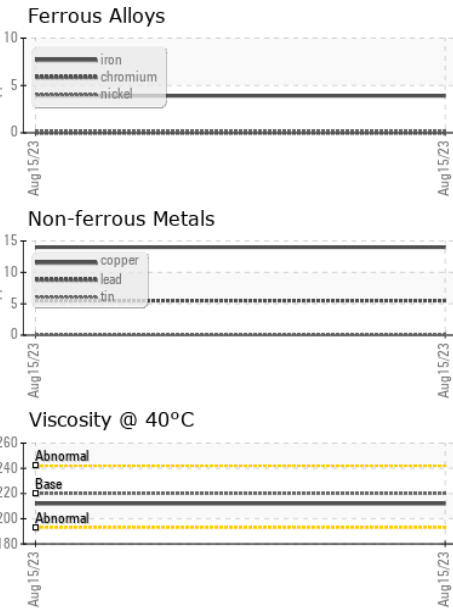


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.61	---	---
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	212	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	19.0	18.9	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	96	99	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image	no image	
Bottom				no image	no image	

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30000083 **Received** : 17 Aug 2023
Lab Number : **02576556** **Diagnosed** : 22 Aug 2023
Unique Number : 5629616 **Diagnostician** : Tatiana Sorkina
Test Package : IND 2 (Additional Tests: KF, KV100, VI)

Environmental 360 Solutions Ltd.
 640 Victoria Street
 Cobourg, ON
 CA K9A 5H5
 Contact: Tatiana Sorkina
 tsorkina@e360s.ca
 T: (800)263-3939
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.