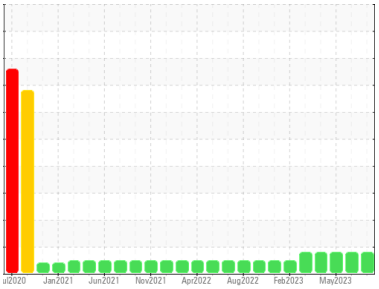
PROBLEM SUMMARY

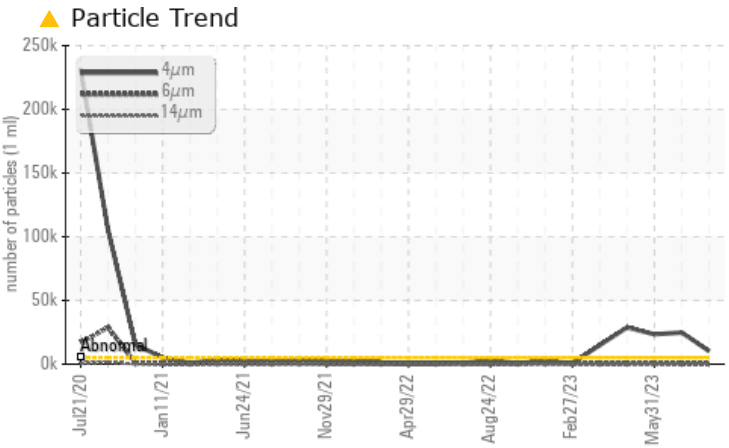
Sample Rating Trend



ISO

Machine Id
Extrusion Press
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 68 (3000 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>5000	▲ **10323**	▲ 24813	▲ 23454
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/14/11**	▲ 22/15/11	▲ 22/16/13

Customer Id: NUTARN
Sample No.: WC0803885
Lab Number: 02576730
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

HISTORICAL DIAGNOSIS

ISO

05 Jul 2023 Diag: Wes Davis

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed). The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

31 May 2023 Diag: Wes Davis

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed). The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

13 May 2023 Diag: Wes Davis

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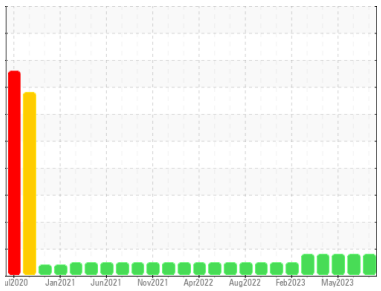
view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
Extrusion Press
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 68 (3000 GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed). The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0803885**	WC0803883	WC0659886
Sample Date		Client Info		**16 Aug 2023**	05 Jul 2023	31 May 2023
Machine Age	hrs	Client Info		**1000**	2000	2000
Oil Age	hrs	Client Info		**1000**	1000	1000
Oil Changed		Client Info		**Filtered**	Filtered	Filtered
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**1**	2	2
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	<1	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**2**	2	3
Copper	ppm	ASTM D5185(m)	>20	**9**	9	10
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

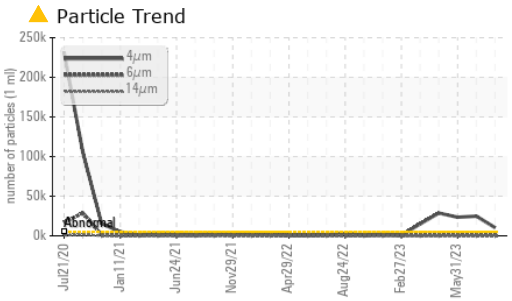
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**0**	0	0
Barium	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	<1	<1
Magnesium	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Calcium	ppm	ASTM D5185(m)	50	**35**	34	35
Phosphorus	ppm	ASTM D5185(m)	330	**324**	326	338
Zinc	ppm	ASTM D5185(m)	430	**375**	371	370
Sulfur	ppm	ASTM D5185(m)	760	**711**	705	751
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

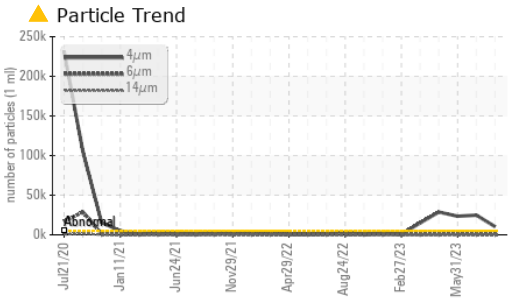
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**6**	6	7
Sodium	ppm	ASTM D5185(m)		**2**	2	2
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	0

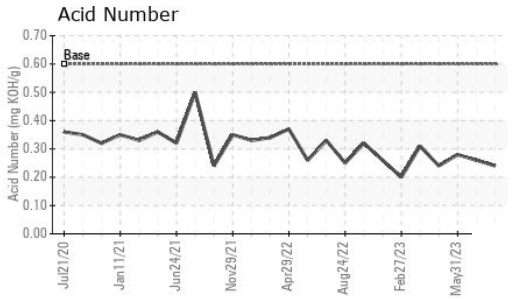
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **10323**	▲ 24813	▲ 23454
Particles >6µm		ASTM D7647	>1300	**133**	172	418
Particles >14µm		ASTM D7647	>160	**15**	13	43
Particles >21µm		ASTM D7647	>40	**4**	5	13
Particles >38µm		ASTM D7647	>10	**0**	0	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/14/11**	▲ 22/15/11	▲ 22/16/13

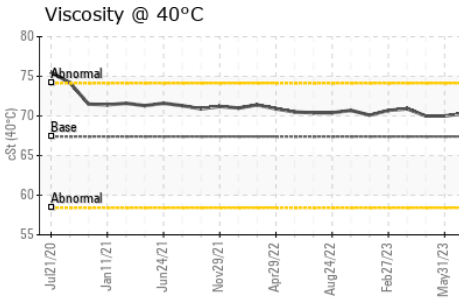
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	**0.24**	0.26	0.28

OIL ANALYSIS REPORT



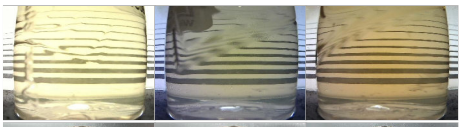




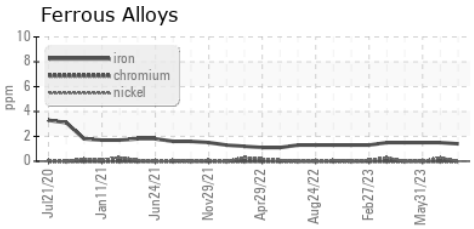


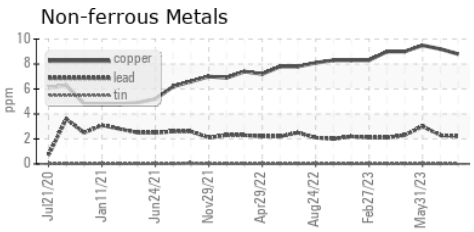
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

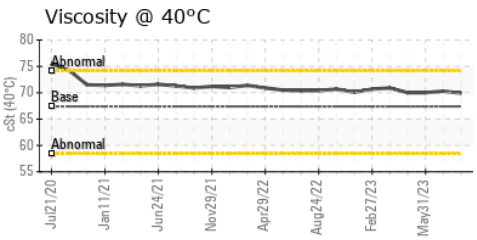
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	67.4	**69.9**	70.3	70.0

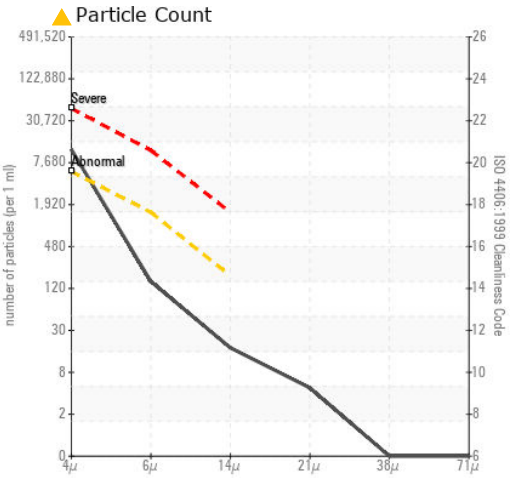
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

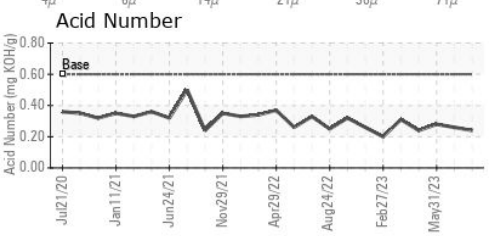
GRAPHS











CALA
ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0803885 **Received** : 18 Aug 2023
Lab Number : 02576730 **Diagnosed** : 22 Aug 2023
Unique Number : 5629790 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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