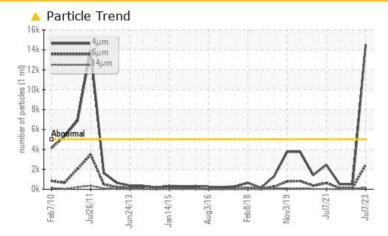


PROBLEM SUMMARY

Area **Final Finishing Dept** Machine Id **FVM06** Component

Hydraulic System Fluid SHELL TELLUS S3 M 32 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	NORMAL	NORMAL		
Particles >4µm	ASTM D7647	>5000	🔺 14524	493	503		
Particles >6µm	ASTM D7647	>1300	🔺 2455	120	126		
Particles >14µm	ASTM D7647	>160	🔺 167	10	13		
Particles >21µm	ASTM D7647	>40	<u> </u>	3	4		
Particles >38µm	ASTM D7647	>10	<u> </u>	0	0		
Particles >71µm	ASTM D7647	>3	1 0	0	0		
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	16/14/10	16/14/11		

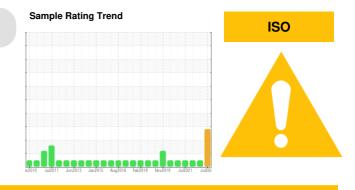
Customer Id: GOONAP Sample No.: WC0831819 Lab Number: 02576742 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	We recommend an early resample to monitor this condition.			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS



07 Jan 2023 Diag: Kevin Marson

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report



07 Jan 2022 Diag: Wes Davis

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Area **Final Finishing Dept** Machine Id **FVM06** Component

Hydraulic System Fluid SHELL TELLUS S3 M 32 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

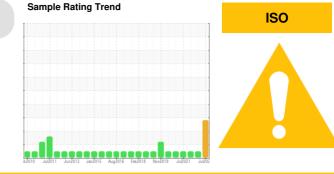
All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



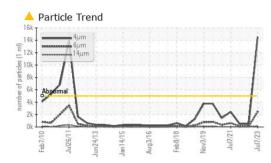
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0831819	WC0774108	WC0655667
Sample Date		Client Info		07 Jul 2023	07 Jan 2023	07 Jan 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>20	<1	<1	<1
Chromium	ppm	ASTM D5185(m)		0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	<1
Titanium	ppm	ASTM D5185(m)	220	0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
				4	5	8
Lead	ppm	ASTM D5185(m)	>20			
Copper	ppm	ASTM D5185(m)		<1	<1	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		0	0	0
Calcium	ppm	ASTM D5185(m)		44	46	43
Phosphorus	ppm	ASTM D5185(m)		59	63	57
Zinc	ppm	ASTM D5185(m)	0	5	4	3
Sulfur	ppm	ASTM D5185(m)	0	167	188	175
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
		.,	11 11 11			
CONTAMINANTS)	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		<1	0	<1
Sodium	ppm	ASTM D5185(m)		5	<1	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	14524	493	503
Particles >6µm		ASTM D7647	>1300	<u> </u>	120	126
Particles >14µm		ASTM D7647	>160	🔺 167	10	13
Particles >21µm		ASTM D7647	>40	<u> </u>	3	4
Particles >38µm		ASTM D7647	>10	A 30	0	0
Particles >71µm		ASTM D7647	>3	<u> </u>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>	16/14/10	16/14/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.09	0.18	0.11
26.22) Dov: 1	ing itoring	A010 D014		0.05	0.10	Submitted By:

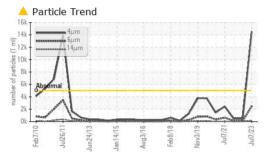
Report Id: GOONAP [WCAMIS] 02576742 (Generated: 08/22/2023 09:36:33) Rev: 1



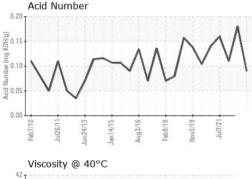
OIL ANALYSIS REPORT

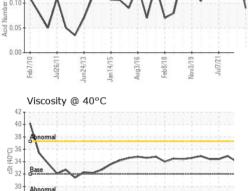
VIOLIA





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.0	33.7	34.0	34.9
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					Twoy	





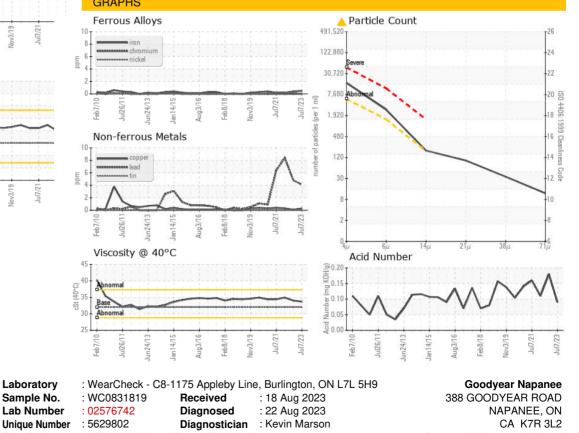
Aug3/16

Feb 8/18

Vov3/19

GRAPHS

Bottom



Accredited Laboratory Test Package : IND 2 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Contact: Mohammad Waleed Mohammad_Waleed@goodyear.com T: (613)354-7709 F: (613)354-9377

Ab 28

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26 Feb7/10

Report Id: GOONAP [WCAMIS] 02576742 (Generated: 08/22/2023 09:36:33) Rev: 1

CALA

ISO 17025:2017

Submitted By: ?

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